^{ECTS} OF SPICES ON COLOR STABILITY OF CHINESE-STYLE SAUSAGE

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MARY: Pepper, five spices powder (consists of anise, fennel seed, clove, cassia and cumin seed) are the major spice ingredients used in ^{Se-style} sausages produced in Taiwan. Some producers consider that the products added with spices may cause the surface of product ^{Aduring} storage. Thus, this experiment was conducted to investigate the effects of the spices on the color stablility of Chinese-style sausage. anples were prepared with course ground pork mixed with cure, and different spices, separately and processed according to the method used processors. The samples were hung in the air at ambient temperature, Hunter Lab values, metmyoglobin content (Met Mb) and TBA values products were determined at 0, 4, 7 days of storage.

illerence was detected in L-value of the samples between the treatments at 0 time. It was observed that L-values for the control and the with pepper and five spices dropped slowlier than the products with clove and cassia after 4 days of storage. The changes in lightness of buducts had the same trends after 7 days of storage. Changes in a-and b-values for all treatments were the same trends as L-values. However, inples with clove and cassia changed strikingly, and the control reminded constantly. Delta E for the samples with five spices, clove and ¹Was higher than the control. The result was found that Met Mb content in sausage was at the range of 77 to 79%. Met Mb content in the ^{kt} with cassia changed markedly. TBA values for all samples also changed with storage time. TBA value for the products with five spices hye increased rapidly at the beginning of the storage, while the control reminded stably. From these results we concluded that the spices ^{In Chinese-style sausage regularly might enhance color change and fat oxidation.}

⁰DUCTION: The color of the finished sausage will depend primarily on the initial color of its ingredients such as raw meat, maturity or meat animal, spices as well as temperature and humidity of processing. This problem is also trouble with the processors of Chinese-style ⁸⁰, as storage the surface of the product becomes barker. Gerrard (1976) pointed out some spices might have an adverse effect on color of ⁸⁰. Since Chinese-style sausage added with several spices, so this may be the cause of darkening or discoloration of the product. The aim of ^{hdy} is conducted to investigate effects of the spices on the color stability of Chinese-style sausage during storage.

^{TERIALS} AND METHODS:

hary study: In order to know effect of spices on color change in meat for formal experiment, lean meat (ham) bought from local market was ^{with} 1/2 inch in diameter of plate. The ground pork was mixed with pepper, anise, fennel, cassia, cumin and clove and dried at 50 °C for Then color-L value and delta E were measured to select darker products as treatment group.

^{the} preparation:1) Lean: fat ratio by 4:1 was ground with 1/2 inch plate, 2) the ground pork was mixed with common salt 1.2%, sucrose ^{Inonosodium} glutamate 0.8%, sodium nitrite 0.01%, and pepper or five spice powder 0.1%, and cured at 4 °C for 24hr, 3) stuffering in tal casing and dried at 50 °C for 7 hr. ysis:

^{hyoglobin}: the method described by Trout (1988) was used to determine Metmyoglobin content. The concentration of metmyoglobin was a_{acc} according to : Met-Mb% = {1.395-[A₅₇₂-A₇₀₀)/(A₅₂₅-A₇₀₀)]} × 100, A = absorbance. Iron in heme was determined with the method ^{abed} by King et al. (1990).

^{barbituric} acid value(TBA) was determined according to the method described by Ockerman(1970) and the color was measured with Hunter imeter.

ULTS AND DISCUSSION:

^{change} in ground pork: Fig. 1 and 2 showed the ground pork added with cassia and clove became darker than the other spices. However, in $\int_{\mathbb{R}^{n}} \int_{\mathbb{R}^{n}} \int_{$ chiment.

^{Inal sausa}ge product had 46.7% of moisure content and pH value was 6.35.

