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MICROSTRUCTURAL ANALYSIS IN MEAT AND MEAT PRODUCTS STUDIES

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Introduction

The traditional methods of investigations - physico-chemical and biochemical proved insufficient in solving many essential questions insufficient in solving many essential questions, regarding the preparation and the quality of meat products. The application and the description quality of meat products. The application and the development of modern microsructural methods in studying the meat and meat angulate application and the development of modern microsructural methods in studying the meat and meat angulate applications. ctural methods in studying the meat and meat products brought about the appearance of a new direction in meat science. This new direction is meat science. This new direction is meat science. This new direction is meat science. of a new direction in meat science. This new direction became popular as meat monistructure and in the last decade, separated from normal time popular as the popular as th structure and in the last decade, separated from normal histology and pathonistology and Cohen et al. (1981) underlined that the solution of present day problems in food in appropriate the color of present day problems in appropriate the color of the lustry requires increasingly sophisticated tools and approaches. Such modern approaches include microscopic examination of foods and improaches. Such modern and the first to under the stand the first terms are the foods and the first terms are the first terms and the first terms are th aches include microscopic examination of foods and ingredients and efforts to under stand the factors which lead to the microstructure.

Lewis (1961) pointed out that water and fat binding in meat and meat products is a complex subject and there are many mechanisms. This complex subject and there are many mechanisms which may operate. Mostly the methanisms are structural than chemical and the love to the love the lo nisms are structural than chemical and the key to their understanding involves at use of all types of microscopy. A quite close ligitor understanding involves and most use of all types of microscopy. A quite close liaison exists between microscopy to and meat technologists and it has been possible to turn the mechanistic theory to practical use in producing stable meat products

Cassens et al. (1984) stated that in morphological study of the effect of various processing procedures on meat two areas deserve coment. The first is compartmentalization. Structural studies reveal where components (such as fat) are concentrated and located. The second area of interest is interfaces in which polar and non-polar groups are aligned. It is essential to be known that the authors pointed out in conclusion that the era of description without utilization of the information is drawing to a close. The most likely opportunities lie in regulating biological pro-Cesses to produce custom-made meat, in devising morphological control procedures for manufacturing processes and in utilizing the now available immunological procedures.

Shmidt (1984) in conclusion of a review paper on processing effect on meat product microstructure stated that species of meat, product produced, degree of comminution, application of mechanical energy, composition desired, and thermal treatment of the product affect basic properties of raw and finished material. Well designed factorial experiments should be utilized to determine basic effect as well as interaction. Basic research tools should be used to determine which treatment effects are compatible research tools should be used to determine which treatment effects are compatible. tible with industrial production practices. Basic research on the components of pro-Cessed meat products is useful to produce background material for application in product testing. Integration of modern research tools to determine which factors arect testing. Integration of modern research tools of the searchers. Davis meat product properties should be a continuing effort of researchers. Davis and Gordon (1962) underlined that studies of food microstructrue, regardless the type of system being studied, are not entities unto themselves but are portioned to a fuller understanones of information needed in an integration of data leading to a fuller understanding of the total system.

The objective of this paper is to analyse the possibilities of microstructural analysis lysis as a practical tool in the assessment and directing of the technological processes, in the improvement of existing and the elaboration of new meat products and equipment of technological control of meat and meat equipment and in the veterinary-sanitary and technological control of meat and meat products. The review of literature is selective to prevent excessive length. Recommendations are presented for future work.

