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Colour parameter evolution during "Salchichón" process were evaluated, CIE L*a*b*, pigment nitrosation and pigment ^{Nouration} were measured for different diameters and zones, no statistically significants differences were found between diameters and ^{Nexcept} to L*, "Salchichón" process can be divided by colour parameters in two well defined phases except for a*. At the end of the ^{Nay} of fermentation phase the best nitrosopigments formation takes place.

RODUCTION

"Salchichón" is a Spanish dry fermented sausage that has a similar process to Salami. This product is more typical from "terranean regions, but the most popular dry fermented sausage in Spain is "Chorizo" In Spain this product present different mination depending on the casing diameter (Fuet or Salchichón, Salchichón present the bigger diameter > 40 mm) The aim of this is to study the influence of diameters and zones in the evolution of colour parameters during the process in a Spanish raw fermented age "Salchichón".

TERIALS AND METHODS

The "Salchichón" samples were prepared in a commercial meat plant according to usual practice. Both, meat (lean pork) and fat ^(k fat) were ground and thoroughly mixed with the other ingredients in a bowl chopper. Each "Salchichón ", contained 65.59 % lean ^{(meat,} 27.90 % pork back fat, 2.16% salt, 1.88% Lactose, 0.94 % Dextrose, 0.6 % whole black pepper, 0.28 % phosphates, 0.188 % ^{(moat,} 27.90 % white pepper, 0.09% potassium sorbate, 0.06 % Nutmeg, 0.056% sodium glutamate, 0.047 % sodium ^{(moate,} 0.02% potassium nitrate, 0.009 % sodium nitrite. The mixture was stored at 2°C for 12 h and then was filled in artificial casings

^hdiameters of 55 and 65 mm, each sample was divided in two zones (core and outer), for each different diameter the core had 25 mm. ^{weight} of each "Salchichón" samples were 500 g approximately. The "Salchichón" were collected at different times : 0, 0.5, 1, 1.5, 2, ^{13, 20, 26} days after stuffing. The colour parameters under study were: CIE L*a*b* (10°, D65),L* (Lightness), a* (redness), b* ¹⁴ clowness), C* (Chroma), Hue* (hue), S* (saturation). RSI (pigment discolouration), NI (pigment nitrosation), were measured by ¹⁴ ctance RSI (R570/R650), NI (R560/R500), RSI and NI measure (Fe II/ Fe III pigments) and (Myoglobin / Nitrosomyoglobin) ¹⁴ ctively. All of these parameters were evaluated by a Minolta CM1000 R Spectrophotometer. The measurements were conducted as ³⁶ y as possible in the absence of light.

The stand discussions

This study was divided in two phases (fermentation and ripening). The statistical analysis was made for the general process and for phase but taking in account the differences diameters and zones. Tables 1 and 2 show the results for each colour parameter during all nocess. Statistically significant differences were found between fermentation phase and ripening except for a*, but for diameters and only L* shows statistically significant differences in ripening. L* value during ripening increased, this phenomena can be explained the chemical transformation of myoglobin (Myo) to metmyoglobin (Metmyo) and nitrosomyoglobin (Myo-NO) but other authors that L* can be influenced by other physicochemical parameters "(PALOMBO, et al 1989)", "(CAMPO, et al 1991)", the evolution that L* can be influenced by other physicochemical parameters "(PALOMBO, et al 1989)", "(DEMEYER, et al 1986)", "(Matring all process is showed in figure 1. The a* evolution can be observed in figure 2. The b* values decreased during fermentation during all process is showed in figure 1. The a* evolution can be observed in figure 2. The b* values decreased during fermentation during all process is showed in figure 4. The a* evolution can be observed in figure 5. The evolution of b* can be observed in figure 3. "(Matring al transformation and dry cured process makes the C* value decrease "(PALOMBO, et al 1989)" during the process, this are is showed in figure 4. Hue* decreased during the process, this can be observed in figure 5. At the end of the ripening the hue that data are pigment analysis showed a decrease in NI and RSI at the end of the first day. This decrease in NI indicates that the best mation, and reduction conditions by indigenous and added reductants and it's effects on the nitrates and nitrites.for the Myo-NO

formation."(RONCALES, et al 1989) ", "(GIDDEY, 1966)" "(ZERT, 1982)","(POTTHAST, 1987)", "(BALDINI, et al, 1987)", "(SHAHIDI, 1989)". The mechanism to produce Myo-NO need Metmyo "(POTTHAST, 1987)", this can be explained the increase. Metmyo concentration, at the end of the first day. of fermentation phase. From 2 to 5 day after the stuffing Metmyo reduced concentration and then the RSI value reached Myo + Myo-NO / Metmyo equilibrium.

