Detection of pig meat is of Particula of pig meat because Particular interest because of its Research by Moslem peoples. Research elsewhere has revealed other More unusual biochemical properties of pig musual biochemical propertion indicators that can be used as indicators for its presence in raw and heated products. The rare Mu_{Scle-specific peptide balanine}

These procedures are all based upon detection blood detection of the native blood proteins such as albumin and/or are present in all animal tissues, it is present in all animal tissues, not possible to distinguish offals from muscle nor, because of the Variability in the amount of residual blood in carcass meat, can an ^ac_{Curate} measure of species meat content be gained by this procedure, Billingt for beef by Griffiths and Billington (1984).

commercially available in kit form. These include adaptations of the Ouchton Ouchterlony immunodiffusion Principle, as in the dry-disc 'Domino System (Jones et al., 1986a; Available (Jones et al., 1986a) ^{system} (Jones et al., 1997) Systemple from Immunodiagnostic Systems Ltd.), and immunometric (capture) versions of enzyme-linked the Biolecter assays (ELISA), such as the Biokits assay and 'Checkmeat' (Patton to say and 'Checkmeat' (Patterson et al, 1984). The first type provides a convenient, inexpensive test which can be operated by the set which can be Operated with minimal resources and is suitable for screening most raw meat motor screening. Meat Materials in all situations. The more expensive ELISA tests require expensive ELISA tests operation operator expertise and care in ^{speed} and but have the advantage of $\mathfrak{s}_{peed}^{speed}$ and higher sensitivity (down to \mathfrak{g}_{sg}

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INTRODUCTION Various tests for detection of raw Meats, based on species-specific

SPECIES IDENTIFICATION IN HEAT PROCESSED MEAT PRODUCTS.

(beta-alanyl-3-methylhistidine). which amongst the common meat species is virtually unique to the pig. can be detected by HPLC (Carnegie et al., 1983). Also a rare fatty acid, 11,14-eicosadienoic acid (C 20:2) has been found in pork and lard (Saeed et al, 1986) using gas chromatographic analysis of the methyl esters; in this case, a detection limit of 1% pork in beef and mutton was achieved. Although these methods may be suitable for quality control in special circumstances, considerable investment in equipment and expertise is required.

Several independent versions of the ELISA tests have now been reported which can identify pig meat in heated meats and meat products. The capture ELISA of Berger et al. (1988) has the ability to detect very low levels of heated pig meat extract in beef, chicken, or horse muscle extract. It is based on the detection of a highly soluble, heat-resistant component of fresh, unheated pork, which had been isolated in very pure form and used successfully as the immunogen. However, estimation of the apparent content of pig meat was not considered. A simpler indirect assay, described by Kang'ethe and Gathuma (1987) detected similar soluble "thermostable" antigen analytes derived from saline extracts of the meat. This approach was effective for the species identification of autoclaved, boiled or raw meats and, in the examples quoted, was capable of detecting ca. 3% of specified species in a mixture of meats.

The competitive-indirect ELISA for pig meat evolved by Manz (1985) showed many similarities to the original soy protein ELISA work of Hitchcock et al. (1981). As in the former, this assay was applied to heated meat products after they had been fully solubilised with 8M urea and mercaptoethanol. This work identified an ∝₁-globulin as the likely heat stable antigenic analyte. Quantitative estimation of pig meat content was attempted, but the level of responses to pig offal materials

was not given. Also, the full method was quite cumbersome and considered inappropriate for use by the majority of meat quality laboratories.

This paper describes the development of a practical protocol for sample preparation, and two ELISA procedures for detection of heated lean meats, particularly pig meat, in a wide variety of meat materials and products. They are intended for use in meat industry quality control laboratories, public analyst laboratories, and by others acquainted with immunoassay techniques.

MATERIALS AND METHODS

As the procedure is under commercial development at present, a detailed account of the experimental methodology cannot be given; but an outline follows.

Preparation of antigen and antiserum Trimmed lean species meats (pig, beef, sheep, horse, chicken, turkey) from various leg and shoulder muscles, were individually cut into small pieces and comminuted finely. Thermostable muscle components were prepared by a special autoclaving and extraction procedure, and used as antigens to produce the anti-species muscle antisera. Sheep and goats were used as the principal host animals, and each received one primary injection of immunogen containing Freunds Complete Adjuvent at four intramuscular sites in the shoulder and hindquarters. Five booster injections, in Incomplete Freunds, were given at 4-6 week intervals over six months. Blood was withdrawn from the jugular vein at intervals after the booster injections and at slaughter. After clotting, expressed serum was centrifuged and freeze-dried for long-term storage, or stored in liquid form stabilized with sodium azide. Each batch of antiserum was screened for specificity of response to the relevant antigen by an ELISA procedure (see below) and its specificity improved as required by use of a tailored "blocking" solution (Jones and Patterson, 1986b) to nullify the heterologous

cross-reactions.

