UPFECTS OF ELECTRICAL STIMULATION ON BEEF, PORK, LAMB AND GOAT MEAT

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INTRODUCTION

Uting the past five years, a series of studies has been conducted by researchers at the Texas Agricultural Periment Station to determine effects of electrical stimulation on quality and palatability of beef, pork, and goat meat. Of interest in these studies were advantages which might accrue to the packer, retailer, Nurveyor, restaurateur and/or consumer as a result of implementation of electrical stimulation technology by the slaughter-dressing industry. Improving the tenderness of beef, pork, lamb and goat meat has been a major ball of scientists at T.A.E.S. for more than a decade; during studies intended to quantitate the tenderizing effect of electrical stimulation it became apparent that the ES process also had quality enhancement capainities. As a result, research studies ensued which had the objective of documenting response in quality indicators, as well as in palatability attributes, to the electrical stimulation of beef, pork, lamb and goat Carcasses.

EXPERIMENTAL

Vetails of experimental procedures used in the studies summarized in this report are included in the individ-Papers that are cited. Most of these studies were conducted in commercial plants under conditions char-Papers that are cited. Most of these studies were conducted in commercial plants under external values of those which exist in industry. Electrical stimulation equipment used included a commercially value of those which exist in industry. Wailable hog stunning device modified for use in electrically stimulation equipment uses and a test unit provided by the stunning device modified for use in electrically stimulating carcasses and a test unit provided the bog stunning device modified for use in electrically stimulating carcasses and a test unit provided the bog stunning device modified for use in electrically stimulating carcasses and a test unit provided the bog stunning device modified for use in electrical stimulation equipment uses the prototype of the LeFiell "Lectro-Tenthe LeFiell Company, San Francisco, CA; the latter machine was the prototype of the LeFiell "Lectro-Ten-Unit which is now used in beef packing plants throughout the U.S.A. For purposes of the present dis-^{untit} which is now used in beef packing plants throughout the U.S.A. For purposes of the present of the present of the present by dividing the dif-terent, mean ratings, values or scores were used to compute percentages of improvement by dividing the dif-% and control (not E.S.) carcasses or samples by the rating, value or score for the con-trol between E.S. and control (not E.S.) carcasses or samples by the rating, value or score for the con-trol between E.S. and control (not E.S.) carcasses or samples by the rating, value or score for the con-trol between E.S. and control (not E.S.) carcasses or samples by the rating, value or score for the con-trol between E.S. and control (not E.S.) carcasses or samples by the rating, value or score for the con-trol between E.S. and control (not E.S.) carcasses or samples by the rating, value or score for the con-trol between E.S. and control (not E.S.) carcasses or samples by the rating, value or score for the con-trol between E.S. and control (not E.S.) carcasses or samples by the rating, value or score for the con-trol between E.S. and control (not E.S.) carcasses or samples by the rating, value or score for the con-trol between E.S. and control (not E.S.) carcasses or samples by the rating the con-trol between E.S. and control (not E.S.) carcasses or samples by the carcasses (weighted according to the number of the con-trol between E.S. and control (not E.S.) carcasses or samples by the carcasses (weighted according to the number of the con-trol between E.S. and control (not E.S.) carcasses (weighted according to the number of the con-trol between E.S. and control (not E.S.) carcasses (weighted according to the number of the con-trol between E.S. and control (not E.S.) carcasses (weighted according to the number of the con-trol between E.S. and control (not E.S.) carcasses (weighted according to the number of the con-trol between E.S. and control (not E.S.) carcasses (weighted according to the number of the con-trol between E.S. and control (not E.S.) carcasses (weighted according to the number of the con-trol between E.S. and control (not E.S.) carcasses (weighted according to the con-trol between E.S. and control (not E.S.) carcasses (weighted according to the con-trol between E.S.) carcasses hol carcasses or samples. 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RESULTS AND DISCUSSION

