

1 THE SCOPE OF CANADIAN MEAT SCIENCE RESEARCH
2 AND SOME INDUSTRY APPLICATIONS*

3
4 H.T. Fredeen

5 Head, Livestock Research, C.D.A. Research Station, Lacombe, Alberta
6
7

8 Virtually all of Canada's agricultural history belongs to
9 the present century. Although substantial livestock populations existed in
10 the Eastern provinces of Quebec and Ontario prior to 1900, production was
11 geared to domestic requirements for meat and to the provision of breeding
12 stock for the expanding western frontier. Indeed, at the time Denmark
13 established her pig progeny testing program, agricultural settlement has just
14 begun in Saskatchewan and Alberta and the immense plains stretching west of
15 the Great Lakes were largely virgin prairie. To illustrate this point we
16 need only remember that the last great buffalo drive in Western Canada took
17 place less than 100 years ago.
18

19 The first agricultural college in Canada was established in
20 Guelph, Ontario in 1874 to train young farmers in the science and practice
21 of agriculture. The Experimental Farms System, now the C.D.A. Research
22 Branch, was initiated in 1886 for the purpose of identifying the crops,
23 livestock and husbandry procedures appropriate to different regions of
24 Canada.
25

* Prepared for the 18th Ann. Mtg., Meat Research Workers, August 20-25, 1972, University of Guelph, Ontario, Canada.

1 Early work with livestock was largely of a demonstrational
2 nature. However, by the mid-1920's some institutions had developed programs
3 of innovative research not directly connected with existing production
4 practices or techniques. Examples were the crossbreeding experiments with
5 beef cattle (Shaw and MacEwan, 1938) and pigs (Shaw and MacEwan, 1936)
6 conducted by the University of Saskatchewan. However, such investigations
7 were the exception rather than the rule and emphasis on husbandry procedures,
8 housing, rations and management continued to dominate livestock research
9 programs throughout Canada until approximately 1950.

10
11 As for carcass research per se, the first scientific
12 publication from Canadian research was the pioneer work at the University
13 of Saskatchewan on x-ray determination of skeletal characteristics of pigs
14 (Shaw, 1930). This was followed by studies of interrelationships among
15 carcass measurements of pigs (Sinclair and Murray, 1935), quantification of
16 environmental vs genetic contributions to pig carcass traits (Stothart, 1938,
17 1947; Fredeen, 1953) and specific studies on the magnitude and importance of
18 sex differences in carcass measurements (Bennett and Cole, 1946; Fredeen and
19 Lambroughton, 1956). Carcass evaluation techniques also came under study
20 during this period with emphasis on methods appropriate for research
21 application and use in pig testing programs (Fredeen et al., 1956a, b;
22 Martin and Fredeen, 1966).

23
24 These examples, though not an exhaustive compilation, serve to
25 illustrate three significant aspects of the carcass research conducted in

1 Canada prior to 1960.

2

3

1. The research effort was confined almost entirely to pigs.

4

5

2. It was directed toward quantity evaluation with emphasis on development of techniques and procedures appropriate to breeding programs.

6

7

8

9

3. Relatively few research centers were involved.

10

11

12

13

14

15

16

17

Current Status of Canadian Meat Research

18

19

20

21

22

23

24

25

This picture has changed substantially since 1965. Responses to a survey just completed by Dr. N.W. Tape, C.D.A. Research Branch, indicate that meats research is now being conducted at 16 locations in Canada. Eight of these are universities with graduate courses offered in departments of Animal Science (2), Food Science (8), Household Economics (1) and Chemical Engineering (1). Topics covered range from microbiology and methods of food preservation to study of factors influencing consumer

1 In a relatively short space of time following the
2 introduction of carcass grading, the meat trade established price
3 differentials which gave a premium to the top grades. This price incentive
4 encouraged producers to improve their product using techniques of breeding,
5 feeding and management and substantial changes resulted in the proportion
6 of hog and beef carcasses qualifying for the top two grades. Grading
7 statistics for hogs indicated that 83% of all slaughterings in 1935 were
8 classified in the two top grades with 35% Grade A and 48% Grade B. In the
9 case of beef cattle, the proportion of carcasses graded Choice or Good
10 increased from 17% in 1950 to 63% in 1969.