Importance, place and role of microstructural analysis in studying meat and meat products

In studying meat and meat products, physico-chemical, biochemical, microbiological, and save found wide application. But all of them and sensorial methods of investigations have found wide application. But all of them here here ere sensorial methods of investigations have found wide applications from technological methods of investigations have found wide applications. The sufficient for the thorough study of the changes in meat resulting from the change in the improvement and applications in the improvement of the change in the ch technological processing. Microstructural analysis is invaluable in the improvement or meat processing. Microstructural analysis is invaluable in the lambda meat processing. Chemical methods are used very often to determine the ultimate, and less often the intermediate products of the conversion of individual meat compo hents. These methods are based on investigations of homogenized samples which have been do not be mentioned that the destruction been destructed by their preparation. It should be mentioned that the destruction the the samples results in significant changes in the studied material. By microbiological methods of investigations we can only establish the counts of the microorga-Misms and their species, but not the changes resulting under the action of their enzymes. Sensorial methods allow us to get only an overall evaluation of meat and These. Sensorial methods allow us to get only an overall evaluation of microstructural analysis in the sensorial methods allow us to get only an overall evaluation of microstructural analysis in the sensorial methods allow us to get only an overall evaluation of microstructural analysis in the sensorial methods allow us to get only an overall evaluation of microstructural analysis in the sensorial methods allow us to get only an overall evaluation of microstructural analysis in the sensorial methods allow us to get only an overall evaluation of microstructural analysis in the sensorial methods allow us to get only an overall evaluation of microstructural analysis in the sensorial methods allow us to get only an overall evaluation of microstructural analysis in the sensorial methods allow us to get only an overall evaluation of microstructural analysis in the sensorial methods allow us to get only an overall evaluation of microstructural analysis in the sensorial methods allow us to get only an overall evaluation of microstructural analysis in the sensorial methods allow us to get only an overall evaluation of microstructural analysis in the sensorial methods allow us to get only an overall evaluation of microstructural analysis in the sensorial methods allow us to get only an overall evaluation of microstructural analysis in the sensorial methods allowed the senso these products quality without discovering the mechanisms which are determined the properties. In this respect the application of microstructural analysis in Reat Properties. In this respect the application of microstructural analysis and meat products studies plays very important role. The microscopical methods Sive and meat products studies plays very important role. The microscopical and opportunities to make the investigations on an undestructed substrate, when hecessary, from the surface to the inside. Moreover even the most insignificant changes arising in meat are detected considerably earlier with microscopic analysis arising in meat are detected considerably earlier with microscopic analysis. than with physico-chemical analysis. For example, the microstructural changes occurring with physico-chemical analysis. For example, the microstructural changes the steinlag ability of the nucleus) are detected 3-4 days earlier with histological methods with with histological methods. than with physico-chemical methods of investigations (Skalinski and Belousov, 1978). with physico-chemical methods of investigations (Skalinski and belousov, 1).

Studying meat and meat products the main thing should be taken into account: that

by are they are not simple combinations of different substances—fat, ptotein, water, but are not simple combinations of different substances- fat, ptotein, water, but every separate case a complex structure. The latter determines the properties and quality separate case a complex structure from each other according to their the every separate case a complex structure. The latter determines the property separate case a complex structure. The latter determines the property application of the meat products which differ from each other according to their area and the property of the meat products which differ from each other according to their area and the property of the meat products which differ from each other according to their area and the property of the meat products which differ from each other according to their area and the property of the meat products which differ from each other according to their according to the meat products which differ from each other according to their according to the meat products which differ from each other according to their according to the meat products which differ from each other according to their according to the meat products which differ from each other according to the meat products which differ from each other according to the meat products which differ from each other according to the meat products which differ from each other according to the meat products which differ from each other according to the meat products which differ from each other according to the meat products which are according to the meat products and the product of the meat products are according to the meat product and the product of the meat products are according to the meat product and the product according to the meat product and the product and the product according to the meat Quality of the meat products which differ from each other according to the meat products which differ from each other according to the meat product which differ from each other according to the meat product which differ from each other according to the meat product which differ from each other according to the meat product which differ from each other according to the meat product which differ from each other according to the meat product which differ from each other according to the meat product which differ from each other according to the meat product which differ from each other according to the meat product which differ from each other according to the meat product which differ from each other according to the meat product which differ from each other according to the meat product which differ from each other according to the meat product which differ from each other according to the meat product which differ from each other according to the meat product which according to the meat