Preparation of sample extracts Meat materials from different species types, including raw species offals, raw lean mixtures of known composition and a wide range of manufactured, heat processed products, were prepared for testing by comminution, extraction and autoclaving at 121°C for a range of times, depending on the cooked state of the starting material. After reducing the autoclave pressure and cooling bottles, the warm extracts were homogenised and filtered through Whatman No. 113 paper.

Samples with a high fat content produced a surface layer of molten fat in the hot extract which was removed by suction before filtration; also, if an extract could not be filtered effectively (eg, products formulated with fillers or extenders), then approximately 20 ml extenders), then approximately 20 ml of the warm liquid was centrifuged 4-5000 rpm for 15 min and the supernatant filtered. If excessive frothing occurred during homogenisation, 2-3 drops of octan-2-ol (capryl alcohol, BDH) were added.

ELISA techniques ELISAs of the indirect type, in which the wells of the microtitre plate are coated with antigen (muscle/sample extract), were used 1) to screen the antisera for specificity to pig protein, 2) to characterise the nature of this response ie whether exclusive to muscle proteins or also to components and 3) for quantitation and estimation of lean meat content. Although basically of the same ELISA Although basically of the same for systems, to bias the assays towards either maximum sensitivity or broadest range for quantitation; by example, the latter was achieved introduction of a 'competitive' early in the procedure.

Horse radish peroxidase conju^{gated t0} anti-goat IgG was used as coupled

Second antibody and detector enzyme; hydrogen peroxide + ABTS (Sigma Al888) in substrate buffer was added and, after incubation, the optical density of the substrate builtions in the second states of the second se density (OD) of the solutions in the wells no (OD) Wells recorded at 405 mm by an Colour automatic plate reader. Colour development was stopped by addition

of 2% Solution of sodium fluoride. RESULTS

Initial specificity.

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Initially, significant cross-reactions of the conti-pig ant Was observed the anti-pig antiserum Was observed with the muscle extracts of the other common meat species. However, these were suppressed effectively by the blocking procedure, as shown by the results in Jable 1. The Table shows differences greater the Table shows differences between the greater than 1.0 OD units between the high colour response to pig muscle $e_{xt_{ract}}^{311}$ colour response to p1g musc. to beef and the low colour response chicken, horse to beef, and the low colour response and rabbit extracts. However a Smaller difference of 0.77 OD units Smaller difference of 0.77 OD units Was recorded between pig and venison, indicating a higher level of cross-reaction to that species. This cross reaction to that species. later test vity was also reduced for l^{ater tests} by the same principle.

Table 2 shows that various pure pig Grygans including heart muscle all Save significantly lower OD values than samples of pure pig skeletal ^{muscle}. In the same assay, OD results for pork/beef mixtures with an increasing substitution of pork lean were related to the percentage pork by a highly significant (0,001), a highly significant (p<0.001) linear regression, yielding ^{comparative} "lean meat percentages" ^{for each te</sub> "lean meat percentages"} ^{for} each tissue response. Apparent ^{equivale} pork lean we equivalences of 20-30% pork lean were siven by heart and liver; kidney, spleen by heart and liver; and Spleen and liver; Klubs, and brain and lungs gave 10-15%; and brain and lungs gave 10-15%, (5.4%) gave the lowest response (5.4%). Gelatin (derived from pig (y,4%). Gelatin (derived from ply skin) Gelatin (derived from ply to 30% of pig lean. However, the tissue were produced by two extracts tissue were produced by two extracts of pig fat: 0.82 and 0.53 pig fat: 0.82 and 0.53
of Pork leap, equating to 50 and 31%
si Pork leap. pork lean. Thus although the indian Thus although the simple indirect assay clearly the heat treated organs and fat than the heat treated organs and fat than

in skeletal muscle (and tongue), it did not provide an unequivocal distinction between these offals and pork/beef mixtures containing less than 50% pork meat. However, there was no response either to skeletal muscle, tongue, heart or any of the offals of bovine, ovine or equine origin.