12 Changes in Hog Carcass Grading

13
14 Early in the past decade it became clear that hog carcass
15 grade standards required updating. The export market for which they had
16 been designed had ceased to have relevance and the markets that remained,
17 principally the domestic market, were concerned with general muscling of
18 the carcass rather than bacon quality per se. It was also noted that the
19 proportion of Grade A hogs had increased by only 2% (from 35% to 37% of
20 total annual kill) over the period 1935 to 1963. Reasons for this plateau
21 in carcass improvement were explored by Fredeen et al. (1964). They
22 concluded that the grading standards provided very limited scope for
23 recognizing genuine differences in carcass merit. The two top grades, A and
24 B, differed by 2.3% in yield of trimmed retail product but the range in %
25 yield within each grade was so extreme (approximately six times the grade

1 difference) that grade per se offered no useful guidance for carcass
2 improvement programs (Figure 1). Indeed the difference between barrows and
3 gilts was greater than the average difference between grades with top (A)
4 grade barrow carcasses approximately identical with second (B) grade gilt
5 carcasses.

6

7

(Figure 1 near here)

8

9

Data from this comprehensive carcass evaluation study (Fredeen
10 et al., 1964) identified an objective procedure based on backfat measurements
11 for predicting the potential yield of retail product from a carcass.

12 Confirmation of the conclusions of this research was provided by a series of
13 studies conducted jointly by the Canadian Swine Council, Meat Packers

14 Council and the Canada Department of Agriculture over the period 1965-1968

15 (Fredeen and Bowman, 1968a, b) and a formula based on carcass weight and

16 backfat was developed for predicting potential carcass value. This formula,

17 which incorporated calculations of both processing costs and retail value of

18 the product, was used to develop a value-yield table defined by 14 backfat

19 categories and 6 weight categories. Carcasses in the fat-weight sub-class

20 defined by 8.1 - 8.3 cm of total fat (the sum of maximum fat at shoulder

21 and loin) and 67.5 to 72.0 kg weight, were given an index value of 100, all

22 other entries in the value-yield table were calculated as a percentage of

23 this average value, and the resulting "Table of Differentials" was adopted as

24 the new carcass grading procedure on December 30, 1968 (Figure 2).

25

(Figure 2 near here)

1 The "quantity" aspects of this new system were augmented by
2 provision for demerits in respect of type, quality and carcass damage of
3 form. Type demerits, identified specifically in relation to deficiencies
4 of belly quality and general "roughness" of the carcass, resulted in a
5 decrease of 3 points in the index. Soft oily fat or abnormal color and/or
6 texture of the lean resulted in a 10 point decrease in index. Deformities,
7 pigmentation of skin, injury, arthritic joints, excess mammary development
8 and several other conditions were classified as trimmable demerits. They
9 did not influence index value but the weight of product trimmed was subtracted
10 from the carcass weight to obtain the weight on which settlement was based.

11

12 The Canadian hog industry has now completed its third year
13 under these revised grade standards. Grading statistics indicate a steady
14 improvement in average index during this period (Table 2). Thus in 1969,
15 42.4% of the 7.5 million hogs slaughtered graded 102 or above while in 1971
16 the corresponding figure was 45.6 on 10.1 million carcasses. The improvement
17 may in fact have been greater than this 3.2% since "Heavy" hogs increased
18 from 6.6% to 9.1% during the same period. This observation is in accord
19 with a survey conducted by the Meat Packers Council which indicated that
20 carcasses in 1971, though heavier than in 1969, actually carried less fat.
21 Three years is insufficient time to provide opportunity for meaningful
22 genetic change and it is probable that the trends observed derive primarily
23 from changes in management and nutrition.

24

25

1 to the youthful age group (i.e. as defined by visual examination of skeletal
2 development) are of the greatest interest to beef producers. The quantity-
3 quality schedule pertinent to this age class is given in Table 3.