CONCLUSIONS

No statistically significant differences were found for all parameters under study except for L* between diameters and z^{ones} colour evolution of Salchichón process presents two well defined stages fermentation phase and ripening except for a*. Dry cured p^{ol} in Salchichón tends to red hue values. Reflectance analysis allows to determine the time in which nitrosation takes place.

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	time	zone		L *	a *	b *	C*	Hue*	S *	NI	RSI
F E R M E		core	X	40.68	7.79	10.77	13.33	54.33	0.33	0.71	0.39
			s.e.	2.02	0.85	0.44	0.65	3.08	0.03	0.02	0.03
	0	outer	X	40.20	8.78	12.46	15.33	55.63	0.39	0.69	0.40
			s.e.	2.42	1.80	0.74	1.56	4.32	0.06	0.04	0.07
	0.5	core	X	39.34	7.14	9.63	12.17	55.08	0.32	0.67	0.31
			s.e.	4.37	2.13	0.54	1.65	6.70	0.07	0.01	0.03
		outer	X	39.10	7.55	10.99	13.38	55.79	0.35	0.76	0.42
N			s.e.	3.39	0.95	0.29	0.54	3.39	0.04	0.03	0.04
Т	1	outer	X	36.11	10.37	12.47	16.25	50.71	0.45	0.77	0.39
A			s.e.	1.39	1.45	0.66	1.42	2.65	0.05	0.01	0.01
T I O N			X	39.63	8.30	11.55	14.27	54.73	0.37	0.81	0.44
			s.e.	2.54	1.18	0.45	1.04	3.01	0.05	0.02	0.03
	1.5	outer	X	42.44	7.65	8.92	11.75	49.59	0.28	0.81	0.47
			s.e.	2.63	0.87	0.59	1.01	1.40	0.04	0.01	0.01
			X	41.49	7.32	9.52	12.02	52.37	0.29	0.81	0.43
			s.e.	2.40	0.48	0.74	0.78	2.01	0.02	0.01	0.02
	2	outer	X	38.76	8.38	6.95	10.89	39.67	0.28	0.81	0.40
			s.e.	1.27	0.15	0.14	0.18	0.58	0.01	0.01	0.02
			X	41.66	8.19	7.82	11.33	43.80	0.27	0.68	0.36
			s.e.	1.74	0.66	0.40	0.75	1.01	0.03	0.02	0.04
	5	outer	X	46.00	8.27	7.51	11.18	42.21	0.24	0.68	0.37
			s.e.	2.11	0.67	0.61	0.88	1.00	0.03	0.03	0.04
R			X	41.32	8.45	6.94	10.94	39.41	0.27	0.69	0.37
I			s.e.	2.23	0.04	0.06	0.01	0.40	0.01	0.03	0.04
P E N I N G	13	outer	X	47.25	7.38	5.58	9.26	37.02	0.19	0.75	0.42
			s.e.	1.34	0.34	0.40	0.51	0.97	0.01	0.01	0.02
			X	44.56	7.84	5.83	9.77	36.78	0.22	0.80	0.42
			s.e.	1.74	0.92	0.51	1.04	1.08	0.03	0.02	0.03
	20	core	X	45.78	8.22	6.23	10.34	37.28	0.23	0.84	0.43
			s.e.	1.18	0.05	0.27	0.25	2.80	0.01	0.01	0.01
		outer	X	44.21	8.46	6.25	10.54	36.77	0.24	0.81	0.44
			s.e.	1.72	0.96	0.45	0.98	2.37	0.02	0.01	0.03
	26	core outer	X	45.83	9.55	6.10	11.33	32.56	0.25	0.81	0.43
			s.e.	0.20	0.95	0.65	1.14	0.87	0.02	0.02	0.43
			X	42.69	8.56	5.33	10.09	31.88	0.24	0.81	0.03
			s.e.	0.44	0.25	0.27	0.34	0.82	0.01	0.01	0.42