analysis. Microstructural analysis is nowadays the only available method for deter mining the components of sausage meat and their location and relationship. Very valuable information can be obtained in the assessment of the quality of water-protein-fat emulsions which are used in the production of sausages and paste s. Recognizing the peculiarities of the studied object - meat during different technological treatments logical treatments, sausages, hams, paste s etc., the specificity of the selection and investigation of the materials, it should be mentioned that a new direction in morphological investigations was formed. It is specific and differs greatly from normal histology and pathohistology. That is why it can be said convincingly that in the last decade a new science in meat investigations has appeared. This science indicated as meet migrature in the last decade and science in meat investigations has appeared. indicated as meat microstructure is getting every year greater and greater recognition all over the world.

It should be pointed out that some microstructural methods are used successfully the practical work of the pra the practical work of the production laboratories in meat plants. In big meat plants in the USSR, there are histological laboratories in meat plants. in the USSR, there are histological laboratories created where microstructural and lysis plays a great relative to the control of the control lysis plays a great role in the veterinary-sanitary and technological control of meat and meat products.

Potential of microstructural analysis in development of meat science

Microstructural analysis allows to:

- study the quality of raw material as the basis of the formation of the initial properties of meat (feeding, managing, transportation, lairage of animals, composition and atmesture of the deliance of the formation of the initial as the basis of the formation of the initial as the basis of the formation of the initial as the basis of the formation of the initial as the basis of the formation of the initial as the basis of the formation of the initial as the basis of the formation of the initial as the basis of the formation of the initial as the basis of the formation of the initial as the basis of the formation of the initial as the basis of the formation of the initial as the basis of the formation of the initial as the basis of the formation of the initial as the basis of the formation of the initial as the basis of the formation of the initial as the basis of the sition and structure of the individual muscles etc.);

- study the microstructural changes of meat upon slaughtering, refrigeration and processing.

On the basis of the knowledge revealed by microstructural analysis microstructural criteria were developed, which characterize technological processes. These micro

a) veterinary -sanitary control of the quality of raw materials (meat) and processed

meat and meat products (dystrophia; condition of animals in the moment of slaughter healthy, undergoing forced or convolted healthy, undergoing forced or casualty slaughter; assessment of the freshness of

b) technological control: (quality of fresh meat PSE, DFD; influence of the method of sturming-mechanical, electrical: electrical stimulations. sturming-mechanical, electrical; electrical stimulation; extent of meat ageing; quality of refrigeration-cold shortening of muscle; influence of refrigeration the storage of refrigerated meat; influence of curing decrees a refrigerated heat; the storage of refrigerated meat; influence of curing; degree of the mechanical treatment of meat; degree of the comminution of meat; composition of the raw material for sausages; characteristics of heat treatment. rial for sausages; characteristics of heat treatment; state and stability of water protein-fat emulsions in sausage products) protein-fat emulsions in sausage products).

c) control of arbitration: (forced slaughter animal or killed animal; dystrophic r normal meats degree of rest forced slaughter animal or killed animal; dystrophic or normal meat; degree of meat freshness; composition of sausage meat and its adult

Increasing interest towards the application of microstructural investigations on meat and meat products

In this respect we would like to point out some important facts which could be good illustration of the process good illustration of the progress of the microstructural investigations of food, meat and meat products included. Discussions meat and meat products included. First of all it deserves to be mentoined that beginning in 1979, programs on food microstructure. gining in IC79, programs on food microstructure are held at annual Scanning Blech Microscopy (SEM) meetings (Cohen et al. IgbI). Food Microstructure IC85 program held in Las Vegas, USA consists of five special programs including the sture of the annual meetings. in Las Vegas, USA consists of five special programs including Meat Microstructure?

