billy N.N. TDD

N.N. TERRA, S.GARCIA, C.R.VALENTE, E.ILHA and C.BORBA

21^{90 Departamento} of Food Technology and Science, UFSM, 97050, Santa Maria, RS, Brasil

Introduction:

r force

on (M)

marinal

reat trei e had

anges

er acid e taste

ions ab

adingt

ious the

ncentr ions abo

values

icuousi

ng.

1USC/83

The use of soybean derivatives in the meat industries of our country is perfectly established. The use of soybean derivatives in the meat industries of our councily is provided by the sean proteins are utilized as meat extensions (Kadane,1979). Comercial products, which contain these by the seat industry, such as soybean texturing for the meat industry, such as soybean texturing for the meat industry. these Proteins are utilized as meat extensions (Kadane, 1979). Completing, such as soybean texturi and Droteins and are commercialized as ingredients for the meat industry, such as soybean texturi ²ed ^{proteins} and are commercialized as ingredients for the mean industry, ^{protein} (50% of protein), concentrated (60% to 70% of protein) and isolated soybean (90% of pro te_{in}) Present a relatively complex composition. They also comprise other chemical substances which te_{in} or te_{in} and te_{in} add other properties besides emulsifying and substituting meat (Kadane,1979; Rile et alii,1988). Pep tides to tides taken from the aqueous extract of soybean has been proved to stimulate the lactic flora thus reducing from the aqueous extract of soybean has been proved to stimulate the lactic flora thus ^{reducing} considerably the time of elaboration of the fermented meat products (Miyamoto et alii,1987; ^{Terra} and Terra and Martins,1986; Terra et alii,1987). Poliphenolic composites, which exist in the soybean derivat: denivatives, protect the fat of the meat products against oxidation (Berry et alii,1985; Pratt and Biracilero, protect the fat of the meat products against oxidation (Berry et alii,1985; Pratt and ^{Vatives}, protect the fat of the meat products against oxidation (berry of the server the sensorial and nutritional features of the sausageproducts are taken into account(Rhee and Smith, 1984; Se $1_{9_{8_4}}$; Sosulski,1979). Together with those chemical substances, that may be called "benefic" there the substances. If the micoorganisms have a characteristic state is the substance of the substances is the substance of ere '^{SOS}ulski,1979). Together with those chemical substances, that may be the oligosacaridic, potentially utilized by the microorganisms. If the micoorganisms have a chan device to device the device device device the device device

The Present research has the purpose of studying the effect of the concentration of and isolated of soybean (HG-90) into the shelf life of the sausage using as indicators some che-The Present research has the purpose of studying the effect of the concentrated (PS-60 and PS-Mical and microbiologic aspects.

Methods and Materials:

Soybean Derivatives

The results of soybean Ps-60 (60% of protein) and PS-70 (70% of protein) were obtained at Olve The results of soybean Ps-60 (60% of protein) and PS-70 (70% of protein) were contained of S.A. (Porto Alegre, RS). The soybean isolated Hg-90 (90%) is being commercialized by Samrig S.A.

Sausage

Three Parties of sausage were elaborated, each one containing 2% of PS-60 (I), 2% of PS-70(II) % of No. three Parties of sausage were elaborated, each one containing 2% of PS-00 (1), to of Chicken meat (70%), leather emulsion (5%) so the meat (70%), leather emulsion (5%) so the meat (10%), prague dust (0,3%) refined Chicken meat mechanically separated (10%), fat (15%), iced water (10%), prague dust (0,3%) refined Sodium closed for material A-80 (0,2%) and starch (2%). ^{Sodium} clorate (0,3%), Krakoline II (0,2%), fixing material A-80 (0,2%) and starch (2%). Internal

Internal temperature of cooking reached + 729C. Parties were done according to the normal pro-Internal temperature of cooking reached + 729C. Parties were done according to the depression of series and were stored in portions of 300 g in bags of saran un vacuum the local refrigerated sites and were stored in at each week sample were taken. Thoden vacuum and refrigerated at + 5°C. In the zero moment and at each week sample were taken. Tho-se samples in Vacuum and refrigerated at + 59C. In the zero moment and at cach Samples were submitted to chemical, microbiologic and sensorial analysis. Kreiss Reaction

It was done on the fat taken from the samples of sausage heated at 70°C under a nation of fat of red color has indicated the presence of aldehyde epihidrinic as a consequence of fat It was done on the fat taken from the samples of sausage heated at 70 \circ C under a nitrogen current. ^{oxidation} (Terra and Brum, 1988).