Further tests on model lean meat mixtures by indirect ELISA demonstrated a highly significant linear correlation (r = 0.97) between corrected OD values and increasing percentages of pork in beef, lamb and chicken meats. Fig. 1 shows the combined results of two assay runs on model mixtures (extracted and analysed in duplicate) containing pork from 3 to 99%, mixtures without pork, and the pure species meats (pig, beef, sheep and chicken). In all the model mixtures tested, OD readings for 5% of pork lean in any other species were significantly different from the corrected OD readings of the other pure meats or the meat mixtures without pork at the 99% probability level, with a least significant difference of 0.08 OD units. Maximum responses were obtained from mixtures containing greater than 90% pig meat. Analysis of eight samples of whole muscle from different sites within the pig carcass gave a 5% coefficient of variation about the mean OD value of 1.63; the comparative result for the tongue was 1.40.

Responses from other heat-treated meat product materials not containing pigmeat were minimal. Corrected OD values were <0.05 for extracts of soy protein, milk powder and a beef sausage mixture containing a high proportion of rusk.

Quantitative estimation of lean content

The competitive form of the assay was designed to give optimum sensitivity to pork lean content between 5 and 100%, and to accommodate variation in the composition of sample extracts due to the presence of other non-meat components.

Table 1. ELISA response of the 'blocked' anti-pig antibody reagent to heat-treated skeletal muscle extracts of the common meat species.

Species	Mean value of 4 wells	Standard Deviation	Control blank value (2 wells)	Difference from pig
Pig	1.34	0.04	0.04	- 00
Beef	0.05	0.01	0.04	1.29
Horse	0.08	0.01	0.05	1.26
Chicken	0.17	0.02	0.04	1.17
Sheep	0.08	0.01	0.05	1.26
Goat	0.06	0.01	0.03	1.28
Venison	0.57 ^a	0.02	0.04	0.77
Rabbit	0.14	0.01	0.04	1.20

OD values at 405 nm

a) Cross-reactivity was later reduced by solution of 5% of venison extract ^{t0} the reagent.

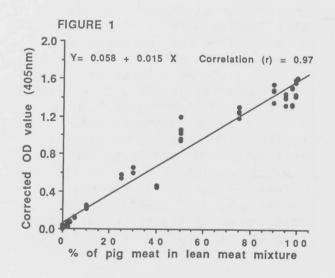
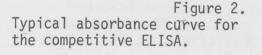
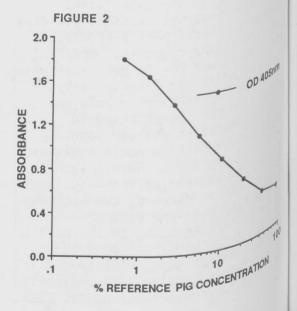


Figure 1. Response of indir^{ect} ELISA to heated pig meat in lean meat mixtures with beef, lamb or chicken.





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Table 2. Response of the anti-pig reagent to heat-treated species offals and to a range of pork and beef mixtures.

ponent	OD values at 405 nm mean of three values corrected values						
	Pig		Beef	Sheep	Horse		
Typical muscle	1 67		0.01	Zono	7000		
Hengue	1.57		0.01	Zero	Zero nt		
	1.40	a	0.03	nt 0.01	0.06		
Liver	0.48 (28.6%	(0.02				
Lungs	0.37 (21.8%)		0.02	0.02	Zero		
Kidney	0.22 (12.4%)		0.02	0.03	nt		
	0.25 (14.2%)	Zero	0.02	nt		
°N10-	0.11 (5.4%)	`	0.01	nt	0.03		
	0.25 (14.2%)		0.02	nt	nt		
'at (subcut-	0.49 (29.0%)					
^{fat} (subcutaneou (mesenteric)	s) 0.82 (50%)						
				nt = not			
Model Pork/Beef	mixtures:		Linear re	egression cons	tants: y=mx + c		
10% pork in bee $25%$	f 0 10 0D			m = 0.016			
25%	0.15			c = 0.023			
50%	0.15			r = 0.994			
75%				1 - 0.334			
95%	0.86 1.37						
10 11	1.45						
	1.45						
1) Ski							
	owdon and cova	nroto	in aven di	0 values <0 10			
milk n		proce	in gave of	D values (0.10	•		
) Skimmed milk p							
Percent values r estimated from t responses of oth equivalent heat comparison. edictions of pork se/response curve oked from the da	efer to the equ he linear resp er species pur treatment and	uivale onse o e musc analys	nt percen	tage of pork i	n beef		

more significant effect.

Most sample extracts were diluted three- and six-fold for the assay, to provide two independent parallel points within the optimum sensitivity range. This was done to compensate for potential variation arising from the different extract matrices derived from the range of meats and meat products. The average pork lean content was then calculated via appropriate multiplication factors. In this way, the majority of heated meat mixtures could be analysed for apparent pork lean content with reasonable accuracy, although samples with a high pork lean content and individual muscle extracts required higher dilution, ie. 5- and 10-fold.

