EFFECTS OF THE ADDITION OF ACETYLATED MONOGLYCERIDE ON THE MICROFLORA, WEIGHT LOSSES AND COLOR BLOOM OF VACUUM PACKAGED BEEF.

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Introduction: During meat refrigerated storage microbial counts could increase, causing physical, <sup>Chem</sup>ical and microbiological alterations which affect the final quality of the product, thus shelf-life. In order to improve sensorial characteristics and increase shelf-life, the use of Vacuum package in meat industry is considered peacemaker (RIZVI, 1981).

Many edible coatings were studied to cause a decrease on microbial counts and/or on the weight losses and improve sensorial characteristics during storage of vacuum packaged meat. One edible <sup>coating-acetylated monoglyceride-used on beef, pork, lamb and poultry meat decreased weight</sup> losses but was reported to have no effect on the microbial deteriorative microflora (BARTELS <sup>et</sup> al., 1973; LIEBICH et al., 1986; KEETON et al., 1988).

This study was carried out to determine the effects of an acetylated monoglyceride (DFG-Dermatex Grade) on the deteriorative and pathogenic microbial counts, weight losses, pH and color bloom during refrigerated storage of vaccum packaged brazilian striploin.

Material and Methods: 84 cuts of Longissimus (pH < 5.8) with an average weight of 900g were <sup>Vacuum</sup> packaged (27 in Hg) in commercially coextruded films "Barrier Bag" (oxigen transmition <sup>tate</sup> OTR =  $7.3mL/m^2/day/latm$  75% RH) and "Bag Vac" (OTR =  $10.4mL/m^2/day/latm$  75% RH) (ASTM (<sup>3985-81</sup>). Before packaging it was added 2% (w/w) DFG (Dermatex Food Grade) in 42 cuts. All <sup>Cuts</sup> were randomly assigned in four treatments: A = "Barrier Bag"; B = "Barrier Bag" + 2% DFG; "Bag Vac"; D = "Bag Vac" + 2% DFG. Corrugated cardboard boxes were used as secondary Package, and these were stored for 60 days at 0 ± 2°C.

Microbial counts: Surface sampling of 25 cm<sup>2</sup>, using 3 samples per treatment/period, was Performed every 12 days until the 36<sup>th</sup> day and every 8 days thereafter. Microbiological determinations included: aerobic mesophilic (APHA, 1976), psichrotropic (APHA, 1976), lactic <sup>deid</sup> bacteria (APHA, 1976), <u>Brochothrix thermosphacta</u> (GARDNER, 1966); <u>Clostridium perfringens</u> (APHA, 1976); <u>Staphylococcus aureus</u> (APHA, 1976); <u>Yersinia enterocolitica</u> (MEHLMAN et al., 1976); <u>Staphylococcus aureus</u> (APHA, 1976); <u>Yersinia enterocolitica</u> (MEHLMAN et al., 1978). <u>Salmonela</u> detection was carried out on 25g of 3 samples per treatment/period (APHA, 1976). Veight losses: All samples were weighted before packaging and after storage period, once the Meat pieces were wiped. Differences on weight were computed as weight losses.

De bloom was visually evaluated on a lean surface after exposure to cold air for 20 minutes. The panelists were asked to give a score from zero (very bad) to five (excellent) for lean color. determination was carried out in a blend of 3g of sample with 27mL of destilated water with MICRONAL pHMeter.

Data Were analysed by analysis of variance on log counts of individual samples. When mean <sup>counts</sup> were different the technique of Duncan was employed for mean separation.

## Results and Discussion:

 $M_{icrobial}$  evaluation: With few exceptions, no differences (p > 0.05) were observed among  $t_{res}$ treatments within period on the mean counts of aerobic mesophilic, psichrotrophic and lactic Cid bacteria (TAbles 1, 2 and 3). The last result do not agree with KEETON et al. (1988) that  $f_{Ound}$  differences (p < 0.05) on mean counts of lactic acid bacteria in vacuum packaged striploin  $w_{ith}$  differences (p < 0.05) on mean counts of lactic acid bacteria in vacuum packaged striploin was with DFG. The higest increase in population of these microorganims (Tables 1, 2 and 3) was between zero and 12  $b_{e_tween}$  the 12<sup>th</sup> and the 24<sup>th</sup> day of storage, and a lag phase was observed between zero and 12  $d_{a_{V_p}}$  $d_{a_{y_8}}$  of storage. these results are similar to SEIDMAN et al. (1976) and CHRISTOPHER et al.

treat the Table 1, the highest aerobic mesophilic mean counts was at the 52<sup>nd</sup> day for the treat. treatments A, B and C. For treatment D was at the 60<sup>th</sup> day. The highest count in psichrotropic and lactic acid bacteria for all treatments wer observed at 52<sup>nd</sup> day of Ta storage.

