THE OF ENZYME FEED ADDITIVES ON PIG PRODUCTION FOR ENVIRONMENTAL RECTION IN LIVESTOCK INDUSTRY. MHIDA, R. SAKATA, T. INOMATA, T. FUKUYASU, K. KOHZAKI and K. KUWANO*

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thY thConstructs of enzyme feed additives on pig defecation (excrement volume and its characteristics) and production (growth, utility of feed, thUtilional additives on pig defecation (excrement volume and its characteristics) and production (growth, utility of feed, the the intervent performed on Meicelase (MC), Delicase (DC) and Proctase ^{thenzyme} feed additives on pig defecation (excrement volume and its characteristics) and processes (MC), Delicase (DC) and Proctase ^{thentitional conditions} and quality of pork) were investigated. All trials were performed on Meicelase (MC), Delicase (DC) and Proctase ^{thentitional conditions} and quality of pork) were investigated. All trials were performed on Meicelase (MC), Delicase (DC) and Proctase ^{thentitional conditions} and quality of pork) were investigated. All trials were performed on Meicelase (MC), Delicase (DC) and Proctase ^{thentitional conditions} and quality of pork) were investigated. All trials were performed on Meicelase (MC), belicase (DC) and Proctase ^{thentitional conditions} and quality of pork) were investigated. All trials were performed on Meicelase (MC), belicase (DC) and Proctase ^{thentitional conditions} and quality of pork) were investigated. All trials were performed on Meicelase (MC), belicase (DC) and Proctase ^{thentitional conditions} and quality of pork) were investigated. All trials were performed on Meicelase (MC), belicase (DC) and Proctase ^{thentitional conditions} and quality of pork) were investigated. All trials were performed on Meicelase (MC), belicase (DC) and Proctase ^{thentitional conditions} and quality of pork) were investigated. All trials were performed on Meicelase (MC), belicase (DC) and Proctase ^{thentitional conditions} and quality of pork) were investigated. All trials were performed on Meicelase (MC), belicase (DC) and Proctase ^{thentitional conditions} and quality of pork) were investigated. All trials were performed on Meicelase (MC), belicase (DC) and Proctase ^{thentitional conditions} and quality of pork) were investigated. All trials were performed on Meicelase (MC), belicase (MC), b ^{huonal} conditions and quality of pork) were investigated. All trials were performed on Mercetase (MC), Dented a view of the pigs. The volume and characteristics of the excrement were recorded about 12 piglets (about 50.2 kg), which were divided to 3 monthly of pork and provide the excrement were recorded about 12 piglets (about 50.2 kg), which were divided to 3 ¹¹ ^{pigs.} The volume and characteristics of the excrement were recorded about 12 piglets (about 50.2 kg), mathematical structure of the second stru These piglets were individually house and allowed to feed freely for 21 days. The growth and feed efficiency trial was performed house and allowed to feed freely for 21 days. The growth and hogs each:control, MC and DC groups. These ^{these} piglets were individually house and allowed to feed freely for 21 days. The growth and rect efficiency days and 30 gilts (about 7.4 kg), which were divided to 3 groups of 10 gilts and hogs each:control, MC and DC groups. These there individually house after birth). During the feeding tests, the body weight and ^{were individually} housed and allowed to feed freely for 161 days (189 days after birth). During the feeding tests, the body weight and the were were ^{undividually} housed and allowed to feed freely for 161 days (189 days after birth). During the rectang total, weight gain. The ^{undividually} housed and allowed to feed freely for 161 days (189 days after birth). During the rectang total, weight gain. The ^{undividually} housed and allowed to feed freely for 161 days (189 days after birth). During the rectang total, weight gain. The ^{were measured} for investigation of the growth and utility of feed, i,e, feed conversion, feed efficiency and day ^{and nutritional conditions were evaluated by blood analysis. The quality of the pork was checked when each pig weighed approx.100} ^{a nutritional} conditions were evaluated by blood analysis. The quality of the pork was checked when cach page to a slaughtered. The left side of the carcass was used to determine the carcass quality. The meat of the loin was analyzed for the side of the carcass was used to determine the carcass quality. The meat of the loin was analyzed for the side of the carcass was used to determine the carcass quality. ^{slaughtered.} The left side of the carcass was used to determine the carcass quality. The mean of the contract of the carcass and flavor and ^{aloual score c} ^{vulical} characteristics such as pH, color and moisture. The three groups were compared for color, outer, effective and weight the characteristics such as pH, color and moisture. The three groups were compared for color, outer, effective and weight the characteristics are as follows; addition of enzyme to the feed decreased the excreted volume and weight characteristics are as follows; addition of enzyme to the feed decreased the excreted volume and the characteristics are as follows; addition of enzyme to the feed decreased the excreted volume and the characteristics are as follows; addition of enzyme to the feed decreased the excreted volume and the characteristics are as follows; addition of enzyme to the feed decreased the excreted volume and the characteristics are as follows; addition of enzyme to the feed decreased the excreted volume and the characteristics are as follows; addition of enzyme to the feed decreased the excreted volume and the characteristics are as follows; addition of enzyme to the feed decreased the excreted volume and the characteristics are as follows; addition of enzyme to the feed decreased the excreted volume and the characteristics are as follows; addition of enzyme to the feed decreased the excreted volume and the characteristics are as follows; addition of enzyme to the feed decreased the excreted volume and the characteristics are as follows; addition of enzyme to the feed decreased the excreted volume and the characteristics are as follows; addition of enzyme to the feed decreased the excreted volume and the characteristics are as follows; addition of enzyme to the feed decreased the excreted volume and the characteristics are as follows; addition of enzyme to the feed decreased the excreted volume are as follows; addition of enzyme to the feed decreased the excreted volume are as follows; addition of enzyme to the feed decreased the excreted volume are as follows; addition of enzyme to the feed decreased the excreted volume are as follows; addition of enzyme to the feed decr ^{Ad SCORE} for these sensory evaluations. The results are as follows; addition of enzyme to the reed decreased the characteristics of excrement for animal waste management. In terms of the body weight gain during feeding trial, there were difference to the feeding trial were in good health according ^{the characteristics} of excrement for animal waste management. In terms of the body weight gain during recently differences between the test groups (MC and DC) and control group. All the pigs in the feeding trial were in good health according the control of th ^{utterences} between the test groups (MC and DC) and control group. All the pigs in the recting that were mean ^{it is conclud}, and blood test. The pork quality of the test pigs (MC and DC) was found to be comparable to that of the control ^{it is conclud}. tis concluded from those results that enzyme additives is useful for decrease and improve pig excrement, and increase production ^{toncluded} from those results that enzyme additives to the additives to the angle of the additives to the additive to the additity to the additive to the additit