4

5

(Table 3 near here)

6

7

A preview of the results that may be achieved by this new
8 carcass classification procedure was provided by applying the standards
9 against youthful beef carcasses utilized in detailed carcass cut-out
10 studies at the Lacombe Research Station. The sample comprised 1184
11 carcasses which met the requirements for Canada A. The results are
12 summarized in Table 4. These data indicate that the yield of externally
13 defatted bone-in product from the five major carcass cuts will be
14 approximately 6% greater for fat class 1 than for fat class 4 (i.e. 93
15 vs 87%).

16

17

(Table 4 near here)

18

19

Implications for Industry

20

21

The livestock industry, in defining new grade standards for
22 hog and beef carcass, was concerned primarily with the problem of product
23 description. The underlying philosophy was that a reasonably precise pattern
24 of carcass classification would facilitate the expression of realistic price
25 differentials reflecting consumer demand for specific quantity-quality

1 attributes. These differentials, translated back to the producer in terms
2 of price for live animals and/or carcasses would thus provide the economic
3 incentives for product improvement. Tentative evidence to support the
4 philosophy has been demonstrated in the case of hogs and there is reason
5 for optimism that the same will hold for beef cattle.

6
7 Long term implications for livestock producers relate
8 primarily to adoption of management-nutrition-breeding practices appropriate
9 to serve consumer demand. The direction of change will be toward the
10 development of leaner products and this will subtend lower production costs,
11 specifically feed (e.g. Fredeen, 1970; Mukhoty et al., 1970). Although
12 net returns to the meat industry are unlikely to be altered there will be
13 economic benefits for those producers who are most successful in adjusting
14 their product to suit demand. Some economic benefits may also accrue to
15 other segments of the meat industry. However, the principle benefactor of
16 the revised grade standards will be the consumer. Reduced feed inputs,
17 reduced labor inputs for trimming carcasses of excess fat, and a reduction
18 in the total trim should all contribute to a gradual reduction in product
19 costs at the retail level.

20 21 Synthesis

22
23 Basic meat science research, if viewed in terms of facilities
24 and professional man years, has received relatively little emphasis in
25 Canada. Current trends, particularly those associated with the development

1 of graduate training programs at several Canadian universities, indicate that
2 this situation is changing.

3

4 However, considerable emphasis has been devoted to mission
5 oriented research with specific emphasis on criteria and techniques for
6 product evaluation. This has had direct relevance to research, but its
7 primary application has been to practical livestock improvement through
8 development of better techniques for carcass appraisal in national testing
9 programs, and through the evolution of new carcass grade standards for pigs
10 (1968) and beef cattle (1972). The upward trend in carcass merit of hogs
11 delivered for slaughter over the past three years encourages optimism that
12 these revised standards will serve a vital function in improvement of meat
13 products from both species.

14

15 The emphasis given in Canada to mission oriented vs basic
16 meats research is a direct reflection of the inputs from scientists working
17 in the fields of animal breeding, nutrition, and management. Since product-
18 evaluation is an integral and essential part of such research it was
19 inevitable that these scientists would become intimately involved in problems
20 of carcass evaluation. This resulted in research on prediction procedures
21 applicable to live animals and carcasses, to studies of interrelationships
22 between quantity and quality of product, to investigations on factors
23 influencing consumer preferences, and ultimately to the development of
24 standards appropriate to commercial use in carcass grading.

25

1 Industry has also had a prominent role in this development
2 of mission oriented research. Producers and processors, working in
3 conjunction with the scientists engaged in production research, contributed
4 substantially to identification of the issues pertinent to product
5 development. This is as it should be. Meat science research, if it is to be
6 of value to society, must develop in the context of industry needs and
7 achievement of this objective requires close liasion between industry and
8 the research organizations. This philosophy does not diminish the
9 importance of basic meats science research but it does underscore the
10 pertinence of assigning priority to mission oriented research.

11
12
13
14
15
16
17
18
19
20
21
22
23
24
25

References

1

2

3 Bennett, J.A. and J.H. Cole. 1946. A comparative study of certain
4 performance and carcass characteristics of Yorkshire barrows and
5 gilts. *Sci. Agr.* 26: 265-270.

6

7 Fredeen, H.T. 1953. Genetic aspects of Canadian bacon production. *Can.*
8 *Dept. Agr. Pub.* 889.

9

10 Fredeen, H.T. 1970. Beef carcass value and production costs in relation
11 to grade standards. *Proc. Can. Ag. Econ. Soc.* 127-139.