It was determined over the homogeneized of the sample with destiled water, using a pH measurer, Mesophilus and Psichrotrophic Aerobic Bacteria

 T_{Wenty} five g of the samples were weighed aseptically in sterilized and homogeneized recipients

in a liquidifier with a sterile glass, where 225 ml of buffered water pH 7,2 sterilized were utill ly zed as diluent. The puupose was to obtain an initial dilution of 10⁻¹. From the initial dilution tic decimal dilutions were made, with the same diluent (International Comission on Microbiological rot cifications for Foods, 1981). The standard agar and 48 h at 35 °C incubation were utilized for counting of mesophilus bacteria. For the counting of the psychotrophic bacteria the temperature 79C, during 10 days was utilized (American Public Health Association, 1984). bal

ant

e1.

Sensorial Analysis

Ten tasters, who were previusly trained, attributed grades ranging from o to 9, weekly, the the features which were judged were color, aroma, flavour and texture presented by the different same ples of sausage. Sausages were offered to the tasters after they were immerged into boiling water for five minutes (Chaves, 1980).

Results obtained were submitted to statiscal analysis (Test of Friedman, X² of Friedman)^{(Call} pos, 1983).

Results and discussion:

The concentrated and the isolated of soybean are largely utilized in the manufactoring of set with the purpose of emulsifying the C to a source of emulsifying the C to be a source of the source of the concentrated and the manufactoring of set of the source of the sour sage with the purpose of emulsifying the fats. Such capability is a consequence of the high and of soluble protein presented in their composition. However, they present other constituints, them the oligosaccharide which could be utilized for the development of bacteria with the consequence of the "intervent of bacteria with the consequence of the "intervent of bacteria with the consequence of the "intervent of bacteria with the consequence of the sequence decrease of the "shelf life" of the sausage.

TABLE 1

Until the 2nd week of storage the bacterial development was modest (Table 1). However, $\frac{i^{\mu}}{t^{\mu}}$, we have the sausage containing Ps-60 presented a bacterial development was modest (Table 1). 3rd week the sausage containing Ps-60 presented a bacterial counting of 10^8 ufc/g - more than the recommeded limits prescribed by the ministrum of the sausage containing by the ministrum of the sausage containing the sausage containing by the ministrum of the sausage containing by the sausage containing the sausage containing by the sausage containin recommeded limits prescribed by the ministry of Agriculture of our country. This bacterial development caused a fall in the pH to 6,21, below the initial running.

TABLE 2

The sausage containing PS-70, in spite of the fact of having a bacterial population not more10⁶ ufc/g has shoron a decrease in its slite slite of the fact of having a bacterial population not more Only in the 5th week of storage the sausage with HG-90 showed a microbial counting of 10^{9} uf 0^{10} than 10^{6} ufc/g has shoron a decrease in its pH to 6,19 (Table 2).

with a decrease in its pH.

The velocity of the fall of pH was different for the sausage according to its emulsifier; he the pH at the end of the 6th week term to the sausage according to its emulsifier; we ver the pH at the end of the 6th week were very near for the sausages with PS-70 and HG^{-90} (M

TABLE 3

During the sausage storage, there is the risk of oxidation of its fat because sausage $\int_{f^0}^{15}$ meat product with a high level of lipids which is under light exposition and a high level of _{ghee} gen. If this occurs (the oxidation) it changes the color, aroma and taste of the sausage (Rhee and Smith, 1984; Sosulski 1979) and Smith, 1984; Sosulski, 1979).

