### LOW VOLTAGE ELECTRICAL STIMULATIONS OF BEEF CARCASSES : DISTRIBUTION OF TENDERIZING EFFECT IN THE CARCASS AND RELATION TO CHANGES IN SARCOMERE LENGTH

D. DEMEYER, F. VANDENRIESSCHE, R. VERBEKE AND G. VANDEVOORDE Laboratorium voor Voeding en Hygiene - University of Ghent. Melle, Belgium

### INTRODUCTION

Application of an electrical potential (and current) to beef carcasses or sides (electrical stimulation or ES) shortly after slaughtering has received considerable attention in meat technology. The increased tendency to cool carcasses as soon as possible after slaughter and eventually, after removal of bones (hot boning) and vacuum packing of the cuts, is related to this interest. ES is indeed known to accelerate glycolysis, depletion of ATP, fall of pH and installation of rigor mortis enabling rapid cooling without toughening due to cold shortening (for review see Bendall, 1980). Although there is a general agreement on the principle there is considerable contradiction with regard to the optimal electrical parameters (e.g. AC or  $pC_{140}$ voltage, frequency, DC pulse width, time of stimulation etc.) to be used in stimulation. Also tenderization by ES is not always associated with longer sarcomeres, which led several workers to suggest a tenderizing effect of ES other than the prevention of cold shortening (Will et al. 1979; Bouton et al, 1978; Vandekerckhove & Demeyer, 1978). Results on sarcomere length how ever may be different depending on the use of microscopic or diffraction techniques, whereas immediate post slaughter temperature conditions may affect the tenderizing effect of ES (George et al. 1980; Bouton et al. 1980) et al, 1980; Bouton et al, 1980). Tenderization may be related to the more rapid action of proteolytic enzymes under the different temperature/pH conditions of stimulated muscles compared to non-stimulated muscles (Bendall et al, 1976). Also, a faster releases of lysozomal enzymes (Dutson & Yates, 1978) and physical disruption of the muscle fibers (Savell et al, 1978) <sup>may be</sup> involved. involved.

In earlier work, we proposed a low voltage ES method (Vandekerckhove et al, 1978) to prevent cold shortening, but obtained evidence that tenderization apart from the prevention of cold shortening occurred (Vandekerckhove & Demeyer, 1978).

In this paper, we report results on the effect of low voltage ES on tenderness and sarcomere length of muscles removed immediately after slaughter (hot boned), vacuum packed and chilled at ca. 1°C. Results varied between individual muscles. In order to assess more fully the effect of low voltage stimulation, tenderness and sarcomere length were then measured on 21 different muscles removed from control and stimulated sides, cooled immediately after slaughter and ES during 1 week.

### MATERIAL AND METHODS

## Animals and treatment of carcasses

All experiments were done with 7 bulls (mean values  $\pm$  S.E. for live weight : 485  $\pm$  25 kg; dressing % : 61.8  $\pm$  1.0%; age : 13.5  $\pm$  1.3 m) of Belgian breeds. The animals were slaughter ed in the slaughterhouse of our laboratory, after stunning using a captive bolt pistol and pithing. After slaughtering and dressing, the carcasses were split into sides, the whole process lasting 45 min. The experiments are summarized in table 1. The first experiments involved boning on the rail of the left carcass sides into 22 cuts immediately after slaughtering according to Brasington & Hammons (1971). Boning lasted 73  $\pm$  7 min (mean value  $\pm$  S.E.) and was preceded by ES (expt. 3 & 4) or not (expt. 1 & 2). After vacuum packing in polyamide laminated polyethylene (Sidamil X- type EAK 141 - Sidac - Ghent), cuts were cooled for 1 week at ca 1°C. Control right sides were cooled immediately after slaughtering (expt. 1 & 3) or after 24 h conditioning at 15°C. ES was carried out using the top half of A.C. giving pulsed D.C. of 50 Hz with a pulse width of 10 msec. Average currents (RMS) of 100 mA, 200 mA and 600 mA were applied consecutively for 80 sec. each, giving voltages of 100-150 V (RMS) Bendall, 1978). The apparatus and electrodes described earlier were used (Vandekerckhove et al, 1978). A 4 needle electrode was placed in the Semitendinosus and a long single needle in the neck. Experiments 5, 6 and 7 involved immediate cooling of stimulated left sides together with control right sides.