KEETON et al. (1988) detected the highest count for vacuum packaged striploin at the 49th day of storage and for the sample with DFG the highest count was at 35<sup>th</sup> day. No differences (p > 0.05) was observed among treatments within period for B.thermosphacta (Table 4). The mean count values were between 0.22 and 2.16 (log CFU/cm<sup>2</sup>). At the end of storage a decrease in counts was detected for all treatments, results that are in agreement to CAMPBELL et al. (1979). On the contrary SIMMARD et al. (1983) found an increase of counts at the 49<sup>th</sup> day of storage in vacuum packaged beef. Between 12 and 24 days of storage the mean log counts of <u>B.thermosphacta</u> decrease while at the same time an increment in the mean 109 counts of lactic acid bacteria was observed for all treatments. This suggests an antagonism between these two microorganisms, which was also observed by ROTH and CLARK (1975). C.perfringens was not detected (counts were < 1.00 log CFU/cm<sup>2</sup>) in all treatments and periods of storage. Perhaps the low storage temperature do not stimulated its development. No differences (p > 0.05) were observed on <u>S.aureus</u> mean counts untel the 24<sup>th</sup> day (Table 5). Ta From the 36<sup>th</sup> day no growth in culture medium was observed for all samples. KENNEDY et al (1980) suggested that this decrease can be related to a sub-lethal cell injury under refrigerated conditions.

Salmonella and yersinia enterocolitica were not detected on the 84 samples analysed. The number of <u>yersinia</u> spp. isolated at 60 days of storage were 11; 22; 21 and 5 for treatments A, B, C and D, respectively. The only species found were Y.intermedia and Y.kristensenii. Wheight losses increased rapidly between 0 and 24 days, varing from 0.34 to 4.19%. After this period weight losses were small until the 60<sup>th</sup> day (Table 6). For all treatments weight 10550 increased with the lenght of storage. These results are in agreement with SEIDMAN et al. 1976 LIEBICH et al. (1986) and KEETON et al. (1988). Although no differences (p > 0.05) were detected among treatments, weight losses were lower in those (B and D) which DFG was added. This denote

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Period (days)		Order of			
	A	В	С	D	means <sup>3</sup>
0	2.72 <sup>bc</sup>	2.54 <sup>bc</sup>	2.21	2.32	ABCD
12	1.63 <sup>C</sup>	2.21 <sup>C</sup>	1.95	1.89 <sup>b</sup>	BCDA
24	4.68 <sup>ab</sup>	3.95 <sup>abc</sup>	4.51	3.63 <sup>ab</sup>	ACBD
26	5.37 <sup>ab</sup>	5.08 ab	5.65	5.44 <sup>a</sup>	CDAB
44	5.78 <sup>a</sup>	5.22 ab	5.60	5.59 <sup>a</sup>	ACDB
52	5.97 <sup>a</sup>	5.88 <sup>a</sup>	5.79	5.71 <sup>a</sup>	ABCD
60	5.51 <sup>ab</sup>	5.68 <sup>a</sup>	5.74	5.72 <sup>a</sup>	CDBA

Table 1. Aerobic mesophilic mean counts<sup>1</sup> (log CFU/cm<sup>2</sup>) on vacuum packaged striploin.

1. 3 samples/treatment 2. A="Barrier Bag"; B="Barrier Bag" + 2% DFG; C="Bag Vac"; D="Bag Vac" + 2% DFG. 3. Mean counts in the same row with a common underline do not differ (p 0.05). a, b, c = mean counts in the same column with a common letter do not differ.

Table 2. Psichrotrophic mean counts (log CFU/cm2) on vacuum packaged striploin.