Table 1.- Evolution of colour parameters in "Salchichón " with diamater of 55 mm during fermentation phase and ripening

X= mean, s.e. = standard error

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Table 2	Evolution of colour	parameters	in "	Salchichón	44	with	diameter	of	65	mm	during	fermentation	phase
	and ripening										U		1

	time	zone		L *	a *	b *	C*	Hue*	S*	NI	RSI
		core	X	40.49	5.70	9.70	11.31	60.59	0.28	0.70	0.43
-	0		s.e.	2.61	1.33	0.80	1.32	4.43	0.05	0.04	0.06
F		outer	X	40.28	7.07	9.38	11.78	52.92	0.29	0.72	0.42
E			s.e.	0.26	0.66	0.88	0.92	3.03	0.02	0.01	0.02
R	-0.5	core	X	40.79	7.95	11.30	13.87	55.64	0.35	0.68	0.38
M			s.e.	2.44	1.54	0.71	1.45	3.65	0.06	0.02	0.05
E		outer	X	35.58	10.70	10.98	15.33	45.75	0.43	0.67	0.30
N			s.e.	0.58	0.40	0.17	0.15	0.36	0.01	0.02	0.01
T	1	core outer	X	40.36	6.86	9.72	11.93	55.24	0.30	0.68	0.40
A			s.e.	1.42	1.06	0.43	0.94	3.04	0.03	0.01	0.03
T			X	36.62	9.28	11.20	14.57	50.16	0.40	0.65	0.32
1			s.e.	0.72	0.40	1.02	.0.93	2.37	0.03	0.01	0.01
0	1.5	core outer	X	38.11	9.24	10.32	13.86	48.16	0.36	0.71	0.32
N			s.e.	1.20	0.32	0.23	0.19	1.42	0.01	0.01	0.02
			X	35.77	11.40	11.51	16.20	45.21	0.46	0.68	0.29
			s.e.	0.55	0.33	0.65	0.66	1.06	0.02	0.01	0.01
	2	core outer	X	41.74	8.82	7.32	11.47	39.76	0.28	0.80	0.41
			s.e.	0.44	0.42	0.10	0.35	1.28	0.01	0.01	0.01
			X	41.93	8.63	7.31	11.31	40.28	0.27	0.79	0.38
			s.e.	0.10	0.90	0.01	0.07	0.30	0.01	0.01	0.02
	5	core outer	X	45.38	8.06	7.23	10.84	41.83	0.24	0.81	0.45
			s.e.	2.79	0.29	0.47	0.38	2.14	0.01	0.01	0.02
R			X	45.89	5.92	6.10	8.54	45.09	0.19	0.83	0.50
1			s.e.	2.99	0.31	1.06	0.97	3.64	0.03	0.01	0.05
P		core	X	53.17	6.99	5.58	8.95	38.57	0.17	0.82	0.50
E			s.e.	1.82	0.74	0.60	0.91	1.74	0.02	0.01	0.03
N	13	outer	X	45.29	8.03	6.33	10.22	38.26	0.23	0.82	0.44
1			s.e.	1.96	0.72	0.60	0.91	1.20	0.03	0.01	0.03
N		core	X	49.64	7.24	6.46	9.74	41.92	0.20	0.83	0.48
G	20		s.e.	0.85	0.68	0.39	0.50	3.48	0.01	0.01	0.02
		outer	X	42.23	7.66	5.40	9.39	35.19	0.23	0.82	0.44
			s.e.	3.54	0.27	0.29	0.11	2.33	0.02	0.01	0.02
-	26	core outer	X	47.81	8.5	5.69	10.27	33.54	0.22	0.80	0.43
			s.e.	1.71	0.95	0.71	1.15	145	0.03	0.01	0.43
			X	40.86	7.28	5.38	10.74	30.36	0.29	0.80	0.03
			s.e.	2.48	0.68	0.08	0.55	2.26	0.03	0.02	0.03
			0.0.	2.40	0.00	0.00	0.55	2.20	0.03	0.02 1	0.03

mean, s.e. = standard error

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