Asumary of the effects of electrical stimulation of beef carcasses on certain quality and palatability hits in the effects of electrical stimulation increased tenderness by 26%, decreased shear force traits is presented in Table 1. Electrical stimulation of beef carcasses on certain quarty and personal by and enhanced flavor of cooked beef by 6%; evaluation of test results on an individual experiment basis by 886 enhanced flavor of cooked beef by 6%; evaluation of test results on the would, if untreated, And enhanced flavor of cooked beef by 6%; evaluation of test results on an individual captures, beduce, that E.S. is most effective in increasing tenderness of beef carcasses that would, if untreated, hold uce beef of unacceptable tenderness. Electrical stimulation apparently causes postmortem glycolysis and to the case in untreated (not E.S.) carcasses, thereby re-Nave beef of unacceptable tenderness. Electrical stimulation apparently causes postmottem gapering the set of unacceptable tenderness. Electrical stimulation apparently causes postmottem gapering to the set of unacceptable tenderness. Thereby re-⁶⁰ mortis to proceed more rapidly than would be the case in untreated (not E.S.) carcasses, thereby to ¹⁰ ting in brighter (14%) and more youthful (23%) lean, lessened development (23%) of "heat-ring" (a condi-¹⁰ in brighter (14%) and more youthful (23%) lean, lessened dark-colored and has a sunken appearance thing in brighter (14%) and more youthful (23%) lean, lessened development (25%) of meat ring (a constant of the second s the outermost edge of its surface), very slightly firmer (4%) lean, higher marbling (11%) sector the outermost edge of its surface), very slightly firmer (4%) lean, higher marbling (11%) sector the outermost edge of its surface), very slightly firmer (4%) lean, higher marbling (11%) sector the outermost edge of its surface), very slightly firmer (4%) lean, higher marbling (11%) sector the outermost edge of its surface), very slightly firmer (4%) lean, higher marbling (11%) sector the outermost edge of its surface), very slightly firmer (4%) lean, higher marbling (11%) sector the outermost edge of its surface), very slightly firmer (4%) lean, higher marbling (11%) sector the outermost edge of its surface), very slightly firmer (4%) lean, higher marbling (11%) sector the outermost edge of its surface), very slightly firmer (4%) lean, higher marbling (11%) sector the outermost edge of its surface), very slightly firmer (4%) lean, higher marbling (11%) sector the outermost edge of its surface), very slightly firmer (4%) lean, higher marbling (11%) sector the outermost edge of its surface), very slightly firmer (4%) lean, higher marbling (11%) sector the outermost edge of its surface), very slightly firmer (4%) lean, higher marbling (11%) sector the outermost edge of its surface), very slightly firmer (4%) lean, higher marbling (11%) sector the outermost edge of its surface), very slightly firmer (4%) lean, higher marbling (11%) sector the outermost edge of its surface), very slightly firmer (4%) lean, higher marbling (11%) sector the outermost edge of its surface), very slightly firmer (4%) lean, higher marbling (11%) sector the outermost edge of its surface), very slightly firmer (4%) lean, higher marbling (11%) sector the outermost edge of its surface), very slightly firmer (4%) lean, higher marbling (11%) sector the outermost edge of its surface), very slightly firmer (4%) lean, higher marbling (11%) sector the outermost edge of its surface), very slightly firmer (4%) lean, higher marbling (1 (leved to be the result of faster "setting-up" of the marbling in the longissimus dorse motion sides or (arcase (8%) in USDA quality grade. Advantages for electrically stimulated, as opposed to control, sides or (arcase (8%)) in USDA quality grade. Advantages freedom from "heat-ring" and U.S.D.A. quality grade are most Wident When sides are ribbed 14 to 18, rather than 48 to 72, hours postmortem.

^{atudies} (25) have been conducted to determine the extent to which aging (periods of storage of multiple stimulation. ^{befuligerated} temperatures) negates or complements tenderness differences effected by electrical stimulation. As all the second secon begg for 14 days increased tenderness of loin steaks by 15% more (a total of 44%) than that (29%) achieved by increased tenderness of loin steaks by 15% more (a total of 44%) than that (29%) achieved by tor 14 days increased tenderness of loin steaks by 15% more (a total of 44%) than that (25%) are the total of the total of the tenderness of a stimulation with only 2 days of aging while 14 days of aging complements the tenderness of the letter results suggest that aging complements the tenderness of the letter results suggest that aging complements the tenderness of tenderness of the letter results suggest that aging complements the tenderness of tenderness o increased tenderness by 26%. The latter results suggest that aging complements the tenderness of the tenderness of the tenderness by 26%. The latter results suggest that aging study (data not presented in tabular form) reveal that loss that loss the tenderness aged for 7 days were about 10% more tender than the tender that the tenderness tender that the tenderness tender that the tenderness tender that the tenderness tender t that ically stimulated beef. Results of the other aging study (data not presented in tabular form, that is a login steaks, from electrically stimulated carcasses, aged for 7 days were about 10% more tender than the steaks, from electrically stimulated carcasses, aged for 21 days. These studies suggest that postmortem aging the steaks are stable as a steak are stable as a ste a steaks, from electrically electrical electrica steaks, from electrically stimulated carcasses, aged for 7 days were about its more that aging time be as from unstimulated carcasses, aged for 21 days. These studies suggest that postmortem aging time ^{thy}entory, shrinkage, energy and space required for the aging of beef.

