y mage guality i and Tauality iongissible 1 present the temperature- and pH decline as measured in hongissible 1 present the temperature- and pH decline as measured in heat transmission appears to be mainly dependent on physical variables as muscle volume the graphs of Fig. 1 may be a reasonable estimation of transmission appears to be mainly dependent on physical variables as muscle volume the graphs of Fig. 1 may be a reasonable estimation of transmission appears to be mainly dependent on the core

RESULTS AND DISCUSSION

schemetrial charge in a 13 °C (Niches 14) innight and charge in a 13 °C (Niches 14) innight and charge of differences were assessed by Student t-tests. To determine to charge of differences in bacterial colony counts, samples with less than the conclust of differences in bacterial colony counts and therefore inappropriate conclust assessment (Mossel and Drion, 1954) were assigned counts corres-with the limit of detection.

There bart 1 come, exclosed from the cutting tables was prepared by the object of bacteria origination fing 300 g scrapings to 2700 ml peptone-saline solution. After 30 min of the sign of bacteria originating from the cutting tables was prepared by tring 300 g scrapings to 2700 ml peptone-saline solution. After 30 min of the superior of bacteria in the suspension was frozen. Yhe day before the experiment the object of the suspension was frozen. Yhe day before the experiment the subject of the suspension was assessed after 2 hours of to the subject of the suspension was assessed after 2 hours of to the subject of the suspension was assessed after 2 hours of to the subject of the suspension was assessed after 2 hours of to the subject of the suspension was assessed after 2 hours of to the subject of the suspension was assessed after 2 hours of to the subject of the suspension was assessed after 2 hours of to the subject of the suspension was assessed after 2 hours of to the subject of the suspension was assessed after 2 hours of to the subject of the suspension was assessed after 2 hours of to the subject of the suspension was assessed after 2 hours of the subject of the suspension was assessed after 2 hours of the subject of the suspension was assessed after 2 hours of the subject of the suspension was assessed after 2 hours of the subject of the suspension was assessed after 2 hours in a subject of the the subject of the suspension was assessed after 2 hours in a subject of the the subject of the subje

After samples had been mopped dry and weighed to assess dripp loss. They were which is apples had been mopped dry and weighed to assess dripp loss. They were which to air for one hour. Subsequently colour was assessed using the of 10 of a bequipment. After heating in a water bath to a core temperature cilynders of i cm<sup>2</sup>, excised from the cooked samples, were subjected to Instron were bratzler shear force measurements.

Cuts and chops of each animal were vacuum packaged and randomly distributed over water baths of 0, 10, 15, 25 and 35 °C in which they remained for 3, control to the framework of this presentation only the 5 hours of glycoling period will be dealth with. A rough estimation of the rabidity conditioning size work obtained by monitoring the pH and temperature fall of one distributed with and temperature fall of one distributed by and the rough estimation of the rabidity conditions and chops were stored in a chilling room at 3  $\pm$  1 °C for 8 beckering of cuts were unpacked and investigated sensorically and  $\xi_{\rm relation}$ .

MATERIALS AND METHODS Siv approximately 13 months old meat bulls of the Meuse Rhine Yssel (MRY-) 30 s). When stimulated electrically within 5 min. post mortem (85V, 14Hz, suscies when hot boned and sampled for bacteriological examination. The Caudal part of each longissimus muscle up to the 3-5th rib was distributed locations on the cross section of each cut samples were taken or sarcome locations on the cross section of each cut samples were taken cuture of bacteria prepared from scrapings of cutting tables in an attempt to simulate a higher degree of cross contamination.

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The effect of early post mortem storage conditions on sensory and bacterio-

Decial quality of electrically stimulated, hot boned beef longissimus  $^{F,J,M,}$  SMULDERS  $^{\nabla},$  F. KORTEKNIE  $^{\nabla},$  C.H.J. WOOLTHUIS  $^{\nabla}$  and G. EIKELENBOOM  $^{\nabla}$ 

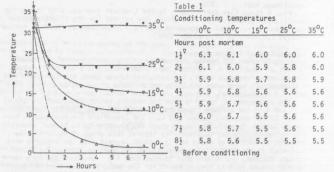
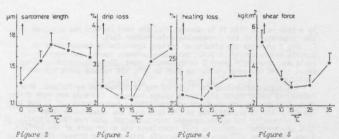


Figure 1, Table 1. The effect of various conditioning temperatures on temperature decline (Fig. 1) and pH decline (Table 1) in beef longissimus.

temperature dealthe (Fa. 1) and pH dealthe (Table 1) in beef longiasimua.
of the longissimus cuts had reached the temperature of the water baths at approximately 4 hours post mortem. Table 1 should be considered a rough estimate of the mean pH decline. Inter-carcass variation may account for some of the difference in pH. Yet, lower temperatures appear to slightly have been present.
The difference in pH. Yet, lower temperatures of the water baths at a proximately 4 hours post mortem. Table 1 should be considered a rough estimate of the difference in pH. Yet, lower temperatures appear to slightly have been present.
Figures 2, 3, 4, 5 and 6 present the effects of various conditioning temperatures on sarcomere length, drip loss, heating loss, Instron Warner Bratzler shear force values and Hunter L, a, b, colour values.
Fig. 2 shows that sarcomere length is highest at 15° C and decreases with higher and lower temperatures. Expressed as percentage of the sarcomere length before conditioning the shortening at 0, 10, 25 and 35° C was 25.3, 7.6, 7.3, and 9.6 % (p <.001). At 15° C the shortening was negligible (p > .05). Thus, as compared with locker and Hayard's data derived from unstimulated meat (1963) electrical stimulation has reduced shortening by approximately 50 %. Yet, the acceleration of glycolysis by electrical stimulation was not fast enough to fully prevent muscle shortening when hot boning is conduced very early post mortem. Intensifying the stimulation tracement may reduce the shortening effect. However, this may lead to increased drip losses (E Eikelenboom and Smulders, 1982).
Drip loss percentages were lowest at 15° C and increased slightly (p > .05) with lower, and significantly (p < .025) with lower of plases is in agreement with earlier findings on beef longissimus (Smulders et al., 1981, 1982).
Cooking losses were lowest at 10° C and increased slightly with lower and higher conditioning temperatures. However, none of the differences were significant (p ~ .05).
Thus, many matches the and 1



