## ANALYSIS OF MEAT PRODUCTS (FRANKFURTER SAUSAGES) BY NIT-SPECTROMETRY

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## Keywords: meat products, analytical developments, near infrared transmission spectrometry (NIT)

### Introduction

The consumption of meat products in Germany amounts about 30 kg per head and year, so it has a considerable importance. Approximately 1200 different products with very different receipts provide the spectrum of the substrates to be analysed. Moreover, the respective composition of the rawmaterial meat varies with regard to protein, fat, connective tissue, water and additives and thus grades the meat products by sort and quality. The quick chemometric method of Near-Infrared-Transmission-(NIT) was introduced at many companies for quality control. This measuring technique is suitable as a screening-method to control single samples from the current market supply. The NIT-analysis is particularly suitable to determine complex quality parameters, because it is a scanning system that uses a grid-monochromator, delivering a higher density of measuring data, thus a higher amount of information about the sample. The aim of the investigation was to adapt a practicable method for the quick and unerring determination of the decisive quality criteria of meat products.

## **Materials and Methods**

For the NIT-measurements a Food and Feed Analyzer, Modell Infratec 1255 (Perstorp Analytical Ltd., Sweden) was used. The NIT-Spectroscopy bases on the well-known principle of varied infrared absorption of the functional molecular groups like fat, water and protein in the wavelength range of 850 to 1050 nm (see also at BERG and KOLAR, 1991; FREUDENREICH, 1992).

78 kinds of frankfurter sausages from german shops were used to obtain the probes. The test material was stored frozen at -30°C. An appropriate amount, according to the labor-capacity, was thawed overnight in the refrigerator and afterwards homogenised in a Moulinette machine. After the conventional analysis (see parameters in Tab. 1) ca. 100 g of the sample homogenate was filled in a plastic tray (layer thickness 15 mm) and "flood" with near infrared light. The hereby produced and stored 100 measuring values (Scans) per sample, together with the conventional analysis data are the basis for two calibrations.

Calibration I concernes the estimation of the main substances fat, water, protein, ash and connective tissue free meat protein, calibration II implies pH-value, a<sub>w</sub>-value (activity of water) and the common salt content (NaCl). A maximum of 5 parameters can be measured simultaneously in about 2 minutes. The such elaborated calibrations have been proved for accuracy. A validation was carried out on a testing set of samples each containing 25 specimen. The precision of the calibration curve depends on the reliability of the reference method applied.

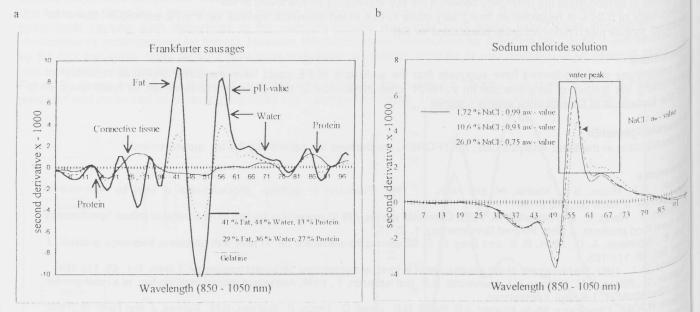


Fig. 1: Second derivative NIT - spectra (850 - 1050 nm)

## Results

<sup>Both</sup> valuable contents and accompanying quality parameters can be identified using of the second derivatives of NIT-scans of the diffetent samples (Fig. 1). The classical contents fat (930 nm), water (960 bis 1010 nm) and protein (875, 1025 nm) show significant absorption peaks (Fig. 1a), also connective tissue shows an absorption maximum at the test substance "gelatine" (at 908 nm). Comparati-<sup>ve</sup> measurements of accompanying quality criteria at frankfurter sausages are of particular interest at the quick analysis by NIT. The PH-value, a<sub>w</sub>-value and the common salt (NaCl) can only be determined from the water spectrum. The determination of different pHvalues is possible, though there is no specific absorption peak recognizable. Investigations with different buffer solutions show, that the PH-value affects the water peak at 960 nm. Different salt solutions (1,7 % to 6 % NaCl) cause significant changes on the water peak in the wavelength range of 960 to 1010 nm, thus they can also be differentiated by NIT-measurements (Fig. 1b). For the height of the awvalue is characteristic a defined amount of salt in water. Since both water and salt can reliably be determined by the NIT-measuring lechnique, the aw-value is also determinable.

The NIT-method is an empirical relative method, where absorption bands will be correlated with results of chemical and physical analy-<sup>ses</sup> (reference methods). This measuring technique requires an extensive examination of the estimation accuracy of an independent ran-<sup>dom</sup> sample, the results of which are listed in Tab. 1. In consideration of the means, standard deviations and ranges of the examined quality parameters of sausages, the estimation errors (SEP) show the deviations between NIT-measurements and the reference values. These are for the fat content 0,60, for the water content 0,61 and for the protein content 0,53. Thus, the estimation accuracy of these contents is slightly beyond the error limits of the conventional analysis. The estimation accuracy of connective tissue free meat protein shows with 0,61 at a range of 16,4 a good result. The same is valid for the pH-value with 0,13, for the a<sub>w</sub> -value with 0,002 and for the NaCl-content with 0,15. Obviously, these results of the NIT-estimation show, that even at very low concentrations and small ranges a high accuracy of estimation can be achieved.

<sup>1</sup>ab. 1: Validation statistics for the measurement of meat products Frankfurter sausages by NIT - spectrometry

arameter		N	Average	Std.Dev.	Range	$R^1$	Bias <sup>2</sup>	SEP <sup>3</sup>
at								
Moisture Protein Ash Beffe <sup>4</sup> DII - Value NaCl	%	60	22	7,8	32,7	0,99	0,0320	0,60
	%	60	60	6,2	26,5	0,99	-0,2852	0,61
	%	38	17	40,3	16,9	0,99	0,0868	0,53
	%	38	3	0,9	4,5	0,96	0,0035	0,25
	%	38	15	4,3	16,4	0,99	-0,1100	0,61
		60	6	0,2	0,9	0,71	-0,0681	0,13
	%	60	1,9	0,3	1,4	0,85	-0,0030	0,15
- Value	1 1 10	60	0,97	0,004	0,02	0,86	0,0003	0,002

Bias SEP

- multiple correlation coefficient

- average difference in validation set

BEFFE - standard error of prediction

- connective tisssue free meat protein

# Conclusions

NT-measurements provide an important completion of the analytical technique for the practice. However, the capacity of the method is NT-measurements provide an important completion of the analytical technique for the practice. However, the capacity of the method is NT-measurements provide an important completion of the analytical technique for the practice. However, the capacity of the method is  $\| u_{nder} \|_{L^{\infty}(\mathbb{C}^{2n})}$  with respect to further quality factors. On a random sample of meat products (frankfurter sausages)  $\| u_{nder} \|_{L^{\infty}(\mathbb{C}^{2n})}$  $h_{e}^{under}$  examination, especially with respect to further quality factors. On a random sample of mean products (management) analysis. It is  $a_{s_0}$  points fat, water and protein showed largely comparable estimation errors with those of the conventional analysis. It is also possible to determine pH-value, a<sub>w</sub>-value and NaCl by NIT-measuring technique with low estimation error.

# References

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