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Whe biggest problem of livestock industry in Japan is how to treat of animal excrement which used to have the connection with the biggest problem of livestock industry in Japan is how to treat of animal excrement and improve the characteristics of ^{biggest} problem of livestock industry in Japan is how to treat of animal excrement which used to have the content of animal pollution. In order to develop the technique which decrease the volume of animal excrement and improve the characteristics of a pollution. In order to develop the technique which decrease the volume of animal excrement and improve the characteristics of the same time to be a pollution. ^{wal pollution.} In order to develop the technique which decrease the volume of animal excrement and improve and the same time that as BOD and SS etc (OSHIDA et al., 1992), the authors have been studying about enzyme feed additives. At the same time that been as the and feed usability (OSHIDA and KONISHI, 1990), health, nutritional h_{ave} , such as BOD and SS etc (OSHIDA et al., 1992), the authors have been studying about enzyme feed additives. At the studying been carried out about effects of additives on growth and feed usability (OSHIDA and KONISHI, 1990), health, nutritional the effects of enzyme additives on the pork quality. So far that we ^{(ave} been ^{Carried} out about effects of additives on growth and feed usability (OSHIDA and KONISHI, 1990), including (OSHIDA et al., 1990) of pig. There has been no report about the effects of enzyme additives on the pork quality. So far that we ^{NOSHIDA} et al.,1990) of pig. There has a sub-outline of those studies including meat quality. ETHERIALS and METHODS