The major pig offals, fatty tissues and gelatin gave only small reductions in OD from the average MAB value (Table 3). Only pig brain extract at the 1:3 dilution returned a measurable value for apparent pig lean content (4.5%). Other "negative" results were recorded for extracts of beef, sheep and chicken offals. A slight reduction in OD was noted between the 1:6 and 1:3 dilution in each case; however this was attributed to the difference in solution matrix and concentration change of the extracted components. The same effect was also observed in extracts of meat products not containing pig meat and the soy protein and milk powder, but all gave a negative result for lean content in relation to the standard pig response. Thus in contrast to the foregoing indirect procedure, this quantitative ELISA for heated pig meat is virtually specific for the presence of muscle antigens. This is because, in this form, the assay was not sufficiently sensitive to detect the relatively low concentrations of heat-stable antigen present in the tissues of the main offals or fat. Black Pudding, a meat product rich in pig blood and fat, also gave a negative result.

Figure 3 compares the ELISA results for pork lean content in a range of carefully formulated lean meat mixtures of low (pork) fat content. For these quantitative tests, several batches of minced pig lean from different sources were mixed with lean meats of beef, sheep or chicken Points on the graph represent the estimate of single extracts, from the average results of four wells, two at 1:3 dilution and two at 1:6. Overall, there was a significant linear relationship between the estimated content of pig meat and the original formulation (correlation coefficient r=0.97 on 52 points, p<0.001).

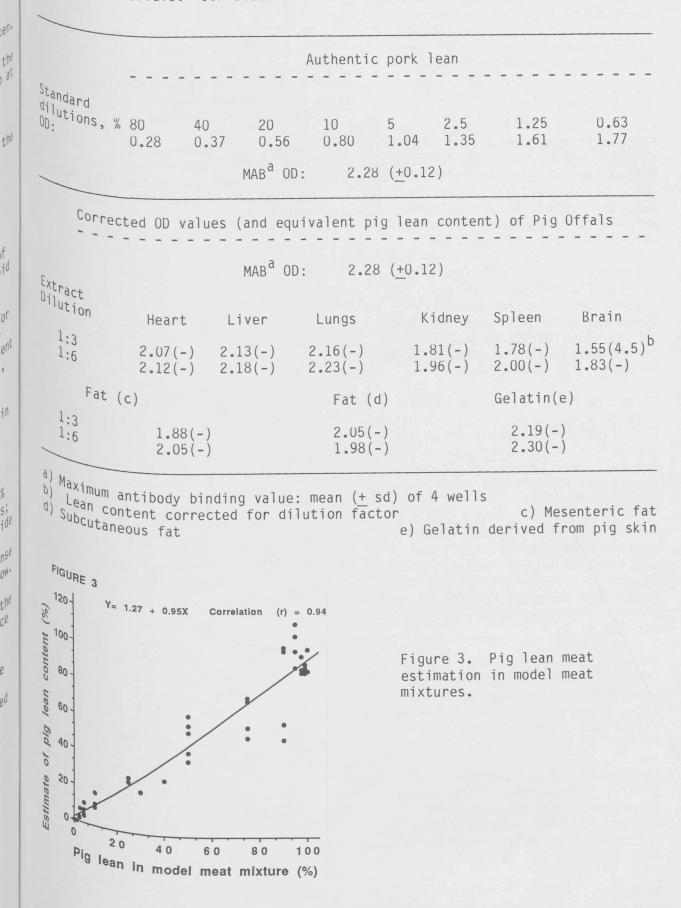
CONCLUSION

These ELISA procedures for the of identification and determination of heated pig meat are simple and rapid heated pig meat are simple and rapid to perform and require only a thorough autoclaving extraction procedure to prepare all samples or analysis, whether initially raw or analysis, whether initially raw or heated. Since the antigen is present heated. Since the antigen is present all exudate must be incorporated all exudate must be incorporated fully into each meat sample before in extraction, otherwise a reduction the quantitative response for pork will be obtained.

In both assays, the range of sensitivity permits detection of 5% of pork mixed with other lean meat; whilst the indirect assay can provide identification of pig protein in a identification of pig protein (selection of the offals, its response to the blood components was very to the other hand, the competitive on the other hand, the competitive for the assay was apparently specific for the assay was apparently specific since muscle-meat content. However, a significant variation in the response to individual pig muscles response to individual pig muscles the was obtained, the evaluation of the assay was apparent? by this ELISA "lean meat content" by this ELISA as truly absolute. ^{Table 3}.

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Results of a competitive ELISA for heat-treated pig meat and offals. Corrected OD values at 405 nm from two wells.



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