The annual meeting in Las Vegas this year has been recommended to the special programs of food. The annual meeting in Las Vegas this year has been very successful. A great number of food scientists have presented their most recent for a successful. of food scientists have presented their most recent findings as well as reviews a variety of subjects.

It is interesting to mention that thirty-six papers based on 1979,1980 and 1981 programs were collected to form a book "Studies of Food Microstructure" which was published in 1981 by Scanning Electron Microscopy Transfer of the state of the bublished in 1981 by Scanning Electron Microscopy, Inc. In this book leading scientist have demonstrated that microstructural studies of food the book corrections. have demonstrated that microstructural studies of food stuffs are invaluable.

In 1982 the international journal "Food Microstructure" was established. It is special; the international journal "Food Microstructure was established in papers dealing with the microstructure and microanalysis of foods, feeds and the papers dealing with the microstructure and microanalysis of foods, feeds and their ingredients. The science reported in Food Microstructure contributes to the development of new manufacturing processes, better understanding of food products and improved quality of food supply.

It merits to mention the underlined interests towrds conducting well designed factorial rial experiments. Very recently Schmidt (1964) stated that well designed factorial experiments. Very recently Schmidt (1904) stated that well designed as interactions and heart should be utilized to determine basic effects as well as interactions and basic research tools should be used to determine which treatment effects are Compatible with industrial production practices. Cassens et al. (1984) directed our attents. attention to devising morphological control procedures for manufacturing processes. It is characteristic of the development of microstructural studies in the USSR and in bulgaria that, already with their appearance they have an applied-science direction, As on. As a result of that, in big meat packiging plants in the USSR, histological laboratories have been organized and standarrs are elaborated for the assessment of technological processes using microstructural indices.

Another very important fact which we would like to underline is the increasing interest terest of technologists towards studying the technological processes through microstructural investigations. In the USSR, there is no research work in the field of the tool the technology of meat and meat products without microstructural investigations.

Consistency of the microstructural investigations

The microstructural analysis of meat is conducted by different methods of morpholo-Sical investigations for studying the changes of muscle tissue which result from the technological treatment of meat. The choice of the method depends on the characteristic of investigation. In every racteristics of muscle tissue structure and the objective of investigation. In every case ty case we should start with macrostructural analysis, then, if it is necessary to continue with microstructural analysis, then, II IV IS ...

of the +: of the tissues in meat processing and electron microscopy / TEM and SEM / for studying the changes of cell structure. If we need to study the structure of the pro-

tein molecule and its changes during meat processing we have to resort to roentgenostructural analysis. For studying the location, distribution and penetration of in in analysis. ions in meat during meat processing x-rays microanalysis opens a new field of investigation. tigations of meat and meat products. In short, the investigations should be conducted from ted from the simple to the complex with the purpose to elucidate changes in meat and meat products. The consistency of the microstructural analysis is well demonstra ted by Skalinski and Belousov (1978).

Principles of selection and investigation of studied materials

Regardless of the objective of investigation, the selection of material and its Sampling should take into consideration the structural and functional characteristics of tics of muscle tissue.

The data, obtained in model experiments on individual muscle fibres or pieces of the data, obtained in model experiments on the muscle which is a component of detata, obtained in model experiments on individual muscle libres of process under industrial condition whole the cannot entirely reflect all the changes in the muscle which is a component of the whole the course of the process under industrial conditions. the whole carcass, side or cut in the course of the process under industrial condi-

