WIATIONS AND CARCASS BRUISING IN BEEF CARCASSES FROM TWO SLAUGHTERHOUSES

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hanination of ultimate pH and bruising in 2,360 beef carcasses has shown, that 3% of the carcasses had pH values higher than 6.2. ^{widthon} of ultimate pH and bruising in 2,360 beef carcasses has shown, that 5% of the carcasses for the carcasses in young bull carcasses and 2% in cow carcasses. The bruises on the rump were mostly found on the tuber ichii and bruise 120 to the shoulder. The cows were found to be most ^{wwas 5%} in young bull carcasses and 2% in cow carcasses. The bruises on the rump were found to be most with the carcasses had heavy bruises on the rump, 8% on the loin and 6% on the shoulder. The cows were found to be most $^{15\%}$ of the carcasses had heavy bruises on the rump, 8% on the foin and 0% on the should be the ^{with} deep bruises on the rump. Horned cattle developed high pH with significantly higher frequency (p < 0,001) than dehorned The investigation showed no correlation between bruises and animals with horns.

^{Avestigation} showed no correlation between bruises and animals with norms. ^{Ale lairage} time at the slaughterhouse influenced the incidence of bruises, and this indicates that the cattle get bruised on lairage Went or when they are establishing hierarchy or mounting.

^{witen} they are establishing hierarchy or mounting. ^{hansport} method, supply route, horns, lairage conditions, category, EUROP conformation and carcass weight were found to account ^{vort} method, supply route, horns, lairage conditions, category, borns, borns, about 13% of the variation in pH, and approximately 25% of the variation in carcass bruising.

RODUCTION

 $h_{e} distance}{between the farmer and the slaughterhouse is relatively short in Denmark. The duration of the transport of cattle for <math>h_{e} distance}{h_{e} w_{i}}$ ^{austance} between the farmer and the slaughterhouse is relatively short in Denmark. The definition of the farmer and the slaughterhouse is relatively short in Denmark. The definition of the state of the will in most cases be less than 4–6 hours. On average 25% of the cattle is acquired through market, where full truck loads are ⁴⁴ In most cases be less than 4–6 hours. On average 25% of the cattle is acquired unough the stand delivered to the slaughterhouse. About 75% of the animals are collected directly from the farms, and the trucks may have to ^{wu delivered} to the slaughterhouse. About 75% of the animals are collected directly from the family, and the slaughterhouses and 88 to the slaughterhouse in order to collect a full load. In this study 15–20 different trucks brought animals to one of the slaughterhouses and 88 ^{thucks} brought animals to the other.

^{Voisy conditions} in the lairage area and road transportation factors may stress the animals (Eldridge, 1988a and b) and increase the ^{biocidence} ^{vonditions} in the lairage area and road transportation factors may stress the annuals (Lientege, 2000) (Li ^{han} examination of Friesian steers it was shown that animal welfare was impaired at high stocking densities, and that carcass bruising with stocking the truck, and loss of balance With stocking density (Tarrant, 1988). The stress response increased with location towards the tail of the truck, and loss of balance ^{when} driving incidents, braking and cornering occurred. At low stocking density cattle tended to align themselves with the of travel.

^{travel}. ^{he handling} methods may influence the meat quality negatively but only a few previous investigations have been made in this area ^{he handling} methods may influence the meat quality negatively but only a few previous investigations have been made in this area ^{the handling} methods may influence the meat quality negatively but only a few previous investigations have even in the (Buchter, 1981). The aim of this work was to evaluate the frequency of carcasses with high pH and to describe the extent and the of builty of builty in the second secon ^{ark} (Buchter, 1981). The aim of this work was to evaluate the frequency of carcasses with high pri and to determine the frequency of carcasses with high pri and to determine the frequency of carcasses with high pri and to determine the frequency of carcasses with high pri and to determine the frequency of carcasses with high pri and to determine the frequency of carcasses with high pri and to determine the frequency of carcasses with high pri and to determine the frequency of the frequency of carcasses with high pri and to determine the frequency of the frequency of carcasses with high pri and to determine the frequency of th NERIALS AND METHODS