DETERMINATIONS - 1. In expts. 5 to 7 temperatures and pH were measured at regular intervals after slaughtering (10 measurements between 1 and 24 h after slaughtering), on sites corresponding to muscles no. 2,3,4,5,7 and 9. Each value of pH was a mean calculated from at least 3 measurements giving similar values, obtained by insertion of an Ingold pointed combined electrode, attached to a digital pH meter (Knick portamess 651, Knick, Berlin, BRD) into a fine <sup>Ma</sup>de with a knife. Temperature (<sup>o</sup>C) was read only once by insertion of a thermocouple (5 cm), <sup>Using</sup> a digital instrument (Technoterm no. 9503, Technoterm, Lenzkirck, BRD). Similar measurements were made on all cuts in expts. 1 to 4, immediately before vacuum packing (2 h after Stunning) .

<sup>2</sup>, Sarcomere lengths (SL) were determined microscopically (SLm) and/or by laser diffraction  $(S_1)$ . The latter method involved fixation of a thin slice of muscle  $(1 - 2 g \text{ obtained from the latter method involved fixation of a thin slice of muscle (1 - 2 g obtained from the latter method involved fixation of a thin slice of muscle (1 - 2 g obtained from the latter method involved fixation of a thin slice of muscle (1 - 2 g obtained from the latter method involved fixation of a thin slice of muscle (1 - 2 g obtained from the latter method involved fixation of a thin slice of muscle (1 - 2 g obtained from the latter method involved fixation of a thin slice of muscle (1 - 2 g obtained from the latter method involved fixation of a thin slice of muscle (1 - 2 g obtained from the latter method involved fixation of a thin slice of muscle (1 - 2 g obtained from the latter method involved fixation of a thin slice of muscle (1 - 2 g obtained from the latter method involved fixation of a thin slice of muscle (1 - 2 g obtained from the latter method involved fixation of a thin slice of muscle (1 - 2 g obtained from the latter method involved fixation of a thin slice of muscle (1 - 2 g obtained from the latter method involved fixation of a thin slice of muscle (1 - 2 g obtained from the latter method involved fixation of a thin slice of muscle (1 - 2 g obtained from the latter method involved fixation of a thin slice of muscle (1 - 2 g obtained fixation of a thin slice of muscle (1 - 2 g obtained fixation of a thin slice of muscle (1 - 2 g obtained fixation of a thin slice of muscle (1 - 2 g obtained fixation of a thin slice of muscle (1 - 2 g obtained fixation of a thin slice of muscle (1 - 2 g obtained fixation of a thin slice of muscle (1 - 2 g obtained fixation of a thin slice of muscle (1 - 2 g obtained fixation of a thin slice of muscle (1 - 2 g obtained fixation of a thin slice of muscle (1 - 2 g obtained fixation of a thin slice of muscle (1 - 2 g obtained fixation of a thin slice of muscle (1 - 2 g obtained fixation of a thin slice of muscle (1 - 2 g obtained fixation of a thin slice of muscle (1 - 2$ the larger slice used for shear force determination) as described in the laser manual (Spectra Physics no. 145-02 laser 1.5 mW, He-Ne, 632.8 nm, Spectra physics, Mountain View, USA) and Measurement of diffraction pattern, using ca. 20 fixed muscle fibers (Ruddick & Richards, 1975). Por microscopic determination, a suspension of fresh muscle was prepared as described by Davey <sup>6</sup> Gilbert (1974) and a total of ca. 150 sarcomeres was counted. The average ratio  $SL_m/SL_1$  was  $0.99 \pm 0.10$  (mean value  $\pm$  S.D. for 56 comparisons) (unpublished data).