12

13 Fredeen, H.T., R.T. Berg, J.P. Bowland and H. Doornenbal. 1964.
14 Prediction of yield and value of hog carcasses. *C.J. An. Sci.* 44:
15 334-346.

16

17 Fredeen, H.T. and G.H. Bowman. 1968(a). Carcass weight and backfat in
18 relation to commercial grades of pigs in Canada. *C.J. An. Sci.* 48:
19 109-116.

20

21 Fredeen, H.T. and G.H. Bowman. 1968(b). Backfat thickness and carcass
22 weight as predictors of the yield of hams and loins of pig carcasses.
23 *C.J. An. Sci.* 48: 117-130.

24

25 Fredeen, H.T., G.H. Bowman and J.G. Stothart. 1955(a). Appraisal of

- 1 certain methods for evaluation of ham quality. C.J. Agr. Sci. 35:
2 91-94.
3
- 4 Fredeen, H.T., G.H. Bowman and J.G. Stothart. 1955(b). Relationships
5 between certain measurements of ham and carcass quality. C.J. Agr.
6 Sci. 35: 95-99.
7
- 8 Fredeen, H.T. and D.M. Lambroughton. 1956. Evaluation of carcass quality
9 in swine as influenced by the differential performance of barrows and
10 gilts. C.J. Agr. Sci. 36: 435-444.
11
- 12 Fredeen, H.T., A.H. Martin and G.M. Weiss. 1970. A proposal for revision of
13 Canadian beef grading standards. 44 pages mimeo.
14
- 15 Fredeen, H.T. and G.M. Weiss. 1970. Some characteristics of commercial
16 beef carcasses in Canada. C.J. An. Sci. 50: 227-234.
17
- 18 Martin, A.H. and H.T. Fredeen. 1966. Radiography of the live animal as a
19 technique for predicting carcass characteristics in swine. C.J. An.
20 Sci. 46: 83-89.
21
- 22 Martin, A.H., H.T. Fredeen, G.M. Weiss and J.A. Newman. 1970. Prediction of
23 lean yield of beef carcasses. C.J. An. Sci. 50: 31-41.
24
- 25 Martin, A.H., H.T. Fredeen and G.M. Weiss. 1971. Characteristics of youthful

- 1 beef carcasses in relation to weight, age and sex. III. Meat quality
2 attributes. C.J. An. Sci. 51: 305-315.
3
- 4 Mukhoty, H., R.T. Berg and G.M. Grieve. 1970. Proportions of major bovine
5 tissues as influenced by rations based on barley and oats. C.J. An.
6 Sci. 50: 253-258.
7
- 8 Shaw, A.M. 1930. A method of determining the variations in the vertebral
9 column of the live pig. Sci. Agr. 10: 690-695.
10
- 11 Shaw, A.M. and J.W.G. MacEwan. 1936. A study of certain breeding practices
12 in pig production. Sci. Agr. 16: 322-330.
13
- 14 Shaw, A.M. and J.W.G. MacEwan. 1938. An experiment in beef production in
15 Western Canada. Sci. Agr. 19: 177-198.
16
- 17 Sinclair, R.D. and J.A. Murray. 1935. Some observations on carcass quality
18 in the bacon hog. Sci. Agr. 16: 169-174.
19
- 20 Stothart, J.G. 1938. A study of factors influencing swine carcass
21 measurements. Sci. Agr. 19: 162-172.
22
- 23 Stothart, J.G. 1947. A study of parental progeny correlations with
24 Canadian bacon hogs. Sci. Agr. 27: 354-363.
25

Appendix 1

Abridged bibliography of recent scientific publications generated by
Canadian meat science research