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^{ALS} and METHODS ^{Addenma} virials were performed with Meicelase (MC), Delicase (DC) and Proctase (PT). MC made from cellulase with ^{Addenma} viriale. MC All trials were performed with Meicelase (MC), Delicase (DC) and Proctase (P1). MC made from very viride, MC is situated complex type enzyme such as contained xylanase and pectinase etc. PT is anti-acidic protease made from the situated complex type enzyme such as contained by Meiji Seika Co. Ltd. in Japan. ^{ma}viride. MC is situated complex type enzyme such as contained xylanase and peculiase entropy of the situated complex type enzyme such as contained to the and characteristic out using LWD (Large white X Duroc).

^{All bigs:} All trials were carried out using LWD (Large white X Duroc). ^{All Caracteristics of excrement}: Twelve piglets (body weight is about 50.2 kg) were divided to 4 groups with 3 heads each; control MC a group, MC 16 group and DC group. These piglets were controlled under free feeding and drinking with individual feeding MC 16 group and DC group. These piglets were controlled under free feeding and analyzed for volume, ^{MC 8} group, MC 16 group and DC group. These piglets were controlled under free feeding and drinking with matrix and during 21 days (feeding program is shown in Table 1). Excrement was collected from each of the pigs and analyzed for volume for solution of the pigs and analyzed for volume to the pigs and the pig Bob, SS, particle size distribution and transmissivity of thods: Moisture: Drying

^{sheht suspension with the following methods; Moisture: Drying} Add for 24 hrs, BOD and SS: Excrement suspension was made was ^{wi 24} hrs, BOD and SS: Excrement suspension was the for several it was analyzed according to the testing 1084b), Particle size ^{wided} ^{water} and it was analyzed according to the size ^{bds} for sewage in Japan (1984a, 1984b), Particle size ^{bised} bised to 7 fractions by ^{And} weighed according to the previous report (OSHIDA, Which made from excrement suspension was centrifuged at

Table 1	Feedin and ch	g program for improvement of volume aracteristics in porcine excrement
Group	No.of head	Feed composition
Control MC 8 MC16 DC	3 3 3 3	Formula feed Formula feed + MC 800u/g* Formula feed + MC 1,600u/g Formula feed + MC 500u/g + PT 50u/g
MC:Me	icelase	DC:Delicase PT:Proctase

3,000 rpm for 15 min. measured at 660 nm by a spectrophotometer. Growth and feed usability: 30 hogs and 30 gilts (28 days after birth, body weight is about 7.4 kg) were divided to 3 groups each 10 head hogs and gilts, control group, MC group and DC group. These piglets were controlled under free feeding and drinking with group feeding system during 161 days (189 days after birth), feeding program shown in Table 2. During feeding test, body weight and feed intake were measured for investigation of growth and feed usability such as feed conversion, feed efficiency and daily weight

Group No.of head		o.of ead	Feed composition		
Control MC DC	710 10 10	우10 우10 우10	Formula feed Formula feed+MC 1,600u/g Formula feed+MC 500u/g t		
DC ♂10 ♀10 MC:Meicelase			DC:Delicase PT:Procta		

