

Millet grains as a support for immobilization of probiotic bacteria in fermented sausage

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Introduction: Immobilization of probiotics in food matrices is an interesting method to maintain viability and functionality of these bacteria during processing and oro-gastrointestinal digestion (OGI). This study assessed the effect of addition of immobilized *L. plantarum* in millet grains during the production of fermented sausage and OGI.

Materials and methods: Millet grains were sterilized at 130°C for 15min. *L. plantarum* 343 (LapiAgro PUCPR, Brazil) was grown at 37°C for 72h in MRS broth. Cell immobilization was carried out as described by Bosnea et al. (2009), at 37°C for 72h. Four batches of fermented sausages were prepared: FC (free cell), inoculated with free *L. plantarum*, I14% (4% millet + free *L. plantarum*), I2% (2% immobilized *L. plantarum* in millet), I4% (4% immobilized *L. plantarum* in millet). Each batch contained 60% ground pork meat, 20% ground beef, 12% pork fat, 1.8% salt, 1% sodium isoascorbate, 0.5% glucose, 0.5% sucrose, 0.3% garlic, 0.2% white pepper, 0.02% nutmeg, 0.005% sodium nitrate and 0.015% sodium nitrite. After mixing, commercial starter culture (*Staphylococcus xylosus*) and the free or immobilized probiotic were added to the batter. The mixture was stuffed into cellulose casing and ripened during 21d under controlled temperature (25 to 18°C) and relative humidity (91 to 80%) conditions. Samples were collected at 0, 2, 7, 14 and 21 d. The initial count of *L. plantarum* was ~10⁹ CFU/g in all treatments.

Lipid oxidation was measured by TBARS (Vyncke (1970) and pH using a digital pHmeter with a penetration probe.

Viability of *L. plantarum* in sausages was evaluated during OGI according to Liserre et al. (2007) and Gilz-Izquierdo et al. (2003). At the oral stage, fermented sausages (5 g) were homogenized for 2 min in a vortex with 10 mL of water and 3 mL of artificial saliva (α -amylase; pH 6.8); the conditions of the gastric stage were 120 min transit; pepsin, pH 2.0, following small intestine (120 min transit; pancreatin + bile salts, pH 5.6); and large intestine stages (120 min transit; pH 7.0). Samples were collected at the end of each stage (2, 120, 240 and 360 min).

Count of *L. plantarum* during ripening and OGI was performed on MRS agar incubated at 37°C for 48h.

Results: The addition of millet with immobilized or free cells of *L. plantarum* did not affect the pH nor the lipid oxidation of fermented sausages. *L. plantarum* viability increased during ripening and there was no difference among treatments ($P>0.05$), however at 21d, sausages containing immobilized probiotic (I2% and I4%) showed higher count ($P<0.05$). The count of *L. plantarum* in I2% and I4% at the end of ripening was 10.18 and 10.30 log CFU/g, respectively. During OGI, *L. plantarum* count decreased on the gastric stage, but increased on the intestinal stages in all treatments. Immobilized *L. plantarum* cells (I2% and I4%) showed higher viability during OGI than *L. plantarum* free cells confirming the ability of millet to protect bacterial cells during gastrointestinal transit.

Conclusions: Millet is an efficient food matrix for the immobilization of *L. plantarum* for addition as probiotic in fermented sausage.

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