Figures 2-5. The effect of various conditioning temperatures on the sarcomer length, drip loss, heating loss and Instron Warner Bratzler shear force valu of beef longissimus as assessed at 7 days post mortem.

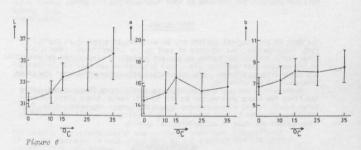


Figure 6. The effect of various conditioning temperatures on the Hunte  $\overline{L}$ , a, b, values of beef longissimus as assessed at 7 days post mortem.

75

conditioned meat (p < .025). Fig. 6 shows that particularly Hunter L-values increase with increasing conditioning temperatures. This effect may account for the slightly darker red colour of hot boned as compared with cold boned meat as found in earlier studies (Smulders et al., 1981b, 1982).

studies (Smulders et al., 1981b, 1982).
Bacteriological meat quality
Immediately after hot boning the aerobic colony counts both at 30 and 4°C
(limits of detection 1.3 log/cm<sup>2</sup>) were approximately 2.5 log/cm<sup>2</sup>, whereas
the Enterobacteriacese count, the LastobactUnese count and the Lancefield
D streptococci count were all below their limits of detection ( <1.3, <2.3
and <2.3 respectively).
The suspension of bacteria from the cutting tables contained log cfu/ml
5.10 and 4.91 for aerobic colony counts at 30 and 40°C, 1.79 for Enterobacteriaceae count was expected to be higher. Probaby
the frozen storage has substantially injured this group of bacteria. The
temperature decline as shown in Fig 1 might suggest that the bacteria were
subjected to the conditioning temperatures not aerlier than at 3-4 h post
mortem. However, one should bear in mind that Fig 1 presents the core temper
atures and as such is more relevant for the sensory rather than the bacter
riological quality. Since the meat was separated from the waterbath merely</pre>

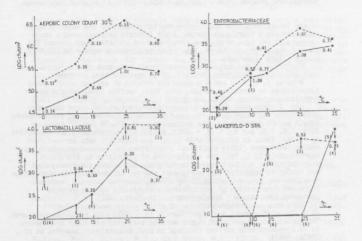


Figure 7. The effect of various conditioning temperatures on the bacteriological quality of beef longissimus.; . . . NOT INOCULATED - - - INOCULATED .  $\forall$  standard deviation.  $\forall (n) = number of samples with counts under limit of detection.$ 

by a thin vacuum film it is obvious that the meat surface has acquired the temperature of the surrounding water rather fast. To presents the effects of various conditioning temperatures on account and Lancefield group D streptococci count. Since the aerobic colony count at 40C was very similar to that at 30°C its growth curve was not included in Fig 7. The major bacteriological findings may be summarized as follows. With frences between the numbers found at conditioning temperatures and 15°C (pr.05). This is probably due to the fact that the temperature and 15°C (pr.05). This is probably due to the fact that the temperature range in which mesophilic and psychrotrophic microorganisms grow overlap partially. At 15°C psychrotrophic bacteria will constitute the major part of the surface flowever, in view of the adverse effects on sensory meat quality conditioning at 35°C is undesirable. Not surprisingly, the colony counts are the lowest at 0°C. The sensory meat quality is substantially deteriorated at low tempe-ratures, however. Consequently temperatures of 10 to 15°C should be consi-dered, Dependent on the hygiene practiced (in the present study similated by applying or omiting an inoculation of the meat surfaces) the 10-15°C count at 30°C which inoculation of the meat surfaces on the output of the adverse at 0°C. The sensory meat quality is not surface (onting the resent study similated by applying or omiting an inoculation of the meat surfaces) the 10-15°C count at 30°C which inoculation of the meat surfaces on the output of u/cm2. At none of these temperatures unacceptably high *Enterobacteriaceae* counts were found. One should realize, however, that these results may only be obtained provided one conforms to Good Manufacturing Practices.

## CONCLUSIONS

The best bacteriological quality may be expected as a result of rapid chil-ling. Nevertheless, the exposure of beef to low temperatures immediately after early-post mortem boning is advised against in view of the deterioration of the sensory meat quality. Electrical stimulation can only partly counter-act these adverse effects since intensified stimulation treatment may cause problems with waterbinding. Consequently one may wish to increase conditioning temperatures during the first few hours post mortem to the 10-150C range since these tempera-tures result in the best waterbinding and tenderness characteristics. Pro-vided one conforms to Good Manufacturing Practices this will not entail an unacceptable decrease in bacteriological quality

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