then studying the structural changes in meat during storage and technological prostudying the structural changes in meat during storage and control of the structural changes in meat during storage and control of the structural changes in meat during storage and control of the structural changes in meat during storage and control of the structural changes in meat during storage and control of the structural changes in meat during storage and control of the structural changes in meat during storage and control of the structural changes in meat during storage and control of the structural changes in meat during storage and control of the structural changes in meat during storage and control of the structural changes in meat during storage and control of the structural changes in meat during storage and control of the structural changes in meat during storage and control of the structural changes in meat during storage and control of the structural changes in meat during storage and control of the structural changes in meat during storage and control of the structural changes in meat during storage and control of the structural changes in meat during storage and control of the structural changes in meat during storage and control of the structural changes in meat during storage and control of the structural changes in meat during storage and changes in meat during storage a in veterinary-sanitary and technological control over finished product quality, in veterinary-sanitary and technological control over finished product is necessary that sampling takes into consideration the time, conditions and because the consideration that sampling takes into consideration the time, conditions and the consideration that sampling takes into consideration the conditions. Deculiarities of the technological process.

Kalinski and Belousov (1978) indicated the basic factors, which influence the resulinski and Belousov (1978) indicated the basic factors, which initially and Belousov (1978) indicated the basic factors, which is some of them.

The sampling of muscle tissue in the first hours and Belousov (1910) and Belousov (1910) and some of microstructural investigations. We would like to point out some of the reactivity of muscle tissue. The sampling of muscle tissue in the first hours the the reactivity of muscle tissue to the continuous times the sampling of muscle atructure due to the continuous con The sampling of muscle tissue in the life tractivity of muscle tissue. The sampling of muscle atructure due to the contraction slaughter of animals leads to changes of muscle atructure due to the contraction of the cut surfaces and in individual muscle fibres contraction. traction of muscle fibres. On the cut surfaces and in individual muscle fibres contraction of muscle fluid.

this control muscle fibres. On the carcass do not preserve meat quality to well and well and the carcass do not preserve meat quality to well and the carcass do not preserve meat quality to well and the carcass do not preserve meat quality to well and the carcass do not preserve meat quality to well and the carcass do not preserve meat quality to the carcass do not preser Well and get spoilt faster. For this reason the results of investigations, obtained and get spoilt faster. For this reason the results of investigations, to from pieces of meat, separated from the carcass cannot be valid for muscles,

lying on the carcass.

Attachment of the muscles to the carcass. Separating the muscles from the carcass immediately after the slaughter of animals leads to their significant shortening in the process of rigor mortis development.

Contact of the muscles with environment. Muscles on the surface of the carcass are exposed to faster cooling, drying or moistening, microbial contamination, etc. In this connection, it is recommended to carry out microstructural investigations from the surface to the depth.

Sterility of deep lying muscles from healthy animals. It should be taken into consideration, that the spoilage of the meat, produced from healthy animals develops mainly from the surface to the depth of the tissues.

Autolytic character of the development of postmortem structural changes in muscle tissue. The postmortem structural changes in muscle tissue are determined to a great extent by the condition of meat storage: temperature, humidity and the duration of storage.

The samples for the investigations of meat and meat products should be taken from 3 cm below the surface.

In studying the microstructure of meat batter the samples are taken from the super ficial, middle and deep layers.

The samples which are taken by meat technologists have to be accompanied by a description of the raw meat or meat products, from where they have been taken, the time of sampling and the characteristics of the technological treatment with all of its parameters.

Assessment of the obtained results and their correlation with data

As we have already mentioned, meat and meat products are not simple combination of different substances-fat, protein, water, etc. but in every separate case a complex structure. The physico-chemical and biochemical changes which occur in meat processing are in a close correlation with microstructural ones. A good illustration in this respect is given by Belousv et al.(1980). In assessing the extent of mechanical

treatment of meat by microstructural characteristics, they found that, upon super ficial tenderization water holding ficial tenderization, water holding capacity (WHC), is enhanced by 5-7%, upon moders te tenderization, WHC is increased by 8 TO 7 (WHC), te tenderization, who is increased by 8-I2 %, in optimum tenderization, by I4-I8 %, and in overtenderization, who decreases by 5-7% compared to optimum tenderization. The knowledge of the correlation, with dots -7% compared to optimum tenderizations. The knowledge of the correlation with data from other methods of investigations allows to assess the quality of mint allows to assess the quality of meat and meat products and to control meanifacturing processes only by microstructural characteristics. In describing the microstructural characteristics.