- 1
2
3
4
5
6
7 Adamcic, M., D.S. Clark and M. Yaguchi. 1970. Effect of psychrotolerent
8 bacteria on the amino acid content of chicken skin. J. Food Sci. 35:
9 272.
10
11 Awad, A., W.D. Powrie and O. Fennema. 1968. Chemical deterioration of
12 frozen bovine muscle at -4° C. J. Food Sci. 33: 227.
13
14 Berg, R.T. and R.M. Butterfield. 1968. Growth patterns of bovine muscle,
15 fat and bone. J. Animal Sci. 27: 611.
16
17 Clark, D.S. and T. Burki. 1972. Oxygen requirements of strains of
18 Pseudomonas and Achromobacter. C.J. Microbiol. 18: 321.
19
20 Dean, P., F.G. Proudfoot, E. Larmond and J.R. Aitken. 1971. The effect of
21 feeding diets containing white fishmeal on acceptability and flavor
22 intensity of roasted broiler chickens. C.J. An. Sci. 51: 15.
23
24 Doornenbal, H. 1972. Growth, development and chemical composition of the
25 pig. I. Lean tissue and protein. Growth. In press.

- 1 Doornenbal, H. and R. Frankham. 1970. A comparison of blood characteristics
2 and backfat thickness as predictors of carcass composition of market
3 weight pigs. *Can. J. An. Sci.* 50: 617.
4
- 5 Elliot, J.I. and J.P. Bowland. 1970. Effects of dietary copper sulfate and
6 protein on the fatty acid composition of porcine fat. *J. An. Sci.* 30:
7 923.
8
- 9 Forrest, R.J. 1971. Effect of a single and a double hormone implant on the
10 performance and carcass characteristics of Holstein-Friesian steers
11 finished on a total or restricted concentrate ration. *C.J. An. Sci.* 51:
12 651.
13
- 14 Fredeen, H.T., A.H. Martin and G.M. Weiss. 1971. Characteristics of
15 youthful beef carcasses in relation to weight, age and sex. II.
16 Carcass measurements and yield of retail product. *Can. J. An. Sci.* 51:
17 291.
18
- 19 Ho, M.L., F.A. Farmer and H.R. Neilson. 1971. Amino acid content of birds,
20 fish and mammals from northern Canada. *J. Can. Dietic Assn.* 32: 198.
21
- 22 Idziak, E.S. and K. Incze. 1968. Radiation treatment of foods. I.
23 Radurization of fresh irradiated poultry. *App. Microbiol.* 16: 1061.
24
- 25 Jarmoluk, L., A.H. Martin and H.T. Fredeen. 1970. Detection of taint (sex

- 1 odor) in pork. Can. J. An. Sci. 50: 750.
- 2
- 3 Khan, A.W. 1971. Effect of temperature during post-mortem glycolysis and
4 dephosphorylation of high energy phosphates on poultry meat tenderness.
5 J. Food Sci. 36: 120.
- 6
- 7 Larmond, E., A. Petrasovits and P. Hill. 1969. Application of multiple
8 paired comparisons in studying the effect of aging and finish on beef
9 tenderness. Can. J. An. Sci. 49: 51.
- 10
- 11 Lutalo-Bosa, A.J. and H.F. Macrae. 1969. Hydrolytic enzymes in bovine
12 skeletal muscle. III. Activity of some catheptic enzymes. J. Food
13 Sci. 34: 401.
- 14
- 15 Martin, A.H., H.T. Fredeen and G.M. Weiss. 1970. Effects of sampling
16 location and carcass fatness on tenderness of steaks from the
17 longissimus dorsi of yearling Shorthorn bulls. Can. J. An. Sci. 50:
18 235.
- 19
- 20 Martin, A.H., H.T. Fredeen and G.M. Weiss. 1971. Tenderness of beef
21 longissimus dorsi muscle from steers, heifers and bulls as influenced
22 by source, post mortem aging and carcass characteristics. J. Food
23 Sci. 36: 619.
- 24
- 25 Martin, A.H., H.T. Fredeen, G.M. Weiss and R.B. Carson. 1972. Distribution