The investigation included four days of supply to two different slaughterhouses during 1991 and may therefore not be fully for all the formation was registered: ^{Investigation} included four days of supply to two different staugnetices. ^{Investigation} included four days of supply to two different staugnetices. ^{Investigation} all Danish beef abattoirs. For each animal the following information was registered: ^{Investigation} to the state of the hansport method (loose or tied during transportation) Acquisition through market or direct delivery from farm

Dehomed/horned Inuck drivers identity

Lairage time at the slaughterhouse

Bruises on shoulder, loin and rump

^{hes on shoulder,} loin and rump Categon, in the loin (18–20 hours post mortem) Category, EUROP conformation and carcass weight Edit tags registration number, CKR.

^{49g} registration number, CKR. ^{hegh hide} damage was found in less than 1% of the hides (Outzen, 1991). Therefore, it is not included in this investigation.

After bleeding all the carcasses were electrically stimulated with low voltage, in order to accelerate rigor mortis. pH was measure high ph 20 hours post mortem in the longissimus dorsi muscle and classified as normal (pH \leq 5.9), intermediate (5.9 < pH \leq 6.2) or high photon (5 > 6.2). In order to identify carcasses with slow glycolysis the pH measurements were repeated 4–6 hours later, and carcasses with the were noted. were noted.

Bruising was evaluated on the slaughterline immediately after dehiding and evisceration. Observations were made in three and all the severity described Shoulder, loin and rump, and the severity described as: minor bruise, heavy bruise and deep bruise. Some of the heavy bruises and all bruises and all bruises were trimmed on the element of the severity described as the severity described as and all bruises are trimmed on the severe trimmed and the severe trimmed are the severe trimmed and the severe trimmed and the severe trimmed are trime

- "Khi² test" for analysis of correlation between transport method, acquisition method, with horns or dehorned, lairage time, cal EUROP conformation and carcass weight.
- Regression analysis to test the influence of the factors mentioned above on variation of pH and bruises.

RESULTS AND DISCUSSION

pH: Of the 2,360 heads of cattle 62% were young bulls, 33% were cows, 4% were heifers and 1% were steers. About ^{50% h} animals were slaughtered within two hours of arrival and 23% of all animals stayed overnight (Figure 1).

78% of the animals were dehorned, and the remainder were significantly (p < 0.001) more likely to develop high pH. 8% with ere found among horned young bulls, whereas only 20% of the test pH were found among horned young bulls, whereas only 3% of the dehorned young bulls developed high pH. 3% of the carcasses by 56.2. The incidence was 5% in young bulls and 2% is seen (77.11). > 6.2. The incidence was 5% in young bulls and 2% in cows (Table 1). No previous investigation in Denmark has shown that may with high pH, and the occurrence was higher than except to the with high pH, and the occurrence was higher than expected, although low. Carcasses of cows staying overnight did not develop high?

Transport method (loose or tied) showed no significant difference in the incidence of high pH, which was 3% in both good incidence of carcasses with high pH was higher for carcasses with EUROP conformation O and P. Table 1. pH in loin from different categories

Category	Number	Normal pH 5.9 ≤ pH		Intermediate pH $5.9 < pH \le 6.2$		High pH > 6.2	
		Number	%	Number	%	Number	
Young bulls Steers Heifers Cows	1399 19 93 774	1051 13 77 629	75 68 83 81	285 6 15 133	20 32 16 17	63 0 0 1 1 2 12	

Transport method, supply route, horns, lairage conditions, category, EUROP conformation and carcass weight were found in autorition of the variation in pH. Prove to the conformation and carcass weight duration of the variation investigation to account only for about 13% of the variation in pH. Bruas et al. (1990) found in a similar study that duration of the variation of the variatio and lairage, carcass weight and quality, biological age and growth rate together accounted for about 18% of the variation in pH. Bruises. An average of 1.3 kilo per carcass weatting the state of the state of the variation of the state of t

