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New equipment for estimating carcass composition by measurement of the speed of ultrasound in the living animal C.A. MILES, G.A.J. FURSEY and R.W.R. YORK

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# Introduction

Previous papers have described and examined the accuracy of a method for estimating carcass fatness based upon measurement of the speed with which he method was developed to overcome some of the problems of the ultrasonic second technique used hitherto. The method: (a) is quice

- Alse-echo technique used hitherto. The method:
   (a) is quick, painless, safe and capable of being used by non-scientific
   (b) Staff under farm conditions on the a digital reading which may be used to yield a fatness prediction on the spot, requiring neither subjective interpretation by experienced
   (c) responds equally to subcutaneous, inter- and intra-muscular fat.
   (a) Paper describer under the paper describer under the spot of ultrasound in farm

This Paper describes equipment for measuring the speed of ultrasound in farm livestock. Part of the equipment was built to our specification by Wells-water to and the equipment was built to the WRI. The whole system has be findings of those trials since April 1982 and this paper includes some of the Prince. Principle of the method

The principle of the method The principle of the method has been described in detail elsewhere (1). The method relies on the fact that, in general, the speed (V) of ultrasound in fraction of fatty tissue at body temperature is correlated with the volume v of fat (Y) which the tissue contains, via the equation: (eouation (1)) The

4 = (b/v)		millen	une	cissue	contains,	Via	the	equation:	
mere a servit a	+ a							(equation	(1))
Con and b as								( cquu c ron	(1))

a and b are constants (4)

 $\gamma_{s}$  and b are constants (4)  $\hat{c}_{nsequently}$  if muscles and fatty tissues are arranged in an arbitrary number of parallel layers, the mean volume fraction of fat in the mixture is given by:  $\gamma_{s,b}$  (equation (2))

where (777) + a (equation (27)) through the transmission time that a pulse of ultrasound takes to travel be measured tissues, divided by the tissue thickness, characteristics that can by in a line

The source wissues, divided by the tissue divided by the tissue divided by the tissue divided directly (1-3, 5-7). tisue and muscle only (300 to determined through a region comprising adipose with a divided directly (1-3, 5-7). tisue and muscle only (such as the soft tissues of the limbs), the mean existing the divided via of fat in the tissues through which the beam passed may be (TW) be made equation (2). However, it is important that the measurement of the influence that the fat-free tissues. By defining measurements sites on the sites, so that direct and that for fat-free tissues. By defining measurements is on the sites, is possible to rank animals in order of predicted fatness at the tissues at the sites (1,3,6) and to correlate the data with tissue proportions in the Measurement.

Measurement equipment

 $\frac{1}{De} \frac{determination of (17V)}{determination of (17V)} requires a measurement of the time of flight of an ultrasonic pulse across the animal and a measurement of the tissue thickness.$ 





Locating Loptical encoding bar holds with the state of the animal terms of terms of the animal terms of the animal terms of the animal terms of the animal terms of terms of the animal terms of terms In discrete steps to accommodate various sizes of animal. An electronic system automatically carries out a standard sequence of discrete steps to accommodate various sizes of animal. discrete st

Mean the distance (d) separating the transducer faces and computer the distance (d) separating the transducer faces and computer the second faces and computer the second face and the sec

 $\frac{M_{essurement}}{M_{essurement}} \frac{M_{essurement}}{M_{essurement}} \frac{1}{M_{essurement}} \frac{$ 

The whole system is microprocessor controlled but the basic acoustic system  $f_{0,\tau}^{h_{0}}$  whole system is microprocessor controlled but the basic acoustic system  $f_{0,\tau}^{h_{0}}$  and  $f_{1,\tau}^{h_{0}}$  and timer.

Restor and time of flight construction computations of the second state of the second

threshold detector which, at a predetermined level on the rising edge of the pulse, generates a new sharp pulse to stop the timer. The threshold level, which may be adjusted, was set at 1V for work described in this paper. The time recorded by this measurement  $(\tau_m)$  does not equal the required time of flight because it includes a system delay  $(\tau_0)$  which has to be predetermined and subtracted from the reading:

 $\tau = \tau_m - \tau_0$ 

 $\tau=\tau_m-\tau_0$ The system delay depends on such factors as the choice of trigger level threshold and the transducers employed. For measurements of mature cattle, 1 MHz transducers, 25.4 mm in diameter were found to be suitable and at a trigger threshold of 1 volt,  $\tau_0$  happened to be 1.50 ± 0.05 µs for our system. This was determined at intervals during the trial and showed no discernable drift away from the adopted value over a six month period.  $\tau_0$  was determined in preliminary measurements of the pulse transit time across various lengths (d) of water,  $\tau_0$  being the intercept of the regression of  $\tau_m$  against d (Table 1) since

## $\tau_{\rm m} = (d/V_{\rm w}) + \tau_{\rm O}$

where  $V_W$  = the speed of ultrasound in water.