(he structure of beef.) (he structure of beef.) (he structure of beef.) (he structure of beef.) (he been conducted to determine effects of electrical stimulation on retail caselife of beef. (he been conducted to determine effects of electrical stimulation; ground beef made from electrically stim-Case lide of ground beef was not affected by electrical stimulation; ground beef made from electrically stim-Valify (4) has been conducted to determine the state of t th ^{Cor} ground beef was not affected by containing as ground beef made from unstimulated carcasses th ^{Carc}asses had the same pattern of discoloration as ground beef made from unstimulated carcasses th ^{steaks} steaks that were from electrically stimulated carcasses remained brighter for an extra day, and had th ^{surg} steaks that were from electrically stimulated carcasses remained brighter for an extra day, unpared to state as surface discoloration and superior overall appearance on the third day of retail display as compared to the state as a result, round steaks from electrically stimulated carcasses. ¹^{vald} ¹^{tace} discoloration and superior overal, appl. ¹^{vald} ⁰,5 ^{to} 1.0 days of additional retail caselife as compared to round steaks from unstimulated carcasses. ^{acce} discoloration and superior overall appearance on the third day of fetall display as a structure as a structure discoloration and superior overall appearance on the third day of fetall display as a structure as a structure discoloration and superior overall appearance on the third day of fetall display as a structure discoloration and superior overall appearance on the third day of fetall display as a structure discoloration and superior overall appearance on the third day of fetall display as a structure discoloration and superior overall appearance on the third day of fetall display as a structure discoloration and superior overall appearance on the third day of fetall display as a structure discoloration and superior overall appearance on the third day of fetall display as a structure discoloration and superior overall appearance on the third day of fetall display as a structure discoloration and structure display as a structure discoloration and superior overall appearance on the third day of fetall display appearance on the third day of fetall display as a structure display a

to 1.0 days of additional retail caselife as compared (d) beef, increases muscle firmness, (e) causes faster "setting up" of marbling, (f) reduces the need for aging to save and a set a set and a ¹ⁱh_Ccreases muscle firmness, (e) causes faster "setting up" of marbling, (r) setting up" of marbl

A summary of the effects of electrical stimulation of veal carcasses is presented in Table 2. For veal, electrical stimulation: (a) brightens muscle color, (b) improves lean texture, and (c) increases muscle firmness. Since color, texture and firmness are the most important value-determining characteristics in veal carcasses and cuts, electrical stimulation greatly improves quality and value in this commodity.

Effects of electrical stimulation of lamb carcasses are summarized in Table 3. Although lamb is not generally considered to be tough, electrical stimulation increased tenderness (12% for sensory panel ratings, 24% for shear force value). Electrical stimulation had little or no effect on lean maturity score (4%) or flavor (0%), but did improve lean color (36%) and U.S.D.A. quality grade (17%). The influence of electrical stimulation increased tenderness (9, electrical stimulation improved muscle color, decreased surface discoloration and improved overall appearance of loin chops from old-crop lambs and, with one exception, electrical stimulation had no effect on weight losses of vacuum packaged wholesale cuts. In the other study (10), electrical stimulation brightened lean color and extended retail caselife of lamb loin chops.

For lamb, electrical stimulation: (a) increases tenderness, (b) brightens muscle color, (c) reduces the need for aging to assure satisfactory palatability, (d) increases U.S.D.A. quality grade, (e) improves retail cut appearance and caselife, and (f) does not effect weight loss of vacuum packaged wholesale cuts.