None of the sausage samples has presented positive Kreiss reaction (Table 2). All the not divergented good sensorial characteristics with the sausage samples has presented positive for the sausage samples has presented positive Kreiss reaction (Table 2). las have presented good sensorial characteristics with the tasters giving grades that were not the statiscally at 5% level (Table 3). The bichest ferent statiscally at 5% level (Table 3). The highest mean corresponded to the sausage $e^{1aborate}$ Howe corresponded to the sausage elaborated with HG-90 and the lowest to the sausage with PS- 6^{0} . ver, they were not statiscally different.

From the 3rd week on all the parties of sausage presented a bacterial population superior to the recommended; however they had adequate sensorial characteristics. Such facts are similar had may have the ones reported by TERRA and MARTINS (1986). TERRA of a similar had may have the ones reported by TERRA and MARTINS (1986). the ones reported by TERRA and MARTINS (1986), TERRA et alii (1987) and MYAMOTO (1987). ve studied the stimulant action of the existent active principle on soybean as well as the

 $t_{1979}^{(ti-oxidant of the poli-phenol on the fats of the sausage (Berry et all, 1979, too, 1979; Rhee and Smith, 1984; Sosulski, 1979; Ziprin et alii, 1981). It seems that it is not a good prace to the transmitted to the sausage (Berry et all, 1979, 1979; Rhee and Smith, 1984; Sosulski, 1979; Ziprin et alii, 1981). It seems that it is not a good prace to the sausage (Berry et all, 1979, 1979; Rhee and Smith, 1984; Sosulski, 1979; Ziprin et alii, 1981). It seems that it is not a good prace to the sausage (Berry et all, 1979, 1979; Rhee and Smith, 1984; Sosulski, 1979; Ziprin et alii, 1981). It seems that it is not a good prace to the sausage (Berry et all, 1979, 1979; Rhee and Smith, 1984; Sosulski, 1979; Ziprin et alii, 1981). It seems that it is not a good prace to the sausage (Berry et all, 1979, 1979; Rhee and Smith, 1984; Sosulski, 1979; Ziprin et alii, 1981). It seems that it is not a good prace to the sausage (Berry et all, 1979; Rhee and Smith, 1984; Sosulski, 1979; Ziprin et alii, 1981). It seems that it is not a good prace to the sausage (Berry et all, 1981).$ 1⁵⁷ Rhee and Smith,1984; Sosulski,1979; Ziprin et alii,1981). It seems that he mesophil ag

ure d' Conclusion:

The sausage with PS-60 presented a bacterial development which was faster than the others pro-^{bably} because it had a larger quantity of oligosaccharide such fact did not happen with the sausage ^{elabonat} $e_{aborated}^{3}$ because it had a larger quantity of oligosaccharide such fact did not here $here here had be a larger quantity of oligosaccharide such fact did not here <math>here here had be a larger quantity of oligosaccharide such fact did not here here <math>h_{aborated}^{3}$ witch PS-70 that, even possessing more oligosaccharie than the HG-90 has not presented the constant of the second secon the Corresponding bacterial development.

the

sam watel

(Can

f say

amou

amons

seque

in the

the

nore

Bufch.

, hor

(Ta'

3 oxy"

e,e

ormu t dil

ated

HOWE.

c to t0 ha fec

velo

REFERENCES

AMERICAN PUBLIC HEALTH ASSOCIATION - Compendium of methods for the microbiological examination of foods. 2 ed. Ed. M.L. Speek, Washington, D.C., APHA, 1984.

BERRY, B.W.; LEDDY, K.F.& BODWELL, C.E. - Sensory characteristics, shear valves and cooking properties of m of ground beef patties extended with iron and zinc fortified soy isolate, concentrate or flour.J. Food Sci. 50: 1556-59,1985. CAMPOS, H. de -Estatística experimental não paramétrica.Piracicaba. 1983.349 p.