processing it is essential to use terms which made meat products as a result of processing it is essential to use terms which made meat products as a result of processing it is essential to use terms which made meat products as a result of processing it is essential to use terms which made meat products as a result of processing it is essential to use terms which made meat products as a result of processing it is essential to use terms which made meat products as a result of processing it is essential to use terms which made meat products as a result of processing it is essential to use terms which made meat products as a result of processing it is essential to use terms which made meat products as a result of processing it is essential to use terms which made meat products as a result of processing it is essential to use terms which made meat products are result of the processing it is essential to use terms which made meat products are result of the processing it is essential to use terms which made meat products are result of the processing it is essential to use terms which made meat products are result of the processing it is essential to use terms which made made meat products are result of the processing the processin processing it is essential to use terms which reflect as accurately as possible the observed structures. In this recent the processing it is essential to use terms which reflect as accurately as possible the observed structures. In this respect we feel that there are some problems and we would like to comment some of them. It is well as accurately as possible and the some problems and the some problems are some problems. we would like to comment some of them. It is well known that the mechanical truction ment, massaging or tumbling, causes a discountier. ment, massaging or tumbling, causes a disruption of muscle fibres and a destruction of myofibrils. Under the action of the salt column of myofibrils. Under the action of the salt solution some part of the myofibrilar proteins dissolve. On the surface of mest church and a destruction of the myofibrilar proteins dissolve. proteins dissolve on the surface of meat chunks a sticky material is formed to contains salt soluble myofibriller proteins. contains salt soluble myofibrillar proteins, in particular myosin, muscle fibres and myofibrils at a different stars of dark particular myosin, muscle fibres and myofibrils at a different stage of destruction, fats as fat cells or fat globules, collagenous fibres etc. Weige (TOTA) bules, collagenous fibres etc. Weiss (1974) / cited by Theno et al. 1978 / called it protein suspension. Theno et al. (1978) it protein suspension. Theno et al.(1974) / cited by Theno et al.1978 / called al;(1978), Motycka and Bechtel (1983). Voyle et al.(19784) al.(1978a,b), Gassidy et al.(1978b), Motycka and Bechtel (1983). al; (1978), Motycka and Bechtel (1983), Voyle et al. (1984) described this material ham Theno et al. (1978c) found in the binding material and formed ham Theno et al. (1978c) found in the binding material and formed ham Theno et al. (1978c) found in the binding material and formed have the second formed by the second forme ham Theno et al. (1978c) found in the binding junction in selected and formed histological characteristics similar to those of two policy or below. histological characteristics similar to those of true emulsion meats such as frank furters or bologna. In our investigations we have all and a stream or as a stream or a stre furters or bologna. In our investigations we have also observed the same areas. it can be seen the most popular term of the characteristics similar to those of true emulsion meats such as fractions are areas. it can be seen the most popular term of the above mentioned sticky material is exudate. But the term exudate originates for the above mentioned sticky material is exudate. But the term exudate originates from the Latin word exsudatum and means a liquid, rich in protein which flows out from the Latin word exsudatum and means a liquid, rich in protein, which flows out from the Walls of small blood vessels (capillaries, etc.) during inflamation (American description) (capillaries, etc.) during inflamation (Arnaudov, 1975). That is why in our investigations we describe the sticky material on the surface. gations we describe the sticky material on the surface of meat chunks formed during massaging or tumbling, as a finely granulated protein. massaging or tumbling, as a finely granulated protein mass. Discussing the term exudate we are far from our criticisms. exudate we are far from any criticism. We strongly believe that all meat microstructure on a will do pists would like to hold meat microstructure on a very high level and they will

their best to improve terminology.