Health and nutritional conditions: Blood was collected from each of the pigs every week during feeding test, and analyzed for ^{Hb}. TP, Alb, Glu, GOT, GPT, ALP, BUN and Ca by outparted and the pigs every week during feeding test, and analyzed for ^{Hb}. Quality of pork: Pigs of which body weight were approximatley 100 kg was slaughtered. The left side of carcass was determined and charter quality. A sample of loin meat (*M.longissimus thoracis*, 24hr postmortem) was analyzed for checking some physicochemical changes was also method as pH,color and moisture. Sensory evaluation was also method such as pH,color and moisture. Sensory evaluation was also performed according to the method of SCHEFE (1952). The panels control of 40 girl students. The loin meat, after dipping in boiling water for the sensory for the method of SCHEFE (1952). of 40 girl students. The loin meat, after dipping in boiling water for 10~15 seconds (traditional cooking in Japan, it is Shabushabu). The loin rolls cured with pickle for 3 work Shabushabu). The loin rolls cured with pickle for 3 weeks, smoked for 6 hrs and cooked at an internal temperature of $75^{\circ}C^{\mu\nu}$ investigated. Three groups were compared for color odor torday.

<u>Volume and characteristics of excrement</u>: Total feeding volume, excrement and characteristics of excrement are shown in Table $\frac{1}{10^{10}}$ for excrement volume, there is significant difference (p<0.05) between control and DC group. Japanese Feeding Standard for (NRCAFF,1975) describes that, feed which has high energy with poor 51 control and DC group. Japanese Feeding Standard for the feeding to determine the state of the stat (NRCAFF,1975) describes that, feed which has high energy with poor fiber (TDN;75~85, crude fiber;2~3%) is effective to describe the standard of the standard volume of excrement. Based on this information, it is supposed that decrease of excrement in the trial groups is connected to a supposed that decrease of excrement in the trial groups is connected to a supposed that decrease of excrement in the trial groups is connected to a supposed that decrease of excrement in the trial groups is connected to a supposed that decrease of excrement in the trial groups is connected to a supposed that decrease of excrement in the trial groups is connected to a supposed to the trial groups is connected to a supposed to a sup decomposition of crude fiber by the effect of enzyme additives. The moisture of excreta of trial groups have decreased significantly composition of trial groups have decreased significant decreased s

Table 3	Feeding an	nd excrement vo	olume during	Tab	le 4 Cha	arac
Group	Feeding(a)	Excrement(b) (kg)	(b)/(a) (%)	Group	Moisture (%)	I (mg
Control	49.9	31.7	63.5(100)*	Control	75.3 (100)	81
MC 8	49.2	28.9	58.7(92)	MC 8	70.8 (94.0)	72
MC16	49.0	28.3	57.8(91)	MC16	70.5 (93.6)	70
DC	50.0	25.8	51.6(81)	DC	71.3 (94.7)	66 (8

*digit of inside parentheses mean index number

Tab	le 4 Cha	aracteri	stics of e	XCIU
Group	Moisture (%)	BOD (mg/1)	SS Tra (mg/1)	ansm150 (%)
Control	75.3 (100)	81,000 (100)	181,000 (100)	57.0
MC 8	70.8 (94.0)	72,300 (89.3)	179,600 (99.2)	52.6
MC16	70.5 (93.6)	70,300 (86.8)	160,830 (88.9)	56.6
DC	71.3 (94.7)	66,125 (81.6)	150,000 (82.9)	JOX NUM

*digit of inside parentheses mean

with that of control group. The reason make decrease moisture of excreta is considered that polysaccharide such as glucan which is excreted without digestion into excrement has been decomposed by the effect of cellulase in digestive tract and loses its ability to keep moisture, and, as the results, the moisture which is kept in excrement becomes decrease (ANDERSON, 1988). BOD and SS in excreta decreased in trial groups against control group. It is reported that BOD and SS of excreta have decreased when the feed of high energy with poor fiber is given to pigs (SUGAWARA et al., 1976). Above results are considered that decomposition of crude fiber in feed is promoted by the effect of cellulase in enzyme additives Particle size of distribution of excrement became fine with enzyme addition (Table 5). It is surmised that addition of enzyme additives has greatly participated to digest of crude fiber under consideration that the particle size distribution getting fine when digestibility of feed is