3. shear-force (kg) was measured using a Warner-Bratzler cell and an Instron Universal Test-<sup>Ang</sup> Machine (Instron Ltd, High Wycombe no. 1640) on cooked meat samples. From each muscle after <sup>1</sup><sup>con</sup><sub>cenoval</sub> of fat and connective tissue, a slice was obtained using a double bladed knife, per-<sup>Auval</sup> of fat and connective tissue, a slice was obtained using a double blace where put in poly-<sup>bend</sup>icular on the muscle fiber direction (thickness ca. 3 cm). The samples were put in poly-<sup>ethyl</sup>ene bags and submersed in water (75<sup>o</sup>C, 1h). After cooling, a maximum of ca. 50 cork bore <sup>sample</sup> samples (diam. 1.25 cm) parallel to the muscle fibers was obtained and used for shear force determination. Small muscles were used completely, giving less than 50 cork bore samples.

Statistical evaluation - Stimulated and control muscles were compared using the paired t-staistical evaluation - Stimulated and control muscles were compared using weighed average to evaluate the effect of stimulation on the whole side, weighed average these to evaluate the effect of stimulation weight factors derived from the thear force values were calculated for the 21 muscles, using weight factors derived from the by sical weight and commercial value of the muscles sampled (table 2). Using the weight factors, a weighed paired t-statistic was calculated, by entering a data pair for a particular muscle. In <sup>Nuscle</sup> a weighed paired t-statistic was calculated, by entering a data pair for a particular muscle. In <sup>Calculation</sup> of t the real number of pairs were used (R. Moermans, 1980).

# RESULTS

Experiments involving hot boning and ES - ES did not greatly affect average pH or temperature  $\frac{101}{101}$  hot boned cuts. Without ES, mean values  $\pm$  SD were 6.6  $\pm$  0.2 and 34.6  $\pm$  3.7°C. (expt. 1  $\frac{1}{101}$ ) respectively, with ES 6.3  $\pm$  0.2 and 34.4  $\pm$  4.8°C.

<sup>(2)</sup> respectively, with ES  $6.3 \pm 0.2$  and  $34.4 \pm 4.0$  C. <sup>(able 3</sup> shows that compared to cooling on the carcass, there was a tendency for tougher meat <sup>(acter hot boning and vacuum packing (expt. 1) and this was prevented by ES (expt. 3). Com-<sup>(b)</sup> </sup> hot boning and vacuum packing (expt. 1) and this was prevented by Lo (expt. 2) even after to conditioning on the carcass however hot boning gave tougher meat (expt. 2) even after (even conditioning on the carcass however hot boning gave tougher meat (expt. 2) even after  $k_{g}^{ed}$  to conditioning on the carcass however hot boning gave tougher mean (capt. 2)  $k_{g}(e^{x}pt. 4)$ . The calculation method used to characterize the effect of ES on the whole side  $g_{ave}(expt. 4)$ . The calculation method used to characterize the effect of 20 method is a force and significant effect however. Fig. 1 illustrates the relative changes of shear force and significant effect however. Fig. 1 for the 6 muscles sampled. Toughening of meat and SL (expressed as ratios treated/control) for the 6 muscles sampled. Toughening of meat expt. SL (expressed as ratios treated/control) for the 6 muscles sampled. Toughening the stended to cold shortening. It is striking however that although ES tended to over the cold shortening was involved: whatever the treat-<sup>ve.</sup> <sup>2</sup> is clearly related to cold shortening. It is striking however that the treat-<sup>vercome</sup> this effect, no change in sarcomere shortening was involved: whatever the treat-<sup>vent</sup> bent is a compared to an intact car-Ment overcome this effect, no change in sarcomere shortening was involved. Whatever the case of the sarcomeres when compared to an intact carcases hot boning resulted in muscles with shorter sarcomeres when compared to an SL (e.g. mus-the potential of tenderization by ES not involving changes in SL (e.g. mus $v_{1e}^{\circ,\circ}$ . This is a first indication of tenderization by ES not involving enanges in the expansion  $(e, n_0, 5, 5)$  in fig. 1). As differences in response, between the muscles sampled were apparent  $(e, e_0, 5)$  in fig. 1). As differences in response, between the detail the effect of low voltage.  $(e_{g_{0}}, e_{g_{0}}, e_{g_{0}})$  in fig. 1). As differences in response, between the muscles samples used in voltage  $e_{g_{0}}, e_{g_{0}}, e_{g_{0}}$  expt. 4 in fig. 2) it was decided to investigate more in detail the effect of low voltage  $10^{9}$  of total muscle (table 2). on various muscles representing ca. 50% of total muscle (table 2).