Tap water was used routinely for this work but glass-distilled water was used to obtain the data given in Table 1. The residual standard deviation of the regression, 0.025  $\mu$ s, is comparable with the resolution of the timer (.02  $\mu$ s, since it is based on a 50 MHz oscillator). Errors in the distance measurement also contributed to the scatter of the data about the regression line.

# $\begin{array}{c} \underline{\text{Table 1}}\\ & \text{Linear regression analysis of pulse transit time } (\tau_m) \text{ recorded by the equipment against path length (d) in glass-distilled water at 25.2°C. The equation <math display="inline">\tau_m = \underbrace{V}_{m} + \tau_0 \text{ applies } V \end{array}$

W	This work	Previous work
Slope $1/V_W \pm SE \ \mu s/cm$	6.6820 ± 0.0007	6.6834 (1) 6.6776 (2)
Intercept $(\tau_0) \pm SE \mu s$	1.49 ± 0.04	0.0808 (3)
Residual standard	0.025	

Measurements(this work) at 1 MHz, and a mean path length of 37.3 cm. (1) Kaye and Laby, 1973. (2) Greenspan and Tschiegg, 1957 (3) American Institute of Physics Handbook, 1963.

#### Measurement of distance

The ultrasonic transducers were held in line and facing one another using the frame sketched in Figure 1. One transducer was fixed to one side of a steel frame while the other transducer was attached to the end of a brass piston which slid within an aluminium housing fixed to the other end of the frame. A spring-loaded tapered pin mounted in the aluminium housing, could be located in any one of a number of holes drilled at equal intervals along the length of the brass piston. Once the transducers were at the desired separation, with the pin located in the appropriate hole, the piston was clamped with a wing nut, the fram was carefully positioned around the animal and a switch operated to initiate the measurements.

An optical coding bar is used to record the transducer separation. The encoding bar is divided into 64 sections, each section being of equal width. A section is either left open or blanked off to provide a unique coding pattern. A metal block, attached to the aluminium housing, houses 6 photo emitters and receivers which produce a 6 bit code that is used to identify the position of a particular hole. This 6 bit code is then interpreted by circuitry within the unit to give a direct reading of the inter-transducer distance with a resolution of 0.01 cm.

The maximum error in the distance measurement was considered to be approximately 0.03 cm at a spacing of 50 cm. This was calculated on the extreme basis of the frame being subjected to a tensile force of 10N along the axis of the transducers, a temperature change of  $30^\circ$ C and that these and all other errors, including the repeatability of relocation at a particular hole, were errors, in cumulative

#### Determination of 1/V

A microprocessor incorporated in the equipment is used to check the stability of the amplitude of the received signal and, if this is acceptable, to take the time of flight and distance readings, compute T/V, display the results and send the data to an RS232 line for external logging and printing. If the received signal is not sufficiently stable, or too high or too low, the display and out-put are suppressed and new data are requested.

The standard error of the slope of the requested. The standard error of the slope of the regression  $(1/V_w)$  reported in Table 1, represents an error of approximately 0.01% and indicates the order of magnitude of the ultimate limit of the precision of the equipment for speed measurements through samples of about 40 cm in thickness, since it appears to be determined largely by the finite resolutions of the time interval and distance recordings  $(0.02 \ \mu s \ and 0.01 \ cm \ respectively)$ . This precision was obtained under laboratory conditions and it is emphasised that for measurements on animals much larger errors arise, as we shall see below.

#### Measurement on animals

<u>Measurement on animals</u> In order to rank animals on the basis of the transmission measurements, it is necessary to define positions on the animal that can be located reproducibly from animal to animal and from one occasion to another. Sites on the hind limbs were defined relative to the position and size of skeletal features as shown in Figure 2 and the short-term repeatability of the ultrasonic measure-ments determined by measuring the animals twice, the two measurement sessions being separated by a period ranging from 4 hours to 14 days. At each session at least four measurements were made at each of the two sites and the site-means used to compute an overall mean which was used for all subsequent analysis. The within-animal standard deviation of the data (Table 2), a measure of the repeatability, represents about 0.06% to 0.11% of the measured values, or expressed in terms of predicted lipid content averaged over the two sites, 4.3 to 7.8 ml lipid/litre tissue.

Comparison of the data in Tables 1 and 2 will show the uncertainty of the speed measurements of cattle was about 6 to 11 times larger than the erro quoted for water. Several factors contribute to the loss in precision:

(a) the limited precision with which the measurement sites could be located

on animals;
(b) small additional errors in the measurement of distance due to the effect of stress on the frame and its finite coefficient of thermal expansion;

# Repeatability<sup>†</sup> of the measurement of the reciprocal of the speed of ultrasound\* in groups of living cattle. Data are residual standard deviations, expressed in $\mu s/cm.$ Table 2

	Number	Residual standard deviation µs/cm
Dairy cows (from Herd A)	10	.0056
Dairy cows (from Herd B)	10	.0042
Hereford bulls	68	.0069

<sup>+</sup>short term, measurements repeated within a period of 4 hrs to 14 days. \*measured by transmission through the hind limbs and averaged over two sites (B and B1), defined in Figure 2.