Future Research

Some aspects of further microstructural investigations of meat and meat products are spects of further microstructural investigations of meat and weat products. aspects of further microstructural investigations of med voyle (1981). Page very well defined by Cassens et al; (1984), Shmidt (1984) and Voyle (1981). Cassens et al. (1984) pointed out that the rapidly emerging immunological methods offer great potential for specific identification and enzyme-linked-immunosorbent-Resay (ELISA) procedures now offer precision and automation. When antibodies are coupled to markers, they can be used microscopically to relate presence to specific location. The now available immunological procedures should be utilized. Amidt (1984) stated that research in the area of the thermal alteration of the Structure of myofibrillar, stromal and sarcoplasmic proteins is needed. Additional research is needed to understand the microstructural changes that take place during dried sausage production. Research also is needed to develop methods to accurately identify the components of processed meat products.

Voyle (1961) believes that energy dispersive x-ray analysis through the scanning electron believes that energy dispersive about the location of curing electron microscope would give useful information about the location of curing salts in processed meats.

think that X-ray microanalysis of frozenhydrated sections and fractured bulk specimens is now giving significant data concerning the distribution and concentration of slowers and spinal tissues and its use in tion of electrolytes in a wide variety of plant and animal tissues and its use in etudying the microstructure of meat and meat products is an interesting and promising direction of future research.

direction of future research.

Modern instruments for quantitative analysis offer an interesting area in meat modern instruments for quantitative analysis offer an interesting area in meat products studies. It could be very useful in obtaining the needed information of the development of new technological tion for the improvement of the existing and the development of new technological hocesses and equipment.

Conclusion

large amount of details about muscle structure are already known. Microstructural wally sis of meat and maet products gains not only theoretical importance, but it News of meat and maet products gains not only theoretical importance, he technological processes.

technological processes.

Requirence of meat microstructure has been making great progress and it sets great requirements to meat microscopists. Their efforts should be directed to the use of crease. Augrements to meat microscopists. Their efforts should be directed to the augrements to meat microscopists. Their efforts should be directed to the augrements to meat microscopic analysis with the augrements are proposed to the augrements of meat structure and on its change Durpuse of detecting new details and knowledge on meat structure and on its changes of detecting new details and knowledge out auantitative microscopy and X-ray microscopy the of detecting new details and knowledge on meat structure and on 100 change of detecting new details and knowledge on meat structure and on 100 change technological process. In this respect quantitative microscopy and X-ray microscopy an technological process. In this respect quantitative microscopy and later technological process. In this respect quantitative microscopy and later to be a subject of the localization of protein, lipid, the localization of protein, lipid, and would be very useful in determining the Water and ions within meat products and would be very useful in determining the open wide opprtunities in some within meat products and would be very useful in determining the functional ions within meat products and would be very useful in determining the functional ions within meat products and would be very useful in determining the functional ions within meat products and would be very useful in determining the functional ions within meat products and would be very useful in determining the functional ions within meat products and would be very useful in determining the function of the function of the second control of Veloped technological processes and equipment. At the same time, work should be toped technological processes and equipment. At the same time, work should be control on the elaboration of morphological characteristics and procedures for the control of the elaboration of morphological characteristics and procedures for the control of the elaboration of morphological characteristics and procedures for the control of the elaboration of morphological characteristics and procedures for the control of the elaboration of morphological characteristics and procedures for the control of the elaboration of morphological characteristics and procedures for the control of the elaboration of morphological characteristics and procedures for the control of the elaboration of morphological characteristics and procedures for the control of the elaboration of morphological characteristics and procedures for the control of the elaboration of morphological characteristics and procedures for the control of the elaboration of morphological characteristics and procedures for the control of the elaboration of morphological characteristics and procedures for the control of the elaboration of morphological characteristics and procedures for the control of the elaboration of the the elaboration of morphological characteristics and procedures of the manufacturing processes and for their implantation in practice.

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