Tab1	e 5 Partic	le size	MC16
mesh	Contro1	MC 8	1.7
4	3.1	1.1	35.4
8.6	46.7	38.9	41.8
18	36.5	41.1	11.0
42	11.3	14.4	3.0
60	2.0	0.9	2.5
83	0.3	1.1	4.6
140	0.1	2.5	

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(FURUHASHI et al., 1975). It is concluded that the enzyme additives Table 6 Productivity of pigs given enzyme agent rial (FURUHASHI et al., 1975). It is concrete the for decrease and improvement of pig excrement.

and feed usability: The data for productive performance are shown in th There is significant difference in gain of body wight between trial (MC and DC groups are ^(nere is significant difference in gain of body wight occurrence) and ^{control} groups. However, productivity of MC and DC groups are ^{and control groups.} However, productivity of MC and DC groups. However, productivity of MC and DC groups. (1969) The same. According to NEUDOERFFER and SMITH (1969) ^{senzyme} additives is effectual way to improve digestion, and increasing weight and daily weight gain.

and nutritional condi-tions: The items of anemia and nutritional (TD in the items of anemia (BUN, (TP, Alb, Glu, T-chol, Hb), of hepatic and nephric functions (BUN, (^{IP,} Alb, Glu, T-chol, Hb), of hepatic and neprine ranses ^{(IP,} and bone formation (ALP, Ca) were observed with growth. There ^b significant change for llems between groups This indicates that

			. 0
Items	Control	MC	DC
Initial BW(kg) Final BW(kg)	7.3	7.4	7.4
Live weight gain(kg) Daily gain(g/day)	94.8	102.6	108.0
Former period	405	460	462
Middle period	656	724	719
Final period	642	652	647
All period	589	637	637
Feed conversion	2.56	2.42	2.42
Feed efficiency	0.39	0.41	0.41

Table 7 Changes in blood constituents with health and nutritional conditions of pigs during experiment

nels constants no special prediction		Table	7 Cl nu	hanges utriti	in blo onal co	od com nditi	nstitu ons of	ents wi pigs d	th he uring	alth an exper:	nd iment		
"C were problem in	Items	3	month	1	4	month		5	mont	h	6	mont	h
Carcasses		Cont.	MC	DC	Cont.	MC	DC	Cont.	MC	DC	Cont.	MC	DC
digital pigs showed to be their quality was within a angle in all cases (Table decret by the neat are shown in the hytom the Pork Color Store	TP(g/d1) Alb(g/d1) BUN(mg/d1) Glu(mg/d1) T-cho1(mg/d1) GOT(IU/L) GPT(IU/L) ALP(IU/L) Hb(g/d1) Ca(mg/d1)	$\begin{array}{c} 6.3\\ 3.9\\ 14.6\\ 112\\ 92\\ 39\\ 27\\ 371\\ 13.1\\ 10.2\\ \end{array}$	$\begin{array}{c} 6.0\\ 3.7\\ 15.5\\ 113\\ 89\\ 41\\ 26\\ 352\\ 12.6\\ 9.7 \end{array}$	$\begin{array}{c} 6.4\\ 3.8\\ 16.2\\ 116\\ 92\\ 37\\ 27\\ 359\\ 13.2\\ 10.0\\ \end{array}$	$\begin{array}{c} 6.6 \\ 4.0 \\ 15.4 \\ 115 \\ 95 \\ 35 \\ 22 \\ 329 \\ 13.3 \\ 10.6 \end{array}$	$\begin{array}{c} 6.6\\ 4.0\\ 16.6\\ 110\\ 95\\ 34\\ 24\\ 260\\ 13.3\\ 9.7 \end{array}$	$\begin{array}{c} 6.7\\ 4.0\\ 15.6\\ 113\\ 94\\ 35\\ 26\\ 325\\ 14.0\\ 10.1 \end{array}$	$\begin{array}{c} 6.9\\ 3.6\\ 15.3\\ 111\\ 99\\ 32\\ 22\\ 269\\ 13.1\\ 11.7 \end{array}$	$\begin{array}{c} 6.9\\ 3.7\\ 16.0\\ 106\\ 99\\ 26\\ 22\\ 253\\ 13.0\\ 11.3 \end{array}$	$\begin{array}{c} 7.2\\ 3.6\\ 15.2\\ 102\\ 100\\ 29\\ 23\\ 260\\ 13.5\\ 11.5 \end{array}$	$\begin{array}{c} 7.3 \\ 4.0 \\ 16.9 \\ 108 \\ 104 \\ 32 \\ 26 \\ 298 \\ 14.7 \\ 11.8 \end{array}$	$\begin{array}{c} 6.8\\ 3.8\\ 15.1\\ 103\\ 93\\ 27\\ 26\\ 265\\ 13.7\\ 11.2 \end{array}$	$\begin{array}{c} 6:9\\ 3.8\\ 16.4\\ 106\\ 98\\ 27\\ 27\\ 297\\ 14.3\\ 11.5 \end{array}$