Resperiments involving ES only - The effect of ES on rate of cooling and rate of pH fall was Research by calculation of mean values for the 6 carcass sites measured at each measuring time. Variation coefficients were ca. 8% and 2% for temperature and pH respectively. Rates of cooling and pH fall were estimated by regression of these means against time.

 $k_{0r}$   $k_{0r}$   $k_{st}$   $k_{ates}$  of cooling regression following y = a .  $e^{-bx}$  was used, for rates of pH fall, the high-  $k_{ot}$   $k_{ates}$  of cooling regression following y = a + b. The latter equations were then  $k_{ot}$   $k_{ates}$  and the  $e_{st}$  the fight determination coefficient was obtained using  $y = a \cdot e^{-bx}$  was used, for rates of pH fair, the high used determination coefficient was obtained using  $y = a + \frac{b}{x}$ . The latter equations were then time to estimate the temperature immediately after ES ( $t_{ES}$ ) (x = 0.75 h in  $y = a \cdot e^{-bx}$ ) and the show after stunning at which pH 6 is reached<sup>13</sup>. ( $t_6$ ) (y = 6.0 in  $y = a + \frac{b}{x}$ ). Data in table 4 show that  $h_{0}$  after stunning at which pH 6 is reached<sup>13</sup> (t<sub>6</sub>) (y = 6.0 in y = a + x). Lata in current was consistently increased by about 1°C after ES, whereas pH was  $h_{0}$  that carcass temperature was consistently increased by about 1°C after ES, whereas pH was a start of the carcass temperature was consistently increased by about 1°C after ES, whereas pH was the carcass temperature was consistently increased by about 1°C after ES, whereas pH was a start of the carcass temperature was consistently increased by about 1°C after ES, whereas pH was a start of the carcass temperature was consistently increased by about 1°C after ES, whereas pH was a start of the carcass temperature was consistently increased by about 1°C after ES, whereas pH was a start of the carcass temperature was consistently increased by about 1°C after ES, whereas pH was the carcass temperature was consistently increased by about 1°C after ES, whereas pH was the carcass temperature was consistently increased by about 1°C after ES, whereas pH was the carcass temperature was consistently increased by about 1°C after ES, whereas pH was the carcass temperature was consistently increased by about 1°C after ES. about 0.6 units lower than control sides 25 min. after ES.