A summary of the effects of electrical stimulation of goat carcasses is presented in Table 4. Goat carcasses, because they usually have very little subcutaneous fat, should be very susceptible to "cold-shortening" toughness. Electrical stimulation increased tenderness of goat meat (32% for sensory panel ratings and 29% for shear force values), produced a slight increase (6%) in flavor and improved lean maturity score (16%). The improvement in lean maturity score in response to electrical stimulation was a result of brighter muscle color in electrically stimulated, as compared to unstimulated, goat carcasses. Data in one study (5) revealed that loin and leg muscles from electrically stimulated carcasses were more tender at one day postmortem than were comparable muscles from unstimulated carcasses at seven days postmortem.

For goats, electrical stimulation: (a) increases tenderness, (b) brightens muscle color, (c) enhances flavor, and (d) reduces the need for aging to assure satisfactory tenderness.

Effects of electrical stimulation of pork carcasses on certain quality and palatability traits are summarized in Table 5. Only one study (2) of effects of electrical stimulation of pork carcasses has been conducted by T.A.E.S. researchers; in that study it was concluded that electrical stimulation does not affect palatability traits or shear force values under normal chilling-processing conditions and that muscle color and firmness were affected more by chilling treatment (slow vs. rapid) than by electrical stimulation. Data in Table 5 suggest very minor effects of electrical stimulation on tenderness (3% for sensory panel ratings, 9% for shear force values), flavor (2%) and overall palatability (0%). When electrically stimulated and control (not E.S.) pork carcasses were fabricated at eight hours postmortem for evaluation of certain muscle quality-indicating characteristics (Table 5), electrical stimulation had undesirable effects on lean color (-7%), lean firmness (-11%) and muscle separation (-5%).

For pork, electrical stimulation does not appear to improve quality, quality-indicating or palatability traits of pork unless E.S. is combined with extremely rapid chilling treatments.

In conclusion, electrical stimulation equipment has been, or will soon be, incorporated into slaughter-dressing lines of approximately 100 beef plants in the U.S.A.; implementation of E.S. technology was prompted primarily by improvements in beef carcass quality-indicating characteristics and secondarily because of enhancement of cooked beef palatability. At present, electrical stimulation has not been implemented by pork, lamb or goat packers or processors in the U.S.A.; our research suggests that the process would be advantageous to packers who slaughter lambs and goats but that its use in pork slaughter-dressing cannot presently be recommended.

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Table 1. Summary of effects of electrical stimulation of beef carcasses

	Number of		
Irait	carcasses or samples	Percentage improvement	References
^{lenderness} rating ^{shear} force value	452	26%	3,6,8,12,15,16,17,18,19,21,22,23,25
La. SUICE VALUE	656	23%	3,6,7,8,12,15,16,17,18,19,21,22,23,25
ean rating	349	6%	6,8,12,15,16,17,18,19,22,23,25
ea, acurity score	1261	23%	1,3,6,7,8,14,15,16,17,20,22,23,25
ean maturity score maturity score Heat-ring	1261	14%	1,3,6,7,8,15,16,17,22,23,25
the score	1177	23%	1,3,6,7,8,15,16,17,25
Arbi score	458	4%	1,3,15,16,17,23
Arbling score	1251	11%	1,3,6,7,8,14,15,16,17,20,22,23,25
USDA quality grade	1086	8%	1,3,8,14,15,16,17,20,22,23,25

Table 2. Summary of effects of electrical stimulation of veal carcasses

	Number of		
rait	carcasses or samples	Percentage improvement	Reference
^{2an} maturity score	40	3%	13
an color score	80	12%	13
an texture score	40	28%	13
^{an} firmness score	40	36%	13

Table 3. Summary of effects of electrical stimulation of lamb carcasses

it	Number of carcasses or samples	Percentage improvement	References
derness rating	109	12%	11,18,20,21,26
fores	137	24%	10,11,18,20,21,26
Or rat:	175	0%	11,18
Maturita	151	4%	10,11,24
C010-	632	36%	9,10,11
quality grade	510	17%	24

Number of carcasses or samples	Percentage improvement	References
229	32%	5,18,20,21,26
731	29%	5,18,20,21,26
118	6%	5,18
96	16%	5
	carcasses or samples 229 731 118	carcasses or samplesPercentage improvement22932%73129%1186%

Table 4. Summary of effects of electrical stimulation of goat carcasses

Table 5. Summary of effects of electrical stimulation of pork carcasses

Percentage improvement 3% 9% 2%	Reference 2 2
3%	2 2
9%	2
2%	
210	2
0%	2
-7%	2
-11%	2
-5%	2
	-11%