¹indicated that addition 0.1% of spices had no effect on color of sausage products at the beginning of storage, but the color of the sausage With spices had significantly changed (p < 0.05) after four days of storage. Especially, the samples added with pepper, clove as well as ^{a spices} had significantly enanged (p < 0.05) and four days of the mixed five spice powder. Until 7 days of storage, the lightness(L-value) tended to be same. Table 2 revealed that a-value(redness) of the ^{aun} sample was very stable during storage, while other groups increased with the storage time. b-value for the product with clove was the the control. They had lower b-value. Lab values are one of three dimension relationship, thus it is neccessary to use delta E to express the o_{f} on the control. They had lower b-value. Lab values are one of three dimensional dimensional dimension of product. Table 4 showed that total colorimetric value in ΔE increased with the storage time. The spices except clove, cassia or pepper did not contribute the color to the products. However, we can propose that darkening of sausage may be caused by chemical reaction of hemoglobil or myoglobin with oxygen, even if spices are not added to the products the darkening of sausage still occurs. Therefore, the spices play important role in accelerating or catalyzing darkening or discoloration of the sausage products in time course.

Table 5 showed that the changes in fat of the sausage products during storage. TBA value of the sausage added with clove was highest, peppe and five spices were next. Changes in TBA values for the control reminded constantly at the beginning of storage. It also revealed that the ^{TB} value of the control was lower than other treatments after four days of storage. However, the TBA values for all the samples tended to be the sam levels. This indicated that addition of spices might enhance fat oxidation. Generally, the sausage products contains denatured hemochromoge nonheme iron and other compounds which catalyze fat in the products autooxidation. Korczak(1988) found that rosemary and sage could inhibit peroxide and malonaldehyde formation, and marjoram had peroxidizing. Haldeman et al (1987) found garlic juice could lower TBA value of land Wirth (1986) indicated that color of meat changed in reddish brown if metmyoglobin concentration was more than 60% of total pigments. concentration of metmyoglobin of the products was at the range between 77 and 79% (Table 6). Nonheme-iron was measured with colorimet method the result was showed in Table 7. It was limited by sensitivity of the spectrophotometry.

Sausage is one of the products with higher fat content, some research workers consider that an increase in fat is one of the factors enhancing f oxidation. Additionaly, pH, oxygen utilization, temperature, iron and nitrite etc. are also enhancers of oxidation(Renerre & Labas, 1987; Lov 1983). Besides these factors, the reducing system of NADH and NADPH of meat does also play an important role (Giddings, 1974; Faustman 1988; Arihara et al., 1971). Sausage is an incompletely cooked food product. Eriksson(1975) showed that proteins denaturation increased the ability of the heme-containing proteins, peroxidase and catalase to promote lipid oxidation. They indicated that heat had the greatest effect on the lipid-oxidizing activity of hemes a pH5.5-6.5. pH of the Chinese-style sausage is also at 6.35. Thus fat oxidation and darkening may occur dried at 50°C for 7 hr will become progressively darken during storage. This only indicated that the control (Without spices) changed slowlier that the samples with spices in time course. This also revealed that the sausage still has biochemical activity and spices just act as an enhancer of initiator of coordidation of circumstances of size and the sausage still has biochemical activity and spices just act as an enhancer of size and the sausage still has biochemical activity and spices just act as an enhancer of size and the sausage still has biochemical activity and spices just act as an enhancer of size and the sausage still has biochemical activity and spices just act as an enhancer of size and the sausage still has biochemical activity and spices just act as an enhancer of size and the sausage still has been activity and spices just act as an enhancer of size and the sausage still has been activity and spices just act as an enhancer of size and the sausage still has been activity and spices just act as an enhancer of size and the sausage still has been activity and spices just act as an enhancer of size and the sausage still has been activity and spices just act as an enhancer of size and the sausage still has been activity and spices just act as an enhancer of size and the sausage still has been activity and spices just act as an enhancer of size and the sausage still has been activity and spices just act as an enhancer of size and the sausage still has been activity and spices just act as an enhancer of size and the sausage still has been activity and spices just act as an enhancer of size and the sausage still has been activity and spices just act as an enhancer of size and the sausage still has been activity and spices just act as an enhancer of size and the sausage still has been activity and spices just act as an enhancer of size and the sausage still has been activity activity and spices just act as an enhancer of size and the sausage still has been activity initiator of cooxidation of pigment and fat. The results also suggested that spices could accelerate darkening of the products due to metals such a manganese, iron, unsaturated form coid accelerate darkening of the products due to metals such a manganese, iron, unsaturated fatty acid or essential oil in spices. The reason for sausage darkening needs furthermore studying.