The average time after stunning necessary to reach pH 6.0 was reduced from 4.8 h to 2.0 h. As about in the sites measured and ES apparts in the sites measured and ES apparts of the sites and sarcomere length shown in table 5 the latter effect was evenly distributed over the sites measured and ES appar-ter the site of the latter effect was evenly distributed over the sites measured and ES appar-<sup>wown</sup> in table 5 the latter effect was evenly distributed over the sites measured and an appropriate the sites measured and an appropriate the sites measured and an appropriate tendency for a decrease in shear force values due to ES (a) shown is chosen tendency for a decrease in shear force values due to ES (a) shown is chosen tendency for a decrease in shear force values due to ES (a) shown is chosen tendency for a decrease in shear force values due to ES (a) shown is chosen tendency for a decrease in shear force values due to ES (a) shown is chosen tendency for a decrease in shear force values due to ES (a) shown is chosen tendency for a decrease in shear force values due to ES (a) shown is chosen tendency for a decrease in shear force values due to ES (a) shown is chosen tendency for a decrease in shear force values due to ES (a) shown is chosen tendency for a decrease in shear force values due to ES (a) shown is chosen tendency for a decrease in shear force values due to ES (a) shown is chosen tendency for a decrease in shear force values due to ES (a) shown is chosen tendency for a decrease in shear force values due to ES (a) shown is chosen tendency for a decrease in shear force values due to ES (a) shown is chosen tendency for a decrease in shear force values due to ES (a) shown is chosen tendency for a decrease in shear force values due to ES (a) shown is chosen tendency for a decrease in shear force values due to ES (a) shown is chosen tendency for a decrease in shear force values due to ES (a) shown is chosen tendency for a decrease in shear force values due to ES (a) shown is chosen tendency for a decrease in shear force values due to ES (a) shown is chosen tendency for a decrease in shear force values due to ES (a) shown is chosen tendency for a decrease in shear force values due to ES (a) shown is chosen tendency for a decrease in shear force values due to ES (a) shown is chosen tendency for a decrease in shear force values due to ES (a) shown is chosen tendency for a decrease in shear force value  $v_{t_1}$  in table 5 the latter effect was evenly distributed over the various muscles studied (table 6). From an  $v_{t_1}$  in table 5 the latter effect was evenly distributed over the various muscles studied (table 6). From an  $v_{t_1}$  is a clear tendency for a decrease in shear force values due to ES  $v_{t_1}$  force ratio ES/control <1) but this tendency is not related to longer sarcomeres. The  $v_{t_1}$  is a clear tendency the various muscles studied (table 6). From an  $t_{eq}$  is in fig. 2 : there is a creat tendency is not related to longer sates.  $t_{eq}$  force ratio ES/control <1) but this tendency is not related to longer sates.  $e_{v_{al}}$  is evenly distributed over the various muscles studied (table 6). From an valuation of the shale carcase side, taking into account weight and commercial valuations of the shale carcase side, taking into account weight and commercial valuations.  $e_{valuation}^{uq}$  of the effect on the whole carcass side, taking into account weight and commercial  $v_{aluation}$  of the effect on the whole carcass side, taking into account weight and commercial  $v_{aluation}$  of the effect on the whole carcass side, taking into account weight and commercial  $v_{aluation}$  of the effect on the whole carcass side, taking into account weight and commercial  $v_{aluation}$  of the effect on the whole carcass side, taking into account weight and commercial  $v_{aluation}$  of the effect of the effect. Value tion of the effect on the whole carcass side, taking into account weight and trable 7). <sup>8</sup> of the muscles studied weighed average tenderization of 6% can be calculated (table 7). <sup>Alue</sup> of the effect on the whole carcuss tenderization of 6% can be carculated (letter statistical significance was obtained although fig. 2 clearly demonstrates the effect.

### DISCUSSION

The data obtained demonstrate that hot boning followed by vacuum packing and cooling results in tougher meat confirming earlier work (Buchter, 1977). This effect is more or less outspoken when compared to conditioning on the carcass or to immediate cooling of the carcass respectively. Low voltage ES has a tendency to overcome this toughening effect but this was not associated with longer sarcomeres.

The method of measurement of sarcomeres does not effect this conclusion as SL changes measured by microscope or by diffraction were clearly related (fig. 3).

The effect of ES on shear force values did not seem to be evenly distributed over the 6 muscles studied (expt. 4, fig. 1) but this was not due to an uneven distribution of the current, as in dicated by experiments were muscles were kept on the carcass. These experiments showed that low voltage ES increased rate of pH fall so that pH 6 was reached within about 2 h after sturning or a saving of 58%. It is noteworthy that 2 h is similar to the value obtained by Bendal et al (1976) using 700 V (peak) stimulation. The non stimulated sides however in the latter experiments using heifer carcass sides took over 8 h to reach pH 6. Recent work by Bouton et al (1980) also indicates that ES at 110 V (peak) enables pH to fall to 6 within 2 h after

An evenly distributed overall tenderizing effect of ca. 6% was obtained by ES in our experiments, not associated with longer sarcomeres. As carcasses were cooled immediately after ES, before pH 6 was reached (table 4) both control and stimulated carcasses probably suffered cold shortening (Bendall, 1980).

This strongly indicates that ES tenderizes meat by a mechanism other than the prevention of cold shortening as suggested earlier (Demeyer & Vandekerckhove, 1978). This finding contrasts with other recent data (George et al, 1980; Bouton et al, 1980). The latter results however were obtained in different conditions. George et al (1980) conditioned the carcasses for 8 h at 16 °C before cooling whereas Bouton et al (1980) used conditioning for 2 h at 12 °C. Furthermore, the latter authors determined shear force and sarcomere length after a cooling period of only 22 h. Both groups also used a smaller number of muscles in evaluating the effect of ES on tenderness. According to Jones et al (1980) the different temperature/pH conditions for ES muscles are responsible for their increased tenderness and they state that when cooled below 10°C in the next few hours after ES no quicker tenderization is observed. Again this ES and control muscles also have a different temperature/pH history in our experimants also and this may well be responsible for the tenderization observed.

