

7.06

Growth of bacteria at 1°C on beef stored in controlled atmospheres of mixtures of O₂, CO₂ and N₂ and its relevance to vacuum packaging

B. G. SHAW and J. RONCAROLI*

Agricultural Research Council, Meat Research Institute, Langford, Bristol, U.K.

*Present address: Yatay 237, Morun, Buenos Aires, Argentina

INTRODUCTION

Vacuum packaging extends the storage life of meat by inhibiting the growth of spoilage bacteria. There is considerable disagreement on the cause of this inhibition. Oxygen, consumed by bacterial and meat tissue respiration, is replaced only slowly in the gas atmosphere around the meat because of the impermeability of the packaging film, and there is a belief that this restricts growth of *Pseudomonas* spp (Newton & Rigg 1979) and *Brochothrix thermosphacta* (Campbell et al. 1979). Others (Ingram 1962; Roth & Clark 1972; Enfors et al. 1979; Erichsen & Molin 1981) have argued that inhibition by CO₂ is more important.

Gas changes in vacuum packs responsible for the inhibition of spoilage bacteria must occur during the first two weeks of storage. This is evident because spoilage under conditions of high humidity existing in packages normally occurs within this period if there are no inhibitory effects from gases (as during storage in air). Examination of the few published measurements of gases in packs indicates that CO₂ accumulates quite rapidly to concentrations of approximately 20% after two weeks (Shaw et al. 1980; Seideman et al. 1980; Hall et al. 1980), though Erichsen & Molin (1981) and Seidman et al. (1979) have detected as much as 86% and 71% after one week. Oxygen concentrations detected after two weeks have been in the range 0.8 to 1.8% (Shaw et al. 1980; Seideman et al. 1980; Hall et al. 1980; Erichsen & Molin 1981).

In this study we have examined the effect of mixtures of 10, 20 and 40% CO₂ with 0, 1 or 3% O₂ on microbial growth on beef (naturally contaminated with a mixed bacterial flora), to provide information on the relative importance of these gases to the inhibition of different groups of spoilage bacteria in vacuum packs.

MATERIALS AND METHODS

Meat storage

A portion of *M. semimembranosus* (pH 5.4) was obtained two days post mortem from a beef carcass in a commercial slaughterhouse and cut into 100 cm² samples of 1 cm thickness. These were then individually wrapped in one layer of a gas-permeable plastic film (O₂ permeability at 20°C and 95% R.H., 10,000 cm³/m²/day/atm O₂) to contain exudate and thus prevent cross contamination during storage.

Six samples were stored for up to six weeks at 1°C in each of nine gas-impermeable plastic bags (6 litre capacity; film permeability to O₂ at 20°C and 95% R.H., 17 cm³/m²/day/atm O₂) containing either 0, 1 or 3% O₂ in combination with 10, 20 or 40% CO₂ plus a residue of N₂. The gas was analysed daily during the first week, every second day during the second week and every fourth day thereafter. Addition of air was made when necessary to maintain the O₂ concentration, but the CO₂ concentration remained constant (± 1%). When bags were opened to remove samples for microbiological examination, the remaining samples were immediately transferred to another bag which was filled with the appropriate gas mixture and sealed.

Microbiological examination

Ten samples were examined before storage to determine the initial microbiological condition of the meat, and two samples in each gas mixture were examined after 2, 4 and 6 weeks.

A 15 cm² area of 1mm thickness was cut from the sample and macerated with 100 ml sterile saline containing 0.1% peptone. Decimal dilutions were made and 0.016 ml drops delivered in duplicate on a) Plate Count Agar (PCA) + 1% NaCl incubated at 25°C for five days to obtain the total aerobic viable count b) Streptomycin Thallous Acetate Actidione Agar (STAA; Gardner 1966) incubated for two days at 20°C to enumerate *B. thermosphacta* c) MacConkey Agar No. 3 (Oxoid CM 115) + 1% glucose to enumerate presumptive Gram negative bacteria (colonies with a diameter of 1mm or more were counted) and d) Cavett's (1963) modification of Acetate Agar (AA; Rogosa et al. 1951) incubated at 30°C for two days to enumerate aciduric lactic acid bacteria.

