

### Staphylococcus aureus in dry-cured ham: a predictive model covering $a_w$ , packaging and storage temperature

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**Introduction:** The potential risk associated with *Staphylococcus aureus* growth and enterotoxin (SE) production in sliced dry-cured ham (DCH) is controlled by key hurdles such as  $a_w$ , pH and temperature. As halotolerant bacteria, *S. aureus* is able to grow over much adverse conditions than other pathogens, being the 0.83 the minimum  $a_w$  (ANSES, 2011). According to available predictive models for *S. aureus*, the physico-chemical characteristics of commercialized DCH are associated with a probability of growth higher than 90% at temperature above 15°C. In this framework, the main objective of the study was to experimentally quantify the behavior of *S. aureus* as a function of storage temperature and  $a_w$  for different packaging conditions.

**Materials and methods:** Selected DCH with different  $a_w$  (0.861-0.925) were sliced, packaged under 3 formats (aerobically, modified atmosphere (MAP, 80:20 N<sub>2</sub>:CO<sub>2</sub>) and vacuum) and stored at different temperatures (2 - 25 °C) up to 1 year. Samples were inoculated (at 2 - 6 log CFU/g, depending on the conditions) with a cocktail of 3 strains of *S. aureus* (CECT4466, CECT976 and CTC1008). The pathogen and lactic acid bacteria were enumerated and temperature, pH and  $a_w$  were monitored along the storage. Changes in the pathogen levels were calculated as log<sub>10</sub> increase or log<sub>10</sub> reductions from log<sub>10</sub> cfu/g. The Logistic growth model and the Weibull model were fitted to data to estimate the primary kinetic parameters for the pathogen growth and inactivation, respectively. The influence of  $a_w$  and storage temperature on the kinetic parameters was quantified through polynomial models. Finally, secondary polynomial models were integrated into the primary models to obtain a global model about the behavior of *S. aureus* in DCH along the storage as a function of  $a_w$  and temperature.

**Results:** Behavior of *S. aureus* was dependent on the storage temperature, product  $a_w$  and packaging type. Under aerobic conditions, growth was observed only for DCH with the highest  $a_w$ , increasing up to 2.7 and 4.54 log<sub>10</sub> units in 1.7 and 4.7 days at 20 and 25 °C, respectively. However, the formation of SE was not detected for any these samples. Also, vacuum and MAP packaging compromised the pathogen viability in all DCH irrespectively of the product's  $a_w$  and the storage temperature. Under conditions not supporting growth, the delta parameter ( $\delta$ , time for the first log<sub>10</sub> reduction) was only statistically dependent on the storage temperature, while the shape parameter could be fixed to a common value for all conditions in each packaging type. Compared to what was observed for other pathogens such as *Listeria monocytogenes* (Serra-Castelló et al., 2020) and *Salmonella* spp. (Serra-Castelló et al., 2021) in dry-cured meat products,  $\delta$  values were much longer (from 40 days to more than 1 year) and DCH's  $a_w$  did not significantly affect *S. aureus* inactivation kinetics, which could be attributed to the halotolerance of this microorganism.

**Conclusion:** The challenge test results and the mathematical model developed can be used by the DCH producers to assess the risk associated with *S. aureus* on their products and take decisions on the suitability to commercialize them without refrigeration.

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#### Literature:

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