Figure 2Sites where transmission measurements were made.A: lateral ridge<br/>of the trochlea of the distal end of the femur.T: caudal<br/>extremity of the ischiatic tuber.AT follows contour of buttock.OT = AO, AP = 2PT.PC' and OC perpendicular to AT.C and C':<br/>caudal points of the buttock.PB = BC' and OB1 = B1C (these are<br/>medial plane projections).

additional errors in the measurement of transmission time due to phase cancellation effects caused by tissue inhomogeneities, perturbing the shape of the leading edge of the received pulse.

shape of the leading edge of the received pulse. Uncertainties due to (a) might be reduced by averaging measurements over more sites and those due to (c) might be reduced by increasing the frequency (f) of the sound since these errors should fall as 1/f. During the course of the field trials some cattle were measured immediately prior to slaughter and dissection at the MRI. There had been a particular interest in measuring the body composition of female cattle during the period of the trials and we were able to accumulate enough data to examine correla-tions. A report of these experiments will be given elsewhere, and it is necessary to note here only some of the results.

- (a)
- (b)
- ssary to note here only some of the results. there was a strong positive correlation between measurements of 1/V made with the equipment on 51 live female cattle and adipose tissue proportions in their carcasses determined by physical dissection (Fig.3) the slope and form of the regression of carcass fatness against reciprocal speed was similar to that observed previously with other equipment on steers (6) and bulls (2). However, there appeared to be a slight shift of the calibration curve, such that in these data, carcasses were slightly fatter at the same speed of sound. the precision of the correlation was acceptable for some practical applications and about the same as that observed previously on steers and bulls (2,3,6). 1/V significantly (P<.001) improved the precision of the prediction made on the basis of live mass (M) alone, and the residual standard deviation, after regression on 1/V and M, was 19.2 g adipose tissue/kg carcass. This compared with 40.9 g/kg after regression on

## Practical aspects

The equipment allows the above measurements to be made at a rate of about 10-20 animals per hour and the major consumable is acoustic couplant: we used liquid paraffin at a rate of about 25 ml/animal. Data may be logged auto-matically using an external microcomputer. We used an Epson HX-20, which printed the data on-site and retained the data in its memory after it was switched off at the end of measurement sessions. The data was recalled on return to the laboratory and loaded automatically via an RS232 line to another computer for further processing.

## Potential and limitation of the method

The equipment described in this paper has considerable potential for practical application in live animal evaluation and it is perhaps useful to end by listing some of the advantages and disadvantages of ultrasound transmission.

## Advantages

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- 1.
- It employs portable equipment, suitable for making measurements on farms. The method is quick, safe and painless. It is suitable for measurement of large farm animals. The method can be used by non-scientific staff, since it gives a direct digital reading, requiring no subjective assessments. The method yields an 'on-the-spot' fatness prediction, requiring no subsequent lengthy analysis of photographs. It responds equally to subcutaneous, inter- and intra-muscular fat. 3 4.
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- It is probably more sensitive at low fat levels than measurements of subcutaneous fat thickness. The regression equations appear to be less sensitive to breed different than ultrasonic pulse-echo techniques. It has low running costs. 7.

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"Adipose tissue in the side against 1/V. Correlation between reciprocal of the speed of ultrasound in the hind limbs of live female cattle and the proportion of adipose tissue in the carci-determined by dissection. Circles represent heifers, squares represent cows. Open symbols represent British Friesian; clear Hereford. Fig. 3

### Disadvantages

- Perhaps the most serious limitation is that it depends on the  $acc_{int}^{(p)}$ the relation between a small section of the body and overall  $carce_{int}^{(p)}$ 1.
- the relation between a small section of the body and over all composition. It gives no information on the way the fat is distributed among the different depots. The relationship between ultrasound speed and fatness is indirect. 2.
- 3.
- The transducer assembly is cumbersome, because the method requires the transducers are held in line and facing one another on opposite sides of the animal. It relies on passing the beam through muscle and fatty tissue only this second factor measure and fatty tissue only and the beam through the body available for measure and the 4.
- 5.

Acknowledgements The basic electronic system described in the paper was designed and define WRI specification by Wells-Krautkramer Ltd. The distance encoding was designed and constructed at the MRI. Mr J. Alexander constructed mechanical system from our rough sketches. The dissection data from thanked for their interest and for allowing us to measure their and Mr J. Wray of Bridget's Experimental Husbandry Farm: Dr J. Robert's Institute for Research into Animal Diseases; Mr R. Baker, Mr M. 600 for Animal Breeding Research Organisation. Performance

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