Thirty isolates taken at random from the PCA + 1% NaCl and MacConkey + 1% glucose plates from one sample of meat in each gas mixture after six weeks were identified as described by Shaw & Harding (1978).

RESULTS

Total viable counts and selective counts of *B. thermosphacta*, aciduric lactic acid bacteria and presumptive Gram negative bacteria on samples after 2, 4 and 6 weeks in the various gas mixtures are shown in Table 1.

Total viable counts

The total viable count on samples before storage was 1.8-3.0 (Log₁₀ No/cm²) and had increased on all stored samples except those in 0% O₂ plus 20 or 40% CO₂ after two weeks. At each CO₂ concentration the total viable count increased more rapidly with the order 0, 1, 3% O₂; the effect of increasing O₂ from 0% to 1% being greater than the effect of the increase from 1% to 3%. The count increased more rapidly at each O₂ concentration with decrease in CO₂.

Brochothrix thermosphacta

Brochothrix thermosphacta was detected on seven of the ten samples examined before storage (Log₁₀ No/cm²,

1.8-2.3). The numbers had increased on all stored samples except those in 0% O₂ plus 20 or 40% CO₂ after two weeks. It was the dominant organism in nearly all the gas mixtures containing 1 or 3% O₂ after six weeks (Table 2), and at each CO₂ concentration grew much slower in 0% than in 1 or 3% O₂ (Table 1). Increase in CO₂ concentration also slowed its growth.

Presumptive Gram negative bacteria

Presumptive Gram negative bacteria were detected on six of the ten samples examined before storage (Log₁₀ No/cm², 1.8-2.3). They grew on all samples except those stored in 0% O₂ plus 40% CO₂, but high numbers (> 10⁶/cm²) were only detected on samples stored for six weeks in 3% O₂ plus 10 or 20% CO₂ (Table 1) on which the predominant types (Table 2) were *Pseudomonas* spp (3% O₂ + 10% CO₂) or *Enterobacteriaceae* (3% O₂ + 20% CO₂). Overall, numbers of presumptive Gram negative bacteria on stored samples increased with O₂ and decreasing CO₂.

Lactic acid bacteria

Lactic acid bacteria were not detectable before storage. After two weeks numbers were very low and no relationship between gas mixture and count was evident. Considerable growth of lactic acid bacteria had occurred in all gas mixtures by four weeks when numbers were higher in mixtures with 1 or 3% O₂ than in those with 0% O₂ (Table 1), but this effect was not evident after six weeks when they were present in high numbers (> 10⁴/cm²) in all gas mixtures. No consistent relationship between CO₂ concentration and numbers of lactic acid bacteria was observed. They were the predominant group in all 0% O₂ mixtures after six weeks (Table 2).

DISCUSSION

Pseudomonas strains grow more rapidly than other types of bacteria on refrigerated meat stored in air (Gill & Newton 1977) and eventually dominate the flora, causing spoilage. Their inhibition is essential to shelf-life extension in vacuum packs. They were not detected on any samples stored in 20% CO₂, even with 3% O₂, which strongly suggests that CO₂ is the main cause of their inhibition in a vacuum pack. Nevertheless, in 10% CO₂ growth of pseudomonads was detected on a sample stored in 3% O₂ and not in 1% which shows that low concentrations of O₂ can contribute to inhibition. Clark & Burki (1972) have shown that the lag phase of *Pseudomonas* spp is extended in 1% O₂, but this does not appear to account for the extent of the difference between the growth in 1 and 3% O₂ with 10% CO₂. Shaw & Nicol (1969) did not observe any reduction in generation time of a *Pseudomonas* strain growing as a pure culture on meat in 0.8% O₂. It is possible that the growth rate is more susceptible to low atmospheric O₂ concentrations when the organisms are growing in competition with other bacteria as in this study.