Cont.:Control IU/L:International unit

Cont.: Control (NAKAI et al, 1975), Hunters value and total heme content (as b) dia (NAKAI et al, 1975), Hunters value and total heme control and trial (MC and solution), Table to the significantly in the control and trial (MC and solution) are shown as an operative of ⁽⁶⁾ did not differ significantly in the control and transformed and transformed and transformed and transformed and the second and the seco ^{vs.} Table 10 and 11 (Shabushabu) are shown as an operative in sensory evaluation. No significant difference in color were the three three sensory evaluation in ^{tor sensory} evaluation. No significant difference in constant in the three groups. The other items of sensory evaluation in whethere groups. The other items of sensory evaluation in the same way as Shabushabu in the results were analyzed in the same way as Shabushabu in the results. In the results of sensory evaluation, no significant difference could and anongon the three groups.

Table	8	Carcass	quality	of	pigs
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Items	Control	MC	DC
Final body weight(kg)	101.5	108.5	108.0
Carcass weight(kg)	70.2	72.3	70.5
Dressing percent(%)	66.4	66.2	65.5
Eye muscle area(cm ²)	25.0	26.0	26.3
Back fat thickness(cm)	2.6	2.4	2.7

Table 9 Meat quality of pigs	Table 10	Distri by pai	butio	n of	scor	e for s íS	sens	ory eva	luation
Control MC DC									
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	Combination	-3	-2	-1	0	+1	+2	+3	Total
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	$\begin{array}{c} A \longrightarrow B \\ B \longrightarrow A \\ C \longrightarrow D \\ D \longrightarrow C \end{array}$		$\begin{array}{c}1\\1\\1\\3\end{array}$	2 10 6 2	3 3 1 1	10 2 7 8	1 2		
$\begin{array}{c} (0) & -cy(\%) & 79.5 & 78.3 & 79.1 \\ 42.0 & 42.3 & 43.1 \end{array}$	$ \begin{array}{c} E \longrightarrow F \\ F \longrightarrow E \end{array} $.1	1 1	6 4	4 2	3 5	2 3		$^{-1}_{2}$
	Total	1	8	30	14	35	8	0	

Control: B and E, MC:C and F, DC:A and D

CONCLUSIONS:

1) Addition of enzyme for feed qualified to decrease of excrement volume and improved the characteristics of excrement for animal waste management; 2) There were significant differences in body weight gain between groups of trial (MC and DC) and control; 3) All the pigs in feeding trial were in good health according to clinical observation and blood test, and 4) The quality of the pork from trial (MC and DC) pig was found quite comparable to that of a pig given only conventional formula feed.

Table 11	Analysis of variance for sensory evaluation by paired comparisons (Shabushabu.color	ion Val
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Sources Sur	n of squares	d.f. Mean	square
Main effects Combination effects Order effects Error	7.52 1.04 1.31 128.12	2 1 3 90	3.76 1.04 0.44 1.42
Total	138	96	/

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