In summary, our results indicate that ES at 100 - 150V (RMS) 45 min. after stunning and imm<sup>ed-</sup> iately followed by cooling is sufficient to allow pH to be lowered to 6.0 within 2.5 h after stunning.

Carcass meat obtained 1 week after cooling is ca. 6% more tender due to ES but this is not reflected in a change of sarcomere length.

### ACKNOWLEDGEMENT

We greatly appreciate the conscientious and expert assistance of Annie Beets and E. Claeys in experiments and preparation of the manuscript. We thank Dr. Bendall for receipt of manuscripts before publication. This research was supported by a grant from the IWONL and from a Study Center of the Ministry of Agriculture (Brussels).

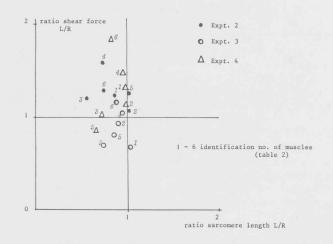
### REFERENCES

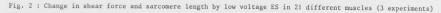
Bendall J.R., C.C. Ketteridge & A.R. George 1976 j. Sci. Fd. Agric. 27, 1123.
Bendall J.R. 1978. Personal communication
Bendall J.R. 1980. The electrical stimulation of carcasses of meat animals (manuscript in press).
Bouton P.E., A.L. Ford, P.V. Harris & F.D. Shaw 1978. J. Food Sci. 43, 1392.
Bouton P.E., A.L. Ford, P.V. Harris & F.D. Shaw 1980. Meat science 4, 145.
Brasington C.F. Jr. & D.R. Hammons 1971. ARS Bull. 52-63.
Brown A.J., M.E. Coates & B.S. Speight 1978. A photographic guide to the muscular and skeletal anatomy of the beef carcass. ARC - Meat Res. Inst. - Langford - Bristol - U.K.
Buchter L. 1977. 23d. Europ. Meet. Meat Res. Work. - Moscow - Russia.
Davey C.L. & K.V. Gilbert 1974. J. Fd Technol. 9, 51.
Dutson T.R. & L.D Yates 1978. Proc. 24th Europ. Meet. Meat Res. Work. - Kulmbach - Germany.
George A.R., J.R. Bendall & R.C.D. Jones 1980. Meat science 4, 51.
Moermans R. 1980. Personal communication.
Ruddick J.E. & J. F. Richards 1975. J. Food Sci. 40, 500.

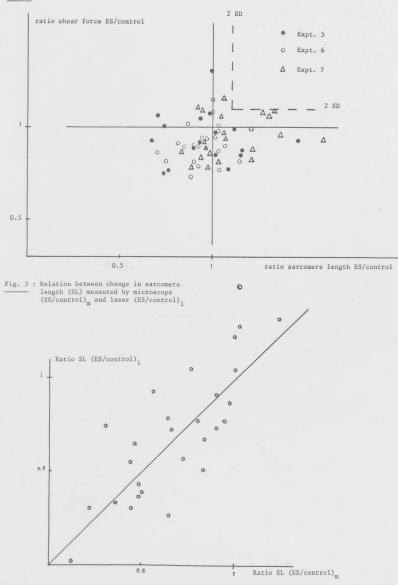
Savell J.W., T.R. Dutson, G.C. Smith & Z.L. Carpenter 1978. J. Food Sci. 43, 1606.
Vandekerckhove P. & D. Demeyer 1978. Proc. 24th Europ. Meet. Meat Res. Work. - Kulmbach - Germany.
Vandekerckhove P. A. D. Demeyer 1978. Proc. 24th Europ. Meet. Meat Res. Work. - Kulmbach - Germany.