Period	Treatments <sup>2</sup>				
(days)	A	В	С	D	Order of means <sup>3</sup>
0	3.34 <sup>ab</sup>	2.92 <sup>ab</sup>	3.16 <sup>ab</sup>	2.68 <sup>C</sup>	ACBD
12	1.82 <sup>b</sup>	2.26 <sup>b</sup>	1.26 <sup>b</sup>	1.39 <sup>C</sup>	BADC
24	3.75 <sup>ab</sup>	3.89 <sup>ab</sup>	4.41	3.67 <sup>abc</sup>	CBAD
36	5.33 <sup>a</sup>	5.12 <sup>a</sup>	5.61	5.23 <sup>ab</sup>	CADB
44	5.81 <sup>a</sup>	5.14 <sup>a</sup>	5.59	5.52 <sup>ab</sup>	ACDB
52	5.86 <sup>a</sup>	5.69 <sup>a</sup>	5.78	5.63ª	ACBD
60	5.66 <sup>a</sup>	5.56 <sup>a</sup>	5.40	5.38 <sup>ab</sup>	ABCD

of Table 3. Lactic acid bacteria mean counts (log CFU/cm<sup>2</sup>) on vacuum packaged striploin.

Period		Order of			
(days)	A	В	С	D	means <sup>3</sup>
0	1.30 <sup>b</sup>	2.04 <sup>b</sup>	1.71 <sup>b</sup>	1.81 <sup>b</sup>	BDCA
12	1.31 <sup>b</sup>	1.89 <sup>b</sup>	1.23 <sup>b</sup>	1.00 <sup>b</sup>	BACD
24	4.63 <sup>a</sup>	3.19 <sup>ab</sup>	3.49 <sup>ab</sup>	3.64 <sup>ab</sup>	ADCB
36	4.94 <sup>a</sup>	4.90 <sup>ab</sup>	5.59 <sup>a</sup>	5.61 <sup>a</sup>	DCAB
44	5.07 <sup>a</sup>	4.72 <sup>ab</sup>	5.17 <sup>a</sup>	5.60 <sup>a</sup>	DCAB
52	5.69 <sup>a</sup>	5.69 <sup>a</sup>	6.29 <sup>a</sup>	5.63 <sup>a</sup>	CABD
60	5.60 <sup>a</sup>	5.46 <sup>a</sup>	5.37 <sup>a</sup>	5.45 <sup>a</sup>	ABDC

ods To legend see Table 1.

5). Table 4. Brochothrix thermosphacta mean counts (log CFU/cm<sup>2</sup>) on vacuum packaged striploin.

Period (days)		Order of			
	A	В	С	D	means <sup>3</sup>
0	<2.00*	<2.00	<2.00	<2.00	
12	<2.00	<2.00	<2.00	<2.00	
24	0.22 <sup>a</sup>	0.83 <sup>a</sup>	1.79 <sup>a</sup>	0.41 <sup>b</sup>	CBDA
36	0.38 <sup>a</sup>	0.43 <sup>a</sup>	1.21 <sup>a</sup>	0.92 <sup>a</sup>	CBDA
44	2.16 <sup>a</sup>	0.99 <sup>a</sup>	0.83 <sup>a</sup>	1.16 <sup>a</sup>	ADBC
52	1.22 <sup>a</sup>	1.50 <sup>a</sup>	1.61 <sup>a</sup>	0.74 <sup>a</sup>	CBAD
60	0.33 <sup>a</sup>	0.76 <sup>a</sup>	1.36 <sup>a</sup>	0.60 <sup>a</sup>	CBDA
timic of est	imated count.	To legend see 1	Table 1.		

Table 5. <u>Staphylococcus</u> aureus mean counts<sup>1</sup> (log CFU/cmz) on vacuum packaged striploin.

Period (days)		Order of			
	A	В	С	D	means <sup>3</sup>
0	0.75 <sup>a</sup>	1.43 <sup>a</sup>	1.57 <sup>a</sup>	1.12 <sup>a</sup>	CBDA
12	2.05 <sup>a</sup>	1.29 <sup>a</sup>	2.12 <sup>a</sup>	0.97 <sup>a</sup>	CABD
24	1.26 <sup>a</sup>	1.43 <sup>a</sup>	1.60 <sup>a</sup>	1.36 <sup>a</sup>	CBDA
36	<2.00	<2.00	<2.00		
44	<2.00	<2.00	<2.00		
52	<2.00	<2.00	<2.00		
60	<2.00	<2.00	<2.00		

To legend see Table 1.