Brochothrix thermosphacta becomes potentially important as a spoilage organism when pseudomonads are inhibited. Its inhibition in vacuum packs has been attributed to the growth of lactobacilli (Roth & Clark 1975), and a combination of O₂ availability and pH (Campbell et al. 1979) caused by lactate inhibition of anaerobic growth below pH 5.8 (Grau 1980). This study, using meat of pH 5.4, confirmed that O₂ availability affects the growth of *B. thermosphacta*, and demonstrated that this is likely to be of prime importance in controlling growth in vacuum packs containing at least 40% CO₂. Where very high concentrations of CO₂ accumulate rapidly (Erichsen & Molin 1981) more inhibition from this gas will occur, but it seems certain that O₂ limitation will still be important. The failure of lactobacilli to dominate the flora in any of the gas mixtures containing 1 or 3% O₂ suggests that their inhibition of *B. thermosphacta* is only likely when low O₂ availability slows its growth.

Little attention has previously been paid to the inhibition of *Enterobacteriaceae* in vacuum packs, probably because they are considered less important spoilage organisms than pseudomonads or *B. thermosphacta*. Some strains are, however, capable of producing spoilage (Patterson & Gibbs 1977; Newton & Gill 1979), and their inhibition therefore seems desirable. In the present study they were enumerated collectively with other Gram negative bacteria and their detection on samples stored in 3% O₂ + 10% CO₂ was probably masked by the high numbers of pseudomonads present. In the absence of pseudomonads they were detected in high numbers (> 10⁶/cm²) only on samples stored in 3% O₂ + 20% CO₂ which demonstrates that O₂ limitation almost certainly contributes to their inhibition in vacuum packs. Evidence of an inhibitory effect of CO₂ was conflicting. In the presence of 3% O₂ numbers were higher in 20% CO₂ than in 40% but the reverse was true in 1% O₂. Nevertheless Haines (1933) and Shaw & Nicol (1969) have shown inhibitory effects of CO₂ on *Enterobacteriaceae* and this gas probably has some influence on the growth of these organisms, particularly when it is present at high concentrations.

The amount of O₂ available for microbial growth in a vacuum pack will depend on the volume of air left in the pack on sealing and on the O₂ permeability of the plastic film. Carbon dioxide will accumulate more rapidly in packs with a low initial gas volume and will escape less rapidly through a film of low gas permeability. The relevance of both gases to the inhibition of spoilage bacteria emphasises the importance of effective pack evacuation and low film permeability to the limitation of their growth.

REFERENCES

- Campbell, R.J., Egan, A.F., Grau, F.H. & Shay, B.J. (1979) *J.appl.Bact.* **47**, 505-509.
Cavett, J.J. (1963) *J.appl.Bact.* **26**, 453-470.
Clark, D.S. & Burki, T. (1972) *Can.J. Microbiol.* **18**, 321-326.
Enfors, S.-O., Molin, G. & Ternstrom, A. (1979) *J.appl.Bact.* **47**, 197-208.
Erichsen, I. & Molin, G. 1981 *J.Fd Prot.* **44**, 865-869.
Gardner, G.A. (1966) *J.appl.Bact.* **29**, 455-460.
Gill, C.O. & Newton, R.G. (1977) *J.appl.Bact.* **43**, 189-195.
Grau, F.H. (1980) *Appl.Env. Microbiol.* **40**, 433-436.
Haines, R.B. (1933) *J.Soc. Chem. Ind.* **52**, 13T.
Hall, L.C., Smith, G.C., Dill, C.W., Carpenter, Z.L. & Vanderzant, C. (1980) *J.Fd Prot.* **43**, 272-276.