Bruises. An average of 1.3 kilo per carcass was trimmed off 154 carcasses. Bruising occurred mostly on the rump, deep build are also used to the variation in $e^{p_{1}}$ where $e^{p_{1}}$ is were observed (Table 2). The cows were significantly (p < 0.001) bruises were observed (Table 2). The cows were significantly (p < 0.001) more sensitive to bruising, 12% were found with deep findings. the rump, whereas only 2% were found on carcasses of young bulls (Table 3). Lairage time may have influenced these findings.

Table 2. Distribution of bruises, all carcasses

		Severity of bruises				
	None, %	Small, %	Heavy, %			
Shoulder	69	23	6			
Loin	65	25	8			
Rump	55	27	13			

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difference was pronounced in the group of cows of which 63% arrived tied up. 14% of these cows had deep bruises $compared^{10}$ 190

and anong young bulls. About 2% had deep bruises th philling of transport method.

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1200	Shoulder		Loin		Rump	
bulls	Heavy, %	Deep, %	Heavy, %	Deep, %	Heavy, %	Deep, %
3736	3	1	3	1	6	2
Mrs.	0	5	5	5	10	0
ansport	12	3 5	6 15	2 5	14 25	4 12
Nuod Na						
Wage .	9	3	11	3	16	7
n 1 h.		2	4	1	9	3
ants.	5 3	3 1	6 4	2	11 5	4
Shirs.	4	1	8	2	12	4
this.	5	3	8	2	6	4
DIS.	0 7	2	6	3	14	7
man 24 h	11	2	13	3	20	3
Sie	15	3	15	8	22	15

 c_{antly} (p < 0.001) more bruises were found on shoulder, loin and rump when animals were delivered directly from the farm. $h_{\rm e}^{\rm aucantly}$ (p < 0.001) more bruises were found on shoulder, loin and rump when annual the state of the state

 h_{e} lairage time had a significant (p < 0.001) influence on bruising. Lairage for more than 6 hours increased deep bruising from 8 % ^{aurage} time had a significant (p < 0.001) influence on bruising. Lairage for more than 0 nours increases on rump were found in cows ^{builty} builts. Lairage systems and pens without "roof" may explain this. 13 % deep bruises on rump were found in cows buded pathways at the slaughterhouse.

^{he frequency} of bruises increased with higher slaughterweight (Figures 2 and 3) as did the bruising on the rump of carcasses classified ^{he} frequency of bruises increased with higher slaughterweight (Figures 2 and 3) as did the bruising on the rump of carcasses classified Rop conformation class 0 and P.

^{conformation} class 0 and P. ^{Many} other factors than those observed in this analysis may influence the occurrence of bruises. Transport method, acquisition through ⁴⁹ other factors than those observed in this analysis may influence the occurrence of bruises. Transport means of the variation ⁴⁰ delivery, horns, lairage time, category and EUROP conformation only explain 19%, 22% and 27% respectively of the variation ^{son shoulder, loin and rump.} d is MICLUSIONS

5%

³⁰ONS ³⁰ of young bulls, 2% of cows and 1% of heifers had high ultimate pH (18–20 hours post mortem).

⁹¹ Young bulls, 2% of cows and 1% of heifers had high ultimate processing bulls with horns were more likely to develop high pH than dehorned young bulls. ^{vg} bulls with horns were more likely to develop high pH than dehorned young bulls. ^{hyg} are more likely to get bruises than young bulls; 12% of the cows had deep bruises on the rump against 2% of young bulls. ^{hyg} increases that young bulls is the standard of the cows had deep bruises on the carcasses. ^{a are} more likely to get bruises than young bulls; 12% of the cows had deep bruises on the territy - g. ^buising increased significantly with longer lairage time. Higher slaughterweight resulted in more bruises on the carcasses. ¹⁰⁰ ¹⁰⁰

at all times of the year.