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Table 6. Weight losses percentage<sup>1</sup> on vacuum packaged striploin.

Period (days)		Order of			
	A	В	С	D	means <sup>3</sup>
0	1.46 <sup>°</sup>	0.34 <sup>C</sup>	1.99 <sup>C</sup>	0.89 <sup>b</sup>	CADB
12	3.02 <sup>a</sup>	1.57 <sup>bc</sup>	3.23 <sup>C</sup>	2.62 <sup>ab</sup>	CADB
24	4.19 <sup>a</sup>	2.76 <sup>ab</sup>	4.13 <sup>ab</sup>	3.53 <sup>a</sup>	ACDB
36	4.28 <sup>a</sup>	2.83 <sup>ab</sup>	4.94 <sup>ab</sup>	3.35 <sup>ab</sup>	CADB
44	4.88 <sup>a</sup>	3.27 <sup>a</sup>	5.32 <sup>a</sup>	3.97 <sup>a</sup>	CADB
52	4.25 <sup>a</sup>	3.82 <sup>a</sup>	5.02 <sup>ab</sup>	4.89 <sup>a</sup>	CDAB
60 nd see Table 1	4.42 <sup>a</sup>	3.94 <sup>a</sup>	5.99 <sup>a</sup>	4.69 <sup>a</sup>	CDAB

Table 7. Color bloom evaluation 1 on vacuum packaged striploin.

Period		Treatmen	ts <sup>2</sup>	
(days)	A	В	С	D
0	5.00 <sup>a</sup>	5.00 <sup>a</sup>	5.00 <sup>a</sup>	5.00 <sup>a</sup>
12	4.67 <sup>a</sup>	4.67 <sup>a</sup>	4.50 <sup>a</sup>	4.30 <sup>a</sup>
24	4.83 <sup>a</sup>	4.67 <sup>a</sup>	4.83 <sup>a</sup>	4.83 <sup>a</sup>
36	4.50 <sup>a</sup>	4.50 <sup>a</sup>	4.67 <sup>a</sup>	5.00 <sup>a</sup>
44	4.67 <sup>a</sup>	4.67 <sup>a</sup>	4.67 <sup>a</sup>	4.83 <sup>a</sup>
52	4.50 <sup>a</sup>	4.17 <sup>a</sup>	4.50 <sup>a</sup>	4.17 <sup>a</sup>
60	4.67 <sup>a</sup>	5.00 <sup>a</sup>	4.67 <sup>a</sup>	4.67 <sup>a</sup>

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After expure to cold air for 20 minutes; zero (very bad) and 5 (excellent); mean of 3 samples per treatment.
To legend see Table 1.
means on the same row with a common letter do not differ (p 0.05).

a positive effect of DFG on reducing weight losses and agree with KEETON et al. (1988). pH determination: during storage period there was a decline in pH for all treatments, varing by from 5.57; 5.63; 5.55 and 5.57 (zero day) and 5.48; 5.46; 5.43 and 5.44 (60<sup>th</sup> day) for treatments in A, B, C and D, respectively, but no differences (p > 0.05) were detected among treatment<sup>s</sup> co Sto within period.

The highest decrease was observed between 12 and 24 days, which was coincident to the highest between IN increase of lactic acid bacteria. This suggests that may exist an inverse relation do these microorganisms and pH.

Results of color bloom are presented in Table 7. No differences (p > 0.05) were detected among but treatments within periods which agree with o GRIFFIN et al. (1982). In the othee hand KEETON Von et al. (1988) reported differences (p < 0.05) at the 28<sup>th</sup> day of storage, with an advantage  $c_0$ aft for tretment which DFG was added.

Conclusions: The addition of DFG did not affected the deteriotative and pathogenic microflora pH and color bloom of vacuum packaged brazilian striploin during 60 days of refrigerated

Although weight losses tended to be lower in those treatments with DFG, the cost of  $i^{t^{\sharp}}$   $c_0$ application as a edible coating for beef should be evaluated.

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