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storage*

pepper popper + five spices ** cassia cloves

* The value within same column with different superscripts are significantly different (p < 0.05)

** cassia, cloves, anise, cumin seed and fennel seed.

spices	storage time (days)		
	1	4	7
control	79.23*	78.46 ^{ab}	78.57 ^{ab}
pepper	78.88*	78.63 ^{ab}	78.99*
pepper + five spices **	78.93*	78.79ª	78.79 ^a
cassia	78.97ª	79.00ª	78.65 ^{ab}
cloves	77.23 ^{bc}	78.80*	76.69°

* The value within same column with different superscripts are significantly different (p < 0.05)

** cassia, cloves, anise, cumin seed and fennel seed.

Table 6. Comparison on Met-Mb contents of different spices added sausages

	st	torage time (days)
spices		4	7
control	29 80*	26.91*	25.065
pepper	29.814	26 1 70%	24.935
pepper + five spices **	30.35*	26 40 ^{mc}	24.74
cassia	31.22*	27.01 ^b	24.45°
cloves	29.70 ^a	25.35 ^{bc}	24.68°

** cassia, cloves, anise, cumin seed and fennel seed.

Table 2. Comparison on a values of different spices added sausages during storage at room temperature

spices	storage time (days)		
	1	4	7
control	3.87***	4.17 ^{sbc}	3.67 ^{anc}
pepper		3.5.4***	3.284.55
pepper + five spices **	1,37400	3.08 ^{shc}	5 07*
cassia	1.915	2.77 ^{abc}	4.47**
cloves	2,19%	2.83 ^{abc}	3.95 ^{ahc}

different (p < 0.05)

Table 7. Comparison on Iron contents of different spices added sausages during storage*

spices	sto		
	i	1	7
control	0.23 ^{de}	0.22°	0.28 ^{abc}
pepper	0.23 ^{de}	0.28 ^{ab}	0.26 ^{abod}
pepper + five spices **	0.24 ^{bcde}	0.27 ^{abcd}	0.26 ^{bcde}
cassia	0.23 ^{de}	0.25 ^{bcde}	0.24 ^{bcde}
cloves	0.23 ^{de}	0.304	0.26 ^{sbcd}

* The value within same column with different superscripts are significantly different (p < 0.05)

** cassia, cloves, anise, cumin seed and fennel seed.

Table 3. Comparison on b-values of different spices added sausages during storage*

	SIC	orage time (days)	
spices	1	4	7
control	7.28 ^{#b}	5.01 ^{cde}	3.42 ^{fg}
pepper	7.50*	5.71 ^{cd}	4.41 ^{def}
pepper + five spices **	7.76*	5.17 ^{cde}	2.978
cassia	8.08*	6.01 ^{bc}	4.10 ^{efg}
cloves	7.17 ^{ab}	4.19 ^{efg}	3.07 ^{fg}

* The value within same column with different superscripts are significantly different (p < 0.05)

** cassia, cloves, anise, cumin seed and fennel seed.

Table 4. Comparison on AE values of different spices added sauages during storage*

spices	storage time (days)			
	1	4	7	
control	66.13 ¹	69.46 ^{ed}	71.22 ^{abc}	
pepper	06.11	68.51 ^{de}	71.45 ^{abc}	
pepper + five spices **	66.21 ^r	70.38 ^{acd}	71.54 ^{abc}	
cassia	65.66 ^f	69.58 ^{bed}	71.89ª	
cloves	66.79 ^{cl}	71.18 ^{abc}	71.62 ^{4b}	

* The value within same column with different superscripts are significantly different (p < 0.05)

** cassia, cloves, anise, cumin seed and fennel seed.

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