- 1 and composition of porcine fat. J. An. Sci. In press.
- 2
- 3 Moreau, J.R. and M.T. Lavoie. 1971. An emulsion method for rapid
4 determination of fat in raw meat. J. Food Sci. 36: 760.
- 5
- 6 Richards, J.F. and B.C. Morrison. 1971. Color changes in radiation
7 pasturized beef. Can. Inst. Food Tech. Jour. 4: 1.
- 8
- 9 Richmond, R.J. and R.T. Berg. 1971. Tissue development in swine as
10 influenced by liveweight, breed, sex and ration. Can. J. An. Sci.
11 51: 31.
- 12
- 13 Salmon, R.E. and J.B. O'Neil. 1972. The effect of dietary fat and storage
14 temperature on the storage stability of turkey meat. Poult. Sci.
15 In press.
- 16
- 17 Schaller, D.R. and W.D. Powrie. 1971. Scanning electron microscopy of
18 skeletal muscle from rainbow trout, turkey and beef. J. Food Sci.
19 36: 552.
- 20
- 21 Soliman, F.S. and L. van den Berg. 1971. Factors affecting freeze
22 aggregation of lipo protein. Cryobiol. 8: 265.
- 23
- 24 Stanley, D.W., G.P. Pearson and V.E. Coxworth. 1971. Evaluation of certain
25 physical properties of meat using a universal testing machine. J.

1 Food Sci. 36: 256.

2

3 Stanley, D.M., L.M. McKnight, W.G.S. Hines, W.R. Usborne and J.M. de
4 Man. 1972. Predicting meat tenderness from muscle tensile
5 properties. J. Texture Studies. In press.

6

7 Tu, C., W.D. Powrie and O. Fennema. 1967. Free and esterified cholesterol
8 content of animal muscles and meat products. J. Food Sci. 32: 30.

9

10 Watanabe, W. and N.W. Tape. 1969. Microwave processing of wieners. 1.
11 Composition and method of preparation. Can. Inst. Food Tech. J. 2:
12 64-68. 2. Effect on microorganisms. Can. Inst. Food Tech. J. 2: 104.

13

14

15

16

17

18

19

20

21

22

23

24

25

Table 1. Man years committed to meats research in Canada, 1972.

	No. Centres	Professional	Graduate Students	Technical Support	Professional			
					Beef	Pork	Lamb	Poultry
C.D.A.	7	5.9	1.0	9.3	3.8	1.0	0.7	0.4
N.R.C.	1	3.5	-	2.5	2.6	-	-	0.9
Universities	8	10.2	19.0	10.8	5.0	2.3	-	2.9
Total	16	19.6	20.0	22.6	11.4	3.3	0.7	4.2

(527)

Table 2. Trends in Canadian hog carcass grades since December, 1968.

	1969	1970	1971
Total carcasses graded	7,481,479	8,648,250	10,091,695
% indexing			
112	0.1	0.1	0.1
110 and 109	1.7	1.7	2.1
107 and 105	10.9	11.4	13.0
103 and 102	29.7	30.0	30.4
100	16.9	16.0	15.3
98 and 97	21.0	19.6	17.8
95 and 92	6.6	5.8	4.9
88	1.2	1.0	0.8
Light and 80	1.8	1.8	2.6
Heavy	6.6	8.7	9.1
Ridgling	0.5	0.5	0.4
Stags	0.1	0.1	0.1
Sows	2.8	3.3	3.4
% demerits			
Type	.06	.02	.02
Quality	.007	.002	.002
Trimmable	4.3	5.1	5.7

Table 3. Quantity-quality schedule applicable to youthful* beef carcasses under the new Canadian beef grading standards.

Warm carcass weight (pounds)	<u>Fat level Canada A</u>			
	1	2	3	4
300 - 499	.20 - .30	.31 - .50	.51 - .70	over .70
500 - 699	.20 - .40	.41 - .60	.61 - .80	over .80
700 and over	.30 - .50	.51 - .70	.71 - .90	over .90