Vandekerckhove P., J. Hoozee & D. Demeyer 1978. Euro-Vee-Vlees 16,2. Will P.A., R.L. Henrickson, R.D. Morrison & G.V. Odell 1979. J. Food Sci. 44, 1646.

Fig. 1 : Ratio of shear force and sarcomere length hot boned/control value for 6 muscles. Effect of low voltage ES (For details of experiments see table 1).







#### TABLE 1 : EXPERIMENTS INVOLVING HOT BONING AND ES

TABLE 2 : CALCULATION OF WEIGHT FACTORS FOR VARIOUS MUSCLES SAMPLED TO CHARACTERIZE A CARCASS

Treatment	Exp	t.1	Ex	pt.2	Ex	pt.3	Exj	pt.4	Expt	. 5-7	
	L <sup>3</sup>	R <sup>3</sup>	L	R	L	R	L	R	L	R	1 2 3
Electrical stimulation	-	-	-	74 E	+	-	+	-	+	- 11	4
Conditioning (24 h - 15°C)	-	-	-	+	- 1	-	-	+	-	-	5 6 7
Hot Boning	+	-	+	-	+	-	+	-	-	-	8
Vacuum packing	+	+1	+		+	-	+	+1	-	-	10
Cooling 2	+	+	+	+	+	+	+	+	+	+	12

 $^{2}$  The sides were cooled for 24 - 28 h at 2°C followed by deboning, vacuum packing of the cuts and further cooling.

 $^2$  One week at 2°C (6 days for expt. 1 R and expt. 4 R)

 $^{3}$  Left (L) or Right (R) sides

No.	Muscle	% of total muscle weight (1)	Muscle weight factor <sup>2</sup>	Commercial value <sup>3</sup>	Commercial weight factor (2)	Total weight factor
1	Long. dorsi(3-4)	3.34	1.00	S 1	1.14	19
2	Long. dorsi(6-7)	3.34	1.00	B 2	2.57	43
3	Tensor fasciae lat.	1.27	0.38	B 5	1.71	11
4	Semitendinosus	2.32	0.69	B 4	2.00	23
5	Infraspinatus	2.15	0.64	B 5/S 1	1.43	15
6	Gastrocnemius	1.95	0.58	В 3	2.29	22
7	Gluteus medius	3.71	1.11	B 2	2.57	48
8	Vastus intermed.	1.48	0.44	B 2	2.57	19
9	Triceps brachii c.m.	0.08	0.03	B 4	2.00	1
10	Semimembranosus	4.69	1.40	B 2	2.57	60
11	Pectoralis profund.	3.67	1.10	S 2	1.00	7
12	Biceps femoris	6.78	2.03	S 1	1.14	39
13	Splenius cervicis	0.60	0.18	S 2	1.00	3
14	Serratus ventralis	4.00	1.20	S 2	1.00	20
15	Extensor digit.lat.	0.23	0.07	S 2	1.14	1
16	Psoas major	0.37	0.11	B 1	2.86	5
17	Pectoralis superfic.	1.48	0.44	S 2	1.14	7
18	Latissimus dorsi	2.09	0.63	S 2	1.14	12
19	Subscapularis	1.19	0.36	B 2	2.57	15
20	Trapezius	1.31	0.39	S 2	1.00	6
21	Triceps brachii c.l. Total	<u>3.06</u> 49.11	0.92	в 4	2.00	31

1 From Brown et al, 1978 2 Calculated by dividing % muscle weight by 3.34 (relative proportion of long. dorsi) 3 Meat to roast or grill was classified into 5 classes (B | down to B 5) and meat to stew or cook int<sup>2</sup> 2.0<sup>0</sup>/ classes (S | down to S 2). Prices as multiples of S 2 are B | = 2.86, B 2 = 2.57, B 3 = 2.29, B 4 = 2.0<sup>0</sup>/ B 5 = 1.71, S | = 1.14. 4 Calculated as (I) x (2) x 5 and rounding off to the nearest integer.