CHAVES, J.B.P. - Avaliação sensorial de alimentos . Viçosa.Imprensa Universitária da Universidade Fe deral de Viçosa. 1980, 69 p. INTERNATIONAL COMISSION ON MICROBIOLOGICAL SPECIFICATIONS FOR FOODS- Microrganismos de los alimen-

tos, Zaragoza, Acribia, 1981. v.2, 215 p.

KADANE, V.V.- Vegetable proteins in cooked and or fermented sausages. <u>J.Am.Oil Chem.Soc.56</u>:330-339, 1979 ¹⁹⁷⁹. ^{MIRAMOTO},T.; HIRATA,N. & NAKAE,T. - Isolation from soy milk of a growth-stimulating substance for lactic

lactic acid bacteria. Jpn.J Zootech.Sci. 58:(9): 754-763,1987.

PRATT, D.E. & BIRAC, P.M.- Source of antioxidant activity of soybeans and soy products. J. Food Sci.44:

¹⁷²⁰⁻¹⁷²²,1979. RHEE,K.S. & SMITH,G.C.- Effects of sodium tripolyphosphate and ascorbic acid added with glandless Cotton. ^{Cotton} Cottonssed flour to ground beef. Journal of Food Protection 47 (3):182-188, 1984.

Cottonssed flour to ground beef. Journal of Food Protection <u>47</u> (3):182-188, 1884. RICE, D.R.;NEUFER, P.A.& SIPOS, E.F.-Effects of soy protein blends, fat level, and cooking methods on the nutrice thics. Appual Meeting of the Institute of Food Technologists, the ^{nutrient} retention of beef patties. Annual Meeting of the Institute of Food Technologists, New On New Orleans, June 19-22, 1988.

New Orleans, June 19-22, 1988. SOSULSKI, F.-Organoleptic and nutritional effects of phenolic compounds on oilseed protein products: a review. J.Am. Oil Chem. Soc. 56: 711-716,1979.

TERRA, N.N;& MARTINS, J.F. - The soya protein in dry sausage industry. European Meeting of Meat Search workers, 32nd, 1986. Proceedings III. Re-

Search Workers, 32nd, 1986. <u>Proceedings III</u>. TERRA, N.N.; VALENTE, C.R.; FROSI, V. & STOFFELS, I.M.- The action mechanism of the soy protein in the dry Sauce dry ^{Sausage}.European Meeting of Meat Research Workers, 33nd,1987.Proceedings II. dry sausage.European Meeting of Meat Research Workers, 55 ,... TERRA, N.N. & BRUM, M.A.R. -Carne e seus derivados.São Paulo.Nobel,1988.

XIPRIN,Y.A.; RHEE,K.S.; CARPENTER,Z.L.; HOSTETLER,R.L.; TERRELL,R.N. & KHEL,K.C. - Glandless cotton-Seed, D.; RHEE,K.S.; CARPENTER,Z.L.; HOSTETLER,R.L.; TERRELL,R.N. & KHEL,K.C. - Glandless cotton-other Seed, Peanut and soy protein ingredients in ground beef patties:effect on rancidity and quality quality factors. J. Food Sci. 46: 58-61,1981. other

5	20
	20

9 1

1

Time (week)	Mesophylu	us aerobic bac	teria (ufc/g)	Psichr@trophic aerobic bacteria			
	PS-60	PS-70	HG-90	PS-60	PS-70	HC	
0	1,4 × 10 ⁴	$7,2 \times 10^3$	5,3 x 10 ³	5,9 $\times 10^2$	4,0 x 10 ²	7,0	
1	2,9 x 10 ⁵	4,3 x 10 ⁴	3,1 x 10 ³	3,1 x 10 ⁵	2,2 x 10 ³	4,0	
2	9,0 x 10 ⁵	7,2 x 10 ⁴	3,4 x 10 ⁵	1,3 x 10 ⁶	4,0 x 10 ⁴	6,5	
3	$2,7 \times 10^8$	1,0 x 10 ⁶	8,2 x 10 ⁶	$2,8 \times 10^8$	$1,2 \times 10^{6}$	9,3	
4	2,5 x 10 ⁸	6,0 x 10 ⁶	8,9 x 10 ⁶	$2,5 \times 10^8$	2,2 x 10 ⁶	1,0	
5	4,1 × 10 ⁸	2,7 x 10 ⁸	4,8 x 10 ⁸	4,2 x 10 ⁸	2,4 x 10 ⁸	4,2	
6	5,2 × 10 ⁸	2,1 x 10 ⁸	$2,7 \times 10^8$	8,9 x 10 ⁸	2,1 x 10 ⁸	3,0	