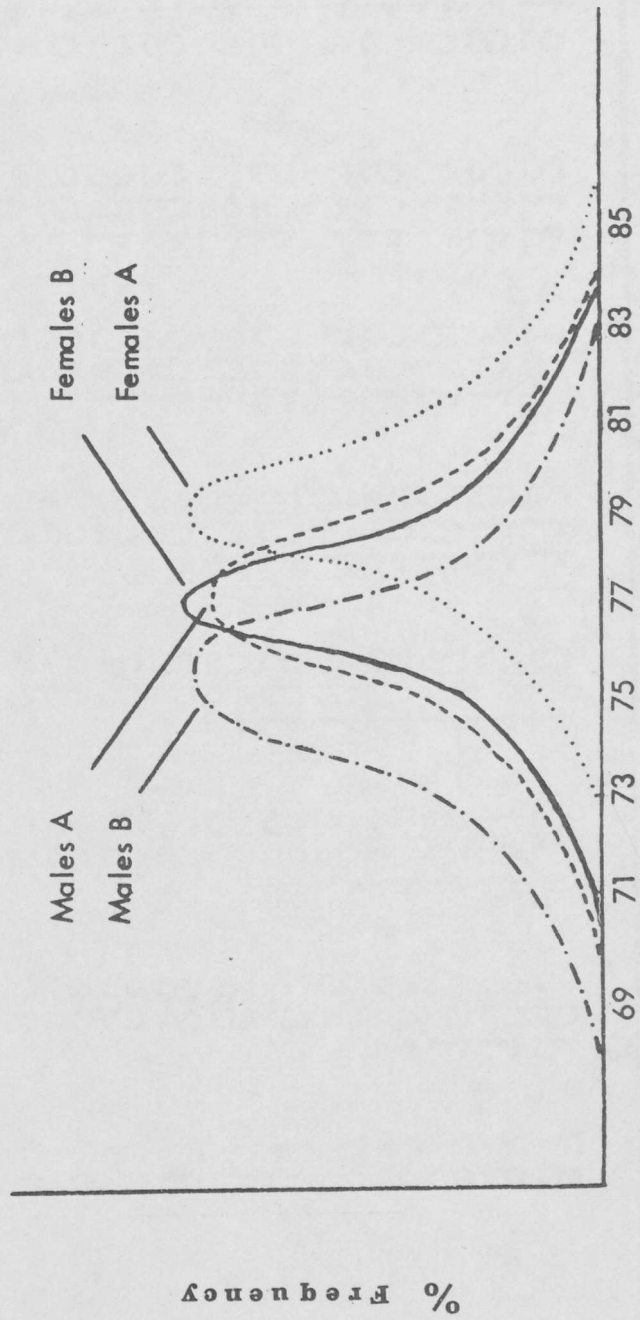
Warm carcass weight (pounds)	<u>Fat level Canada B</u>			
	1	2	3	4
300 - 499	.10 - .30	.31 - .50	.51 - .70	over .70
500 - 699	.10 - .40	.41 - .60	.61 - .80	over .80
700 and over	.20 - .50	.51 - .70	.71 - .90	over .90

For Canada A, the longissimus dorsi, when exposed by ribbing, must be firm, fine grained, of a bright red color, and marbling at least slight. For Canada B, color may range to medium dark, texture of flesh may be somewhat coarse and there is no minimum marbling standard. Both grades must meet the same specifications in respect of type and completeness of external fat cover.

* Youthful carcasses, defined as Maturity Class 1, must meet the following age criteria: Bones are soft, red and porous when split, there are pearl-like capping cartilages on the lumbar vertebrae and marked indications of youth in the chine, sternum, ribs, sacrum and aitch bones except that the ends of the cartilaginous caps on the dorsal processes of the thoracic vertebrae may have slight granulation.

Table 4. Proportion of 1184 Canada A carcasses in each fat-weight sub-class and the average rib-eye area and % yield of closely trimmed bone-in product from the five major carcass cuts.

		<u>Proportion of carcasses (% of sample)</u>			
Fat Class		1	2	3	4
Weight (kg)	136-225	0.8	6.4	5.3	7.7
	226-315	12.7	21.1	16.0	18.2
	316+	4.8	3.0	1.0	3.0
	Total:	18.3	30.5	22.3	28.9
		<u>Rib-eye area (longissimus dorsi at 11-12 rib) cm²</u>			
Weight (kg)	136-225	65.8	63.2	61.3	58.7
	226-315	80.0	76.1	72.2	69.0
	316+	94.2	89.0	83.2	77.4
		<u>% Yield (externally defatted bone-in product from chuck, rib, sirloin, shortloin and round)</u>			
Weight (kg)	136-225	92.7	91.0	88.7	86.5
	226-315	92.6	90.6	89.3	87.4
	316+	92.8	90.6	88.9	86.7



% Yield of externally defatted lean from the primal cuts (Loin, Ham, Picnic and Butt).