TABLE 3 : DEVELOPMENT OF COLD SHORTENING AFTER HOT BONING, VACUUM PACKING AND COOLING. EFFECT OF LOW VOLTAGE ES (Shearvalues in  $kg)^2$ 

Muscle	Expt	. 1	Expt	. 2	Expt.	3	Expt.	4
No.	L	R	L	R <sub>c</sub> <sup>2</sup>	L# 3	R	L 🖋	R <sub>c</sub>
1	4.56×	3.86	5.41×	4.36	3.68×	5.36	5.39×	4.02
2 3	3.82	3.94	3.62	3.35	4.36	4.79	4.05	3.60
3	-	-	4.99×	4.13	3.55×	5.06	5.23	5.15
4	4.41×	4.04	6.36×	3.97	5.60	5.41	6.69×	4.54
5	5.00×	3.72	5.57×	4.40	5.06×	6.24	4.19×	4.87
6	4.56	4.79	4.83×	3.72	5.73×	4.95	7.16×	3.85
Side mean <sup>4</sup>	4.33	4.07	4.88	3.85	4.72	5.19	5.33	4.14
Significanc level		s.	p •	≤ 0.1	Ν.	s.	N.S	

1 Left sides (L) are hot boned. Experimental details in table 1

2 R<sub>c</sub> = conditioned right side 3  $4^{g}$  = low voltage ES

× significant difference for muscle studied

4 Weighed mean value calculated as described in the text

5 Corrected paired t-test (see Materials and Methods)

TABLE 4 : EFFECT OF LOW VOLTAGE ES ON RATE OF COOLING AND RATE OF  ${\rm pH}\ {\rm FALL}^2$ 

Expt.	Rate	of cooling	Rate of pH fall		
	t <sub>ES</sub> (°C)	b	pH <sub>S</sub> <sup>3</sup>	t <sub>6</sub> <sup>4</sup> (h)	
5 Contr	ol 35.6	- 0.093 (94) <sup>2</sup>	6.96	5.31 (77)	
ES	38.4	- 0.094 (97)	6.15	1.74 (71)	
6 Contr	ol 37.0	- 0.087 (99)	7.02	5.53 (90)	
ES	38.8	- 0.095 (99)	6.36	2.00 (93)	
7 Contr	01 37.4	- 0.086 (99)	6.69	3.57 (90)	
ES	38.0	- 0.086 (99)	6.36	2.29 (94)	

1 Measurements of pH and temperature, assembled on 6 sites of the carcass sides were averaged (y) and fitted against time in hours (x) following  $y = a \cdot e^{bx}$  (temp.) and  $y = a + \frac{b}{x}$  (pH). 2 ( ): 100 R<sup>2</sup> of regressions

3 first measurement of pH after ES (25 min after ES)

4 time after stunning in which pH 6.0 is reached

TABLE 5 : EFFECT OF ES ON TIME AFTER STUNNING TO REACH pH 6.0 (HOURS) IN DIFFERENT MUSCLES (mean value + S.E.)

Muscle	Control	ES
Long. dorsi (6-7) Glut. Med. Infraspinatus Semitendinosus Tensor fasc. lat. Triceps brachii	5.8 + 0.8 4.3 + 1.1 5.7 + 1.1 4.7 + 1.0 6.3 + 1.0 4.1 + 0.3	$2.7 \pm 0.1$ $1.8 \pm 0.2$ $2.2 \pm 0.3$ $2.0 \pm 0.2$ $1.7 \pm 0.1$ $1.7 \pm 0.2$

TABLE 6 : RATIO OF SHEAR FORCES (ES/control) FOR VARIOUS MUSCLE GROUPS (mean value + S.E.)

Muscle g	roups	Ratio of shear for	rce (ES/control)
Leg Neck and Shoulder Loin		$\begin{array}{c} 0.94 \\ 0.92 \\ \hline \\ 0.95 \\ \hline \\ 0.92 \\ \pm \end{array}$	0.02 0.06
TABLE 7	: EFFECT OF LOW VOLTAGE S	TIMULATION ON WEIGHED M	EAN SHEAR FORCE OF CARCASS SIDES
Expt.	Weighed mean S Control (R)	hear force (kg) ES (L)	Significance of difference <sup>1</sup>
5 6 7	4.33 4.41 4.69	4.05 4.06 4.50	NS NS

1 Calculation explained in Materials and Methods