EFFECT OF IRRADIATION, PACKAGING AND ANTIOXIDANTS ON THE CONCENTRATION OF MONOCARBONYLS IN CHICKEN ROLLS

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INTRODUCTION

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UNSATURATED lipids in poultry are believed to be the primary source of oxidation products (Lillard, 1978). An accumulation of these products can produce flavors which are unacceptable. Irradiation processing increases the oxidative rate of formation of some of these products, thus reducing the flavor stability of poultry meat. Antioxidative rate of formation of some of these products, thus reducing the flavor operation of some of these products, thus reducing the flavor operation of uncertainty added to formulated meat to control lipid oxidation. Ascorbic Ascorbic acid and phosphates are frequently added to formulated mean to control lipit of ability of antional may chelate pro-oxidant metals which initiate oxidation of unsaturated fat or maintain the ability of antional may chelate pro-oxidant metals by depoting bydrogen to phenoxy radicals. (Bauernfeind and Pinkert, antioxidants to reduce free radicals by donating hydrogen to phenoxy radicals. (Bauernfeind and Pinkert, 1970).

The purpose of this study was to determine the effects of residual oxygen, antioxidants and irradiation rocessing $p_{r_0c_{essing}}^{i_{n_e}}$ purpose of this study was to determine the effects of residual oxygen, antioxidants and filed action of $p_{r_0c_{essing}}$ on compounds that contribute to the flavor of chicken rolls. The variables in the study were 0, 30 to p_{r_0} to be addition of antioxidants. $e_{hd}^{cessing}$ on compounds that contribute to the flavor of chicken rolls. The variable definition of antioxidants. We have addition of antioxidants. MATERIALS AND METHODS

PREPARATION

White meat, dark meat and skin were separated from broiler chickens. White meat was ground through a plate th 1.3 $w_{ith}^{w_{hite}}$ meat, dark meat and skin were separated from broiler chickens. White meat was ground through a plate with 0.5 cm holes. A mixture of 82% white meat and 187 cm holes and skin with adhering fat through a plate with 0.5 cm holes. A mixture of 82% white meat lag all 187 cl. Antioxidants (0.01% butylate of 187 cl. and 0.3% sodium tripolyphosphate. Antioxidants (0.01% butylate of 187 cl. and 0.3% sodium tripolyphosphate. ¹ 1.3 cm holes and skin with adhering fat through a plate with 0.5 cm holes. A mixture of 02% white method 18% skin was mixed with 3% H₂O, 0.75% NaCl and 0.3% sodium tripolyphosphate. Antioxidants (0.01% butylated into one-third contact and 0.0025% ascorbic acid) were mixed with part of the added water in one-third contact and 0.0025% sodium ascorbate and 0.0025% ascorbic acid) were stuffed with the mixture and heated in one-third contact and 0.16 cm diameter) were stuffed with the mixture and heated $v_{0,0}$ with was mixed with 5% n₂0, 0.75% and 0.0025% ascorbic acid) were mixed with part of the audeu water into one-third of the tissue. Sausage casings (10.16 cm diameter) were stuffed with the mixture and heated $s_{1,0}$ so we house for approximately 18 h to an internal temperature of 75°C. The rolls were cut into 1.3 cm by a solve house for approximately 18 h to an internal temperature of 75°C. The rolls were sealed in the solve house for approximately 18 h to an internal temperature of 75°C. $s_{l_{ces}}^{a}$ smoke house for approximately 18 h to an internal temperature of 75°C. The rolls were cut into $s_{l_{ces}}^{b}$ and packaged in flexible retortable pouches, two per pouch. Those with antioxidants were sealed under low s_{b}^{b} and those without antioxidants were sealed under low s_{b}^{b} and those without antioxidants were sealed under low s_{b}^{b} and those without antioxidants were sealed under low s_{b}^{b} and those without antioxidants were sealed under low s_{b}^{b} and s_{b}^{b} Acces and packaged in flexible retortable pouches, two per pouch. Those with antioxidants were sealed in flexible retortable pouches, two per pouch. Those with antioxidants were sealed under low vacuum under low vacuum (approx. 6 ml residual air) and those without antioxidants were sealed under low irradiated high vacuum (<1 ml residual air). All pouches were flash frozen at -45°C and subsequently particulated (0, 30 and 60 kGy) at -45°C. Samples were stored at -29°C until analyzed. FATTY ACID ANALYSIS