FIGURE 1: PERCENT YIELD OF PRIMAL CUTS IN RELATION TO SEX AND COMMERCIAL GRADE.

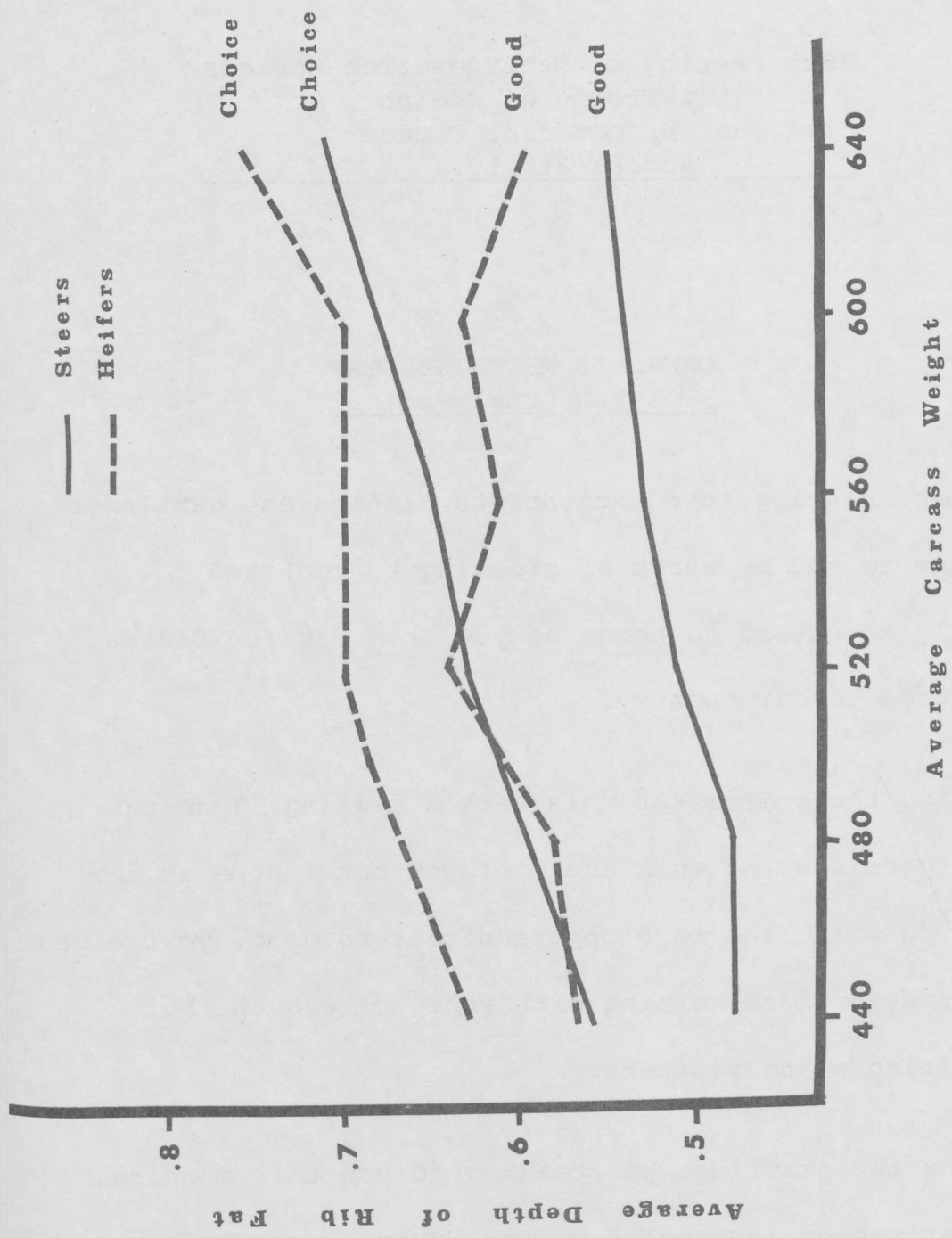


FIGURE 3: AVERAGE RIB FAT IN RELATION TO SEX, GRADE AND WEIGHT OF BEEF CARCASSES.