Proteases in meat processing - a preliminary study H.-J. RAEUBER, I. KIESSLING, C. MÜLLER, A. GEISSLER University of Technology Dresden, D-0-8027 Dresden, Germany

INTRODUCTION: It is well known that meat q u a l i t y is mainly determined by its s e n s o r i ctenderness , which is caused by structural properties of muscle fibre on one $h^{a n d}$ and of connective tissue on the other hand (BAILEY, LIGHT 1989; SEUSS, HONIKEL 1989). Meat tenderi-zation for kitchen purposes by proteases is a well known approach to enhance quality. But dif ficulties appear in practical use mostly from the fact that proteases make more tender the muscle fibre which has been tender before treatment but connective tissue is hardly influenced. Furthermore proteases penetrate tissue very slowly, so the influenced (outer) layer is only small (RUTTLOFF 1978).

Actions of protease on comminuted meat until now have not been in the centre of interest of researchers because tenderization is not relevant in this case. Actions on comminuted process and water binding capacity of meat batter are not known (to the authors).

Aims: In the field of meat processing, esp. sausage making, it is to be investigated wether proteases

- * have a real effect on collageneous particles (esp. skin)?
- * influence comminution process (particle size)?
- * enhance water binding capacity?
- * their presence results in deviated sausage consistency?
- * their activity is remaining after sausage heat treatment?
- * probably resting activity in ready sausage is relevant from a nutritional and/or legal point of view? METHODS: Investigated have been beef muscle (M. semimembranosus) from the so named "top round" and committee pig skin in cooked sausage and to live pig skin in cooked sausage and in liver sausage by sensoric, rheologic and microscopic procedures.

Enzymes applied were papain, "Thermosin" and "Thermitase".

Beef muscle was cut into pieces of 2,5 x 2 x 2 cm (appr. 10 g). The pieces after enzyme injection have been heated up to $70^{\circ}C$. Resting in this have been heated up to 70°C, resting in this temperature 30 min in a water bath, the untreated samples heated in a call call to a call as a call a heated in a salt solution (stepwise 1% to 10% NaCl) bath with enzyme added. After chilling (1 hour at 100 perature) measurements have been corpied at

Pig skin in meat batter was after comminuting seperately pre-treated by protease with concentration reaching from 110 to 11 "Tyrosin units" or an reaching from 110 to 11 "Tyrosin units" or was comminuted together with the receipe components and enzyme tion. The batter was filled into casings and heated up to 70° C (resting 90 min), then chilled and testedSensoric tests have been limited to a visual evaluation of enzyme attack to the tissue $\frac{(c_0)^{0/2}}{c_0}$ deviations, destroyed structure) and haptic tests by c_0 deviations, destroyed structure) and haptic tests by finger tip in order to evaluate sliminess and adhesive R h e o l o o i c a l m e a c v z c z z Rheological measurement was realised by a usual shear cell with constant speed, the resistance force - distance - distanc the resistance force - distance - diagram. From the maximum resistance force was calculated the mean value each experimental series

Microscopic investigation procedure contained the following steps: cutting sample fixation in formalin solution. extraction of formalin fixation in formalin solution, extraction of formalin by water, de-watering by alcohol, de-alcoholisation xylene, imbedding in paraffine microtom outline. xylene, imbedding in paraffine, microtom cutting, de-paraffination, staining (Goldner technique), which appear the muscle fibre and grapula in rod and

RESULTS: Beef muscle is influenced by enzyme treatment only in a thin surface layer, higher trations don't intensify the penetration but make the surface layer, higher surface trations don't intensify the penetration but make the surface slimy and "mashy". Rheological measurement from natural deviations in meat consistency, there is no surface slimy and "mashy". from natural deviations in meat consistency, there was no clear result to obtain. In microscopic cuts after

Pig skin in cooked sausage: a destructive action of enzyme is clearly to be watched; but sausage consistency becomes more "soft". as sensoric as the large terms of the sausage consistency becomes more "soft". but sausage consistency becomes more "soft", as sensoric as rheological results prooved this. Microscopic investigations demonstrated collections investigations demonstrated coalescense of smaller air bubbles to bigger caveoles which likely cause the soft consistency mentioned above.

Pig skin in liver sausage is destroyed by enzyme, the consistency becomes more cre^{amy} , $f^{g^{ij}}$ separated more clearly in the sausage ethylpture.



Fig. 1: Surface layer of an enzyme attacked beef muscle piece (0,66 units of collagenase, 2% NaCl, 20 hrs. at 37°C. 30 min at 70°C)

Fig. 2: Pig skin for cooked sausage, pretreated by 110 units of "Thermosin" (thermostable protease); swollen core, fringed boundary layer, gelatin (G), ^{nuclei} (K)

lif-

ection nave

ations

ne soil

recor 100 05

mple on by

1et

conce

fter

500

e moi

fat

d. colour sivity



PROBLEMS: Selective enzyme activities are not to be measured exactly, so comparisons between different sensi-PROBLEMS: Selective enzyme activities are not to be measured exactly, so comparison.

tivity, so re next to impossible. Resting activity of enzymes in ready products is lower than measurement sensi $t_{i_{v}i_{t}y}$, so discussions about nutritional (health) effects are possible only of low accuracy.

 $T_{\rm reating\ meat\ cuts}$ by enzymes is of no technological benefit concerning tenderness and water binding $T_{\rm reating\ meat\ cuts}$

Capacity.

For Cooked sausage production adding enzymes in or before the comminution process does not result in decisive improvement. $i_{\text{mprovement}}$ of water binding capacity but gives possibility to produce a "spreadable" cooked sausage of new $i_{\text{mprovement}}$

in liver sausage enzyme application frees fat from adipose tissue, so in connection with emulsifiers eventually a high quality product is to be obtained. REFERENCES:

BAILEY, A.J., LIGHT, N.D.; Connective tissue in meat and meat products; Elsevier Applied Science;

SEUSS,I., HONIKEL, K.-O.; Fleischzartheit und Einflußfaktoren bei der Zubereitung; Fleischwirtschaft 69 (5), 1989 RUTTLOFF, H., Industrielle Enzyme (S. 319 ff); Fachbuchverlag Leipzig 1978