fluffy mixture was added to a 2.54 cm diameter glass column with a sintered glass filter and eluted with the sintered glass filter and eluted with the sintered glass filter and sintered at 37°C. The "dify mixture was added to a 2.54 cm diameter glass column with a sintered glass filter and eluted with chloroform:methanol (9:1). The solvent was removed from the eluant using a rotary evaporator at 37°C. The denutting for $r_{e_{Subt}}$ and r_{e_{Subt} developed in chloroform: action of triglyceride and cholesteryl ester band was replated and separated and cholesteryl ester band was replated and separated and cholesteryl ester band was replated and separated and separated and cholesteryl ester band was replated and separated and separated and cholesteryl ester band was replated and separated and separated and cholesteryl ester band was replated and separated and cholesteryl ester band was replated and separated and separated and cholesteryl ester band was replated and separated and separated and cholesteryl ester band was replated and separated and separated and cholesteryl ester band was replated and separated and separated and cholesteryl ester band was replated and separated and separated and cholesteryl ester band was replated and separated and separated and cholesteryl ester band was replated and separated and separated and cholesteryl ester band was replated and separated and separated and cholesteryl ester band was replated and separated and separated and cholesteryl ester band was replated and separated and separated and separated and cholesteryl ester band was replated and separated and separated and separated and cholesteryl ester band was replated and separated and ^{cveloped} in chloroform:acetone (96:4). After visualization with rhodamine B the free fatty actus were ^{scraped} in chloroform:acetone (96:4). After visualization with rhodamine B the free fatty actus were ^{standard} and eluted. A combination of triglyceride and cholesteryl ester band was replated and separated on ^{choldard} sile ^{raped} and chloroform:acetone (90:4). After the chloroform: acetone (90:4). After the chloroform: acetone (90:4). Acombination of triglyceride and cholesteryl ester band was replated and separate standard and eluted. A combination of triglyceride and cholesteryl ether:acetic acid (90:30:2). Triglycerides and cholesteryl set acids with methanolic HCl. Meth esteryl esteryl acids with methanolic HCl. Meth Choleard silica gel G plates developed with hexane:ethyl ether:acetic acid (90:30:2). Triglycerides and Choleard silica gel G plates developed with hexane:ethyl ether:acetic acid (90:30:2). Triglycerides and the start of the s ^(a)Gest^c stlica gel G plates developed with mexane.com/ ^(e)Sters teryl esters were methylated using sodium methoxide and free fatty acids with methanolic hol. Methyl ^(e)Sters were methylated using sodium methoxide and free fatty acids with methanolic hol. Methyl ^(e)Sters were methylated using sodium methoxide and free fatty acids with methanolic hol. Methylated ^(e)Sters were methylated using sodium methoxide and free fatty acids with methanolic hol. Methylated ^(e)Sters were methylated using sodium methoxide and free fatty acids were computed by a Hewlett-Packar ^(h)Sters were methylated using sodium methoxide and free fatty acids were computed by a Hewlett-Packar ^(h)Sters were methylated using sodium methoxide and free fatty acids were computed by a Hewlett-Packar 3380-A integrator-recorder. either an SP-2330 or OV-275 column. Relative amounts of fatty acids were computed by a Hewlett-Packard CARBONYL DERIVITIZATION

A 2.54 cm diameter column layered with Celite 545, impregnated with phosphoric acid and 2,4-dinitrophenyl-A 2.54 cm diameter column layered with Celite 545, impregnated with phosphoric acid and 2,4 cm. hydrazine (Schwartz et al 1963), was used as a base for an additional layer of Celite 545 into which of grams of grams of the grams of the state of the sta $t_{h_{ree}}^{vd_{razine}}$ Cm diameter column layered with Celite 545, impregnated the structure of Celite 545 into which the structure (Schwartz et al 1963), was used as a base for an additional layer of Celite 545 into which extraction of stams of sample were ground. When eluted with hexane this two stage column accomplished both extraction t_{0} the carbon of sample were ground. When eluted with hexane this two stage column accomplished were quantified by the carbon of the carbon $\sigma_{h} \stackrel{\text{descense}}{=} carbonyl compounds and their derivitization to 2,4-dinitrophenylhydrazones. Hydrazones were quarter a Guilford Model 240 spectrophotometer at 430 and 460 nm using the equation of Henick et al (1954).$ OTHER ANALYSES