Table 1. Average values of the number of mesophylus aerobic bacteria andpsichrotrophic aerobic bet teria of the sausages elaborated with the cost teria of the sausages elaborated with the soybean derivatives which are stored under reference of the sausages elaborated with the soybean derivatives which are stored under reference of the source of the sausages elaborated with the soybean derivatives which are stored under reference of the source of the so geration (+ 5°C).

Table 2. Average variation of pH and reaction of Kreiss of the sausages elaborated with different soybean derivative which are stored under user soybean derivative which are stored under refrigeration (+ 59C).

Time (week)		рH			Reaction of Kreiss	iss
	PS-60	PS-70	HG-90	PS-60	PS-70	HG-
0	6,43	6,32	6,36	(-)	(-)	(-
1	6,43	6,32	6,36	(-)	(-)	(-
2	6,43	6,32	6,36	(-)	(-)	(-
3	6,21	6,19	6,36	(-)	(-)	(-
4	6,10	6,19	6,36	(-)	(-)	(-
5	5,66	6,19	6,11	(-)	(-)	(-
6	5,55	5,87	5,89	(-)	(-)	(-

ic bai r refi

(ufc)

ereni

Table 3. Average of the grades attributed by the tasters to the sausages elaborated with the diffe rent soybean derivatives which are stored for 6 weeks under refrigeration (+ 59C).

an	Atribut		Time (week)					Avenage	
tive		0	1	2	3	4	5	6	wher a fe
	Color	7,85 ^a	7,28 ^a	7,66 ^a	7,75 ^a	7,14 ^a	8,27 ^a	8,00 ^a	7,70 ^a
	Aroma	7,85 ^a	7,28 ^a	7,16 ^a	7,25 ^a	7,00 ^a	7,28 ^a	7,75 ^a	7,36 ^a
	Flavor	7,28 ^a	6,42 ^a	7,50 ^a	7,62 ^a	7,42 ^a	6,71 ^a	7,00 ^a	7,13 ^a
	Testure	7,85 ^a	7,14 ^a	7,66 ^a	7,62 ^a	7,28 ^a	8,00 ^a	7,75 ^a	7,61 ^a
	Color	7,85 ^a	8,00 ^a	8,00 ^a	7,62 ^a	7,00 ^a	8,00 ^a	7,62 ^a	7,72 ^a
	Aroma	7,42ª	7,71 ^a	7,33 ^a	7,62 ^a	7,00 ^a	7,28 ^a	7,38 ^a	7,39 ^a
	Flavor	6,57 ^a	7,14 ^a	7,60 ^a	7,37 ^a	7,57 ^a	6,86 ^{ab}	6,62 ^a	7,10 ^a
_	Testure	7,71 ^a	7,57 ^a	8,00 ^a	7,37 ^a	7,71 ^a	8,14 ^a	7,50 ^a	7,71 ^a
	Color	7,71 ^a	8,00 ^a	7,16 ^a	7,75 ^a	7,71 ^a	8,14 ^a	7,75 ^a	7,74 ^a
	Aroma	7,00 ^a	7,57 ^a	7,16 ^a	7,12 ^a	7,28 ^a	8,00 ^a	7,50 ^a	7,37 ^a
	Flavor	6,57 ^a	7,42ª	6,83 ^a	7,25 ^a	7,14 ^a	8,00 ^b	7,12 ^a	7,19 ^a
	Testure	7,57 ^a	7,71 ^a	7,16 ^a	8,00ª	7,71 ^a	8,28 ^a	7,87 ^a	7,75 ^a

") The results which have the same letter have not differed significantly at 5% level,