Ingram, M. (1962) *J. appl. Bact.* 25, 259-281.
 Newton, K.G. & Gill, C.O. (1979) *Appl. Env. Microbiol.* 37, 362-364.
 Newton, K.G. & Rigg, W.J. (1979) *J. appl. Bact.* 47, 433-441.
 Patterson, J.T. & Gibbs, P.A. (1977) *J. appl. Bact.* 43, 25-38.
 Rogosa, M., Mitchell, J.A. & Wiseman, R.F. (1951) *J. appl. Bact.* 62, 132-133.
 Roth, L.A. & Clark, D.S. (1972) *Can. J. Microbiol.* 18, 1761-1766.
 Roth, L.A. & Clark, D.S. (1975) *Can. J. Microbiol.* 21, 629-632.
 Seideman, S.C., Carpenter, Z.L., Smith, G.C., Dill, C.W. & Vanderzant, C. (1979) *J. Fd Prot.* 42, 233-239.
 Seideman, S.C., Vanderzant, C., Smith, G.C., Dill, C.W. & Carpenter, Z.L. (1980) *J. Fd Prot.* 43, 252-258.
 Shaw, B.G. & Harding, C.D. (1978) *J. appl. Bact.* 45, 39-48.
 Shaw, B.G., Harding, C.D. & Taylor, A.A. (1980) *J. Fd Technol.*, 15, 397-405.
 Shaw, M.K. & Nicol, D.J. (1969) Proceedings of 15th European Meeting of Meat Research Workers, Bristol pp. 226-232.

TABLE 1 Bacterial numbers on beef stored at 1°C in different gas mixtures

Gas mixtures		Total aerobic viable count			Brochothrix thermosphacta			Presumptive Gram negative bacteria			Aciduric lactic acid bacteria		
O ₂ (%)	CO ₂ (%)	2**	4	6	2	4	6	2	4	6	2	4	6
0	10	3.5*	6.3	8.5	3.2	5.5	7.7	<1.8	2.6	3.0	<1.8	3.6	8.2
1	10	6.1	7.5	8.5	5.8	7.5	8.3	3.4	2.9	3.6	2.9	4.9	6.4
3	10	6.9	8.0	9.0	6.5	7.6	8.7	3.5	4.7	7.4	2.5	5.8	7.5
0	20	2.5	4.0	7.8	<1.8	3.3	5.9	1.8	<1.8	3.1	2.1	3.7	7.5
1	20	5.4	7.5	8.9	4.7	5.9	8.3	1.8	3.5	3.9	1.8	5.5	7.5
3	20	6.5	7.9	9.0	5.9	6.5	8.8	2.4	2.9	6.4	2.8	5.3	8.4
0	40	3.1	4.4	7.6	2.0	3.1	5.6	2.1	<1.8	<1.8	2.8	3.7	7.5
1	40	4.0	6.2	8.5	3.8	6.0	8.2	1.9	2.4	4.7	2.1	4.0	7.9
3	40	4.1	7.2	8.6	4.0	6.9	8.4	2.3	2.3	3.0	2.4	5.5	8.0

* Values are log₁₀ value of the mean counts/cm² on 2 samples.

** Weeks storage

TABLE 2 Proportions (%) of groups of organisms isolated on PCA + 1% NaCl and MacConkey Agar + 1% glucose from beef stored for 6 weeks at 1°C.

Gas mixture		PCA + 1% NaCl		MacConkey + 1% glucose			Yeasts
O ₂ (%)	CO ₂ (%)	Brochothrix thermosphacta	Lactic acid bacteria	Pseudomonas spp.	Moraxella-like spp.	Enterobacteriaceae	
0	10*	27	73	-	-	-	-
1	10*	100	-	-	-	-	-
3	10	100	-	83	7	-	10
0	20*	4	96	-	-	-	-
1	20	44	56	3	-	94	3
3	20	96	4	-	-	100	-
0	40*	10	90	-	-	-	-
1	40	100	-	-	-	100	-
3	40*	100	-	-	-	-	-

* No values are shown for MacConkey + 1% glucose in these gas mixtures because insufficient isolates were available for identification due to low counts.