ADAC (Quantabs-Ames Co., Div. Miles Labs., Inc.), inorganic phosphorus (Fiske and Subbarow, 1925), thiobarbituric (Tarlett, 1960) ^{acid test} (Tarladgis et al, 1960). RESULTS AND DISCUSSION

DISCUSSION NUTION Aution of the odor and color of freshly opened pouches, we found that those with ntioxidants realized to those without antioxidants. ANDRING cursory evaluation of the odor and color of freshly open-antioxidants were more acceptable than those without antioxidants.

Linoleic acid (18:2) and linolenic acid (18:3) have much higher oxidation rates than monosaturated fatty and are with a fatty or acid (18:2) and linolenic acid (18:3) have much higher oxidation rates from the measurements of ⁴cinoleic ^acids and are major substrates for lipid oxidation (Lillard, 1978). The results from the measurements of ^{dected} fatt. Wids Telc acid (18:2) and linolenic acid (18:3) have much higher or the results from the measurements of the free fad are major substrates for lipid oxidation (Lillard, 1978). The results from the measurements of decreases fatty acids and the fatty acid composition of the triglycerides are shown in Table 1. There were in the triglycerides are shown in the fatty acid composition level fatty acids with increases in irradiation level. ^{We} free fatty acids and the fatty acid composition of the triglycerides are shown in Table 1. There were decreases in the relative percentage of free polyunsaturated fatty acids with increases in irradiation level when samples were packaged under high vacuum or low vacuum without added antioxidants. Antioxidants added to samples packaged under low vacuum retarded the breakdown of free polyunsaturated fatty acids. Irradiation

	Tri	glyceri	des Fro	m Chicl	ken Roll	s at Ir	radiat	ion Lev	leis and	Раска	ging cor	aitions		
	FREE FATTY ACIDS								TRIGLYCERIDES					-
Fatty Acids	14:0	16:0	16:1	18:0	18:1	18:2	18:3	14:0	16:0	16:1	18:0	18:1	18:2	18:3
IRRADIATION DOSE (kGy)				LOW	/ACUUM W	ITH ANT	IOXIDA	INTS						
0	18.9	27.0	13.6	6.0	18.6	10.5	5.5	1.9	27.1	9.8	5.6	38.6	17.2	0.3
30	8.4	28.2	10.4	tr	37.6	9.2	6.3	2.3	25.2	9.6	5.3	38.5	17.6	0.6
60	6.5	12.5	12.2	tr	54.3	9.0	6.4	3.3	33.9	8.6	5.2	33.6	15.3	0.7
					LOW V	ACUUM								
0	32.6	7.6	9.2	tr	20.4	9.8	8.0	5.6	34.1	11.6	4.6	31.1	13.1	tr
30	16.5	9.9	14.5	tr	43.5	8.8	6.9	2.4	35.1	10.1	4.7	36.5	11.3	tr
60	23.6	15.5	23.0	3.0	26.0	7.1	4.7	4.5	36.0	9.8	4.9	34.4	10.2	tr
					HIGH V	ACUUM								
0	10.0	26.3	17.9	1.7	23.5	12.1	8.6	0.5	30.0	9.0	5.4	38.5	16.6	tr
30	16.8	22.8	11.2	7.0	26.5	9.1	6.7	tr	27.9	9.3	7.7	39.7	13.9	tr
60	13.3	19.4	20.5	6.4	28.5	8.9	7.1	1.0	28.5	8.0	10.2	34.8	13.6	tr

Table 1. Percentages of Free Fatty Acids and Fatty Acid Composition of the

levels had no apparent effect on these polyunsaturated fatty acids when antioxidants were added.

Similar results were observed for the polyunsaturated fatty acids that were derived from the triglycerides The trace quantity of 18:3 indicated that nearly all of it had been cleaved. Some protective effect by antioxidants is evident by the presence of measurable quantities of 18:3.

Thiobarbituric acid (TBA) values, which measures peroxide decomposition products and final reaction products of lipid oxidation, is expressed as milligrams of malonaldehyde per 1000 g of wet sample (Figure 1). The unirradiated samples packaged under high and low vacuum without antioxidants had TBA values between 3 and 4. considered a problem (Watts, 1961). It is interesting to note that 30 and 60 kGy levels of irradiation retarded the progress of lipid oxidation when measured by the TRA test. the progress of lipid oxidation when measured by the TBA test. Unfortunately, end products of oxidation can more cause off-flavors at very low levels and specific oxidative changes rather than total changes may have a more important role on flavor. TBA values were very low below the detection of the detec important role on flavor. TBA values were very low, below the detection threshold (Watts, 1961), when antioxidants were added regardless of level of irradiation.

Tarladgis et al (1960) noted that there is no necessary relationship between the TBA test and total carbonyls resent in meat. Total carbonyls, which are directly responsible for much of the first test and total careased present in meat. Total carbonyls, which are directly responsible for much of the flavor of chicken, increased in those samples without antioxidants (Figure 2). The quantities of in those samples without antioxidants (Figure 2). The quantities of unsaturated carbonyls were small in comparison to the saturated carbonyls. Antioxidants essentially prevented the formation of unsaturated carbonyls and high vacuum packaging allowed less unsaturated carbonyl formation than did low vacuum packaging No Irradiation levels increased unsaturated carbonyl formation when samples were packaged under low vacuum. that was not irradiated. Irradiation processing increased the saturated carbonyls in the sample with antioxid^{ant} under low and high vacuum. Antioxidants prevented the increase in formation of under in samples packaged. under low and high vacuum. Antioxidants prevented the increase in formation of carbonyls due to irradiation.

The results of other analyses are in Table 2. These results were all within the expected ranges.

CONCLUSIONS

Irradiation, vacuum packaging and antioxidants have an effect on the oxidative stability of chicken rol_{aused}^{15} a larger decrease when samples were packaged under low vacuum. The effect of irradiation at a factor and 60 kGy rol to the trutated stability acids was reduced as reduced as a super low vacuum. a larger decrease when samples were packaged under low vacuum. The effect of irradiation on polyunsaturated added to samples packaged under low vacuum. Ine effect of irradiation on polyunsaturation added to samples packaged under low vacuum. Irradiation retarded the progress of lipid oxidation as measured with antioxidants repardloss of lipid oxidation as measured antioxidants essentially prevented the constraints and the antioxidants repardloss of lipid oxidation as measured antioxidants essentially prevented the constraints and the antioxidants repardloss of lipid oxidation as measured antioxidants essentially prevented the constraints and the antioxidants repardloss of lipid oxidation as measured antioxidants essentially prevented the constraints essentially prevented the constraints and the constraints essentially prevented the constraints essent Antioxidants essentially prevented the formation of unsaturated carbonyls. Irradiation increased the saturated carbonyls. Irradiation increased the saturated carbonyls due to irradiation increased the saturated carbonyls due to irradiation. carbonyl concentration in samples packaged under low and high vacuum. Antioxidants prevented this increase

IRRADIATION DOSE (KGV)	9 fat	0/	oʻ 1			
	/0 Idl	% protein	% ash	% moisture	%NaC1	% phosphates
		LOW VACUU	M WITH ANT	IOXIDANTS		
0	8.66	22.59	1.85	69.80	1.29	1.13
30	9.02	21.41	1.92	67.25	1.29	1.29
60	7.89	22.20	1.85	66.84	1.29	1.11
		LOW	ACUUM			
0	6.71	22.71	1.92	62.80	1.28	1.19
30	7.81	24.08	1.92	65.31	1.28	1.08
60	10.18	22.26	2.03	64.64	1.29	0.88
		HIGH V	ACUUM			
0	6.41	22.02	1.91	64.88	1.29	0.92
30	12.44	22.68	1.77	64.44	1.28	0.08
60	11.59	22.86	1.89	65.75	1.28	1.06
Mean S.D.	8.97 2.08	22.53 0.72	1.89 0.07	65.97 1.96	1.29	1.08

Table 2. Mean results of other analyses







Level of Irradiation

Fig.2 - Total saturated and unsaturated carbonyls for chicken roll samples at